

VINTAGE BENTLEY

• VISCERA ET GLORIA •



PARTS CATALOGUE

———— VOLUME ONE ————

SALES

WORKSHOP

PARTS

LIFESTYLE

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PARTS@VINTAGEBENTLEY.COM

VINTAGEBENTLEY.COM

LONDON ROAD, HILL BROW,
WEST SUSSEX, GU33 7NX



Visit Our Showroom

London Road, Hill Brow, West Sussex, GU33 7NX

Tel: +44 (0)1730 895511

www.vintagebentley.com

A vintage Bentley car is shown in the foreground, partially obscured by the text. In the background, a lattice canopy covers a display area with signs for 'BENTLEY', 'LAGONDA', and 'BENTLE'. Several people are visible under the canopy. The top of the image shows a wooden structure with text including 'BENTLEY', 'Ridge-Whitworth Twenty-four', and 'Rivals at 19'.

INTRODUCTION

We have been established for over twenty five years, servicing and preparing vintage Bentleys to compete in historic rallies and conquer the world's toughest motoring events. For the first time we have compiled a catalogue of some of the parts we can supply. If you do not see what you require, then please contact us directly.

Our team of dedicated toolmakers and engineers use both traditional toolmaking skills and the latest technology. This includes CNC mills, lathes, CAD with Solidworks and in house CMM inspection. We have approximately 1,800 products held in stock which are first fitted by our own mechanics in our workshops. Our parts are then test proven by some of the best Bentley drivers on the toughest roads around the world. Our company is built on leading from the front and bringing home the silverware - from events including the Peking to Paris and the Flying Scotsman - and we empower our clients to do the same... with great success!

In partnership with the University of Surrey, over the last four years we have invested over £300,000 into research and development which has been led by our graduate engineer from Cranfield University. At Vintage Bentley we use our own expertise to develop new parts which will be available in later volumes of our parts catalogue.

We have laid out this catalogue so each section can be viewed separately and is therefore as complete as possible.

Our parts should only be fitted by qualified professionals and should only be ordered if you have the knowledge to fit them correctly. Occasionally several machining steps are necessary to fit parts together that can only be achieved on assembly.

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Placing an Order & Payment

We've deliberated long and hard about producing a price list and we feel that in this cottage industry, it is simply not very useful as it's out of date the day that it's printed. Material price fluctuations and quantity of manufacture create too many variables.

Our preferred route is for you to visit our website and submit your parts request online by going to www.vintagebentley.com.

We will contact you within 1 working day with a price and availability for the parts, as well as shipping costs to wherever you are in the world. Alternatively, you can talk to a member of our sales team on 01730 777718 and we will be happy to assist.

You can email us at parts@vintagebentley.com. If you don't see what you want in the catalogue, or you need bespoke parts then our dedicated manufacturing department is at your disposal. Full terms and conditions available on request.

Visiting Us

Situated on the road between Brooklands and Goodwood, you are very welcome to visit us but it is advisable to call in advance.

Vintage Bentley, London Road, Hill Brow, West Sussex, GU33 7NX.





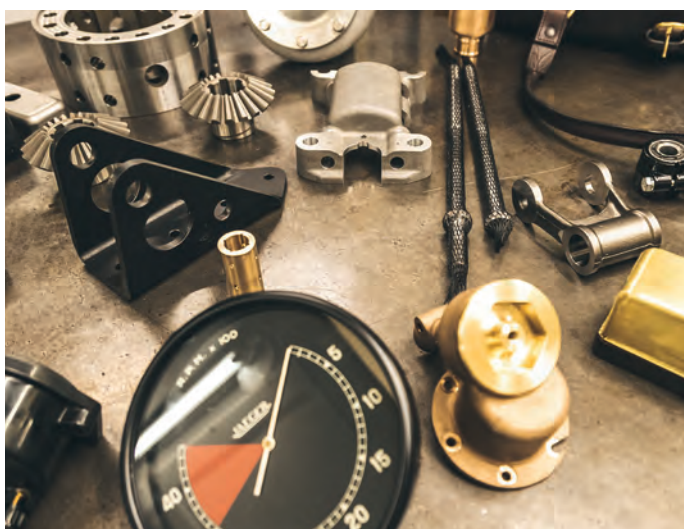
SALES

SOURCING AND SELLING THE FINEST
VINTAGE BENTLEYS



WORKSHOP

PREPARING FOR THE TOUGHEST
EVENTS IN THE WORLD



PARTS

OVER 1800 LINES OF
PROVEN PARTS



LIFESTYLE

SUPPORTING YOU
TO THE FINISH LINE



VINTAGE BENTLEY

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WORKSHOP

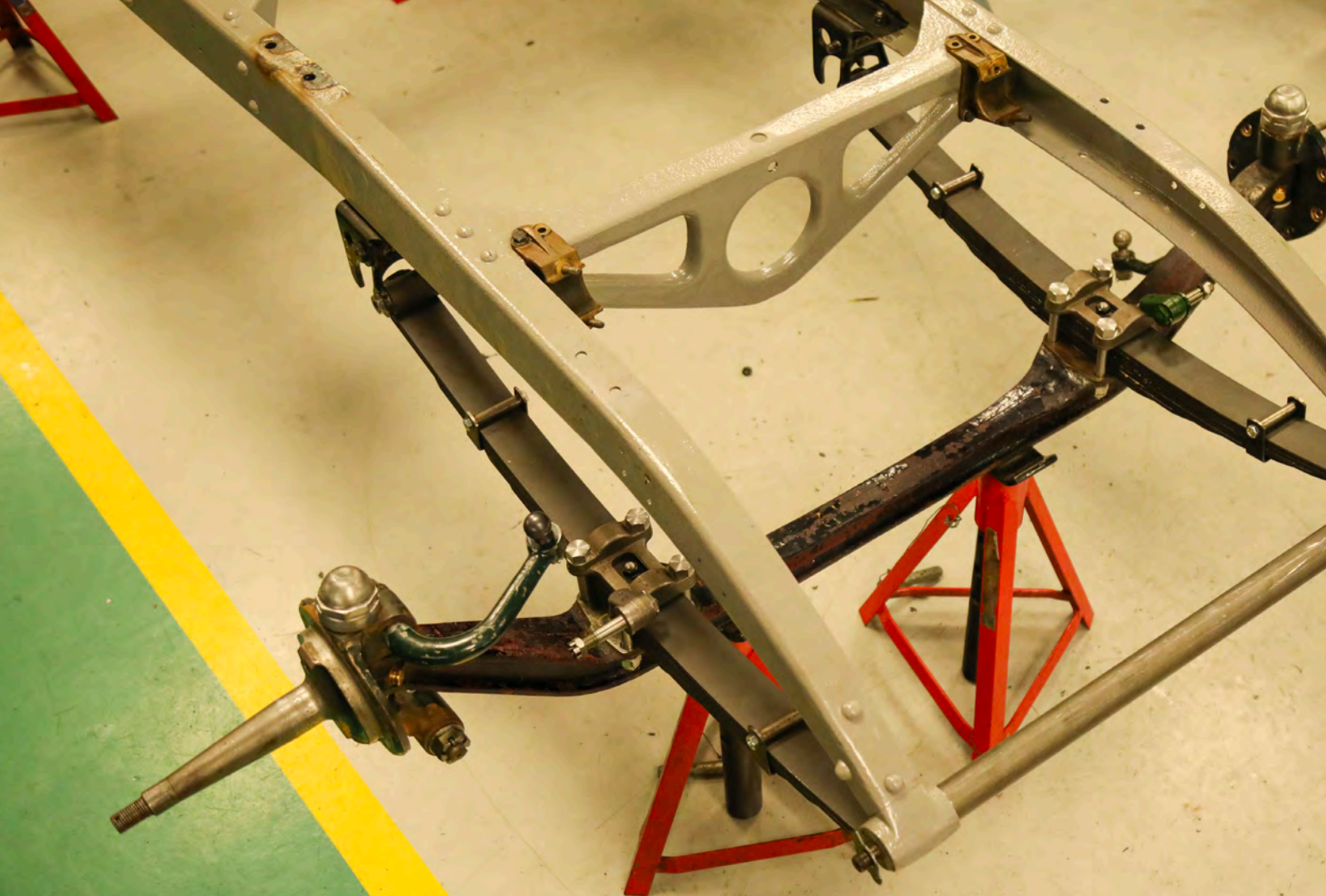
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SECTION 1

FRONT AXLE



Order at: vintagebentley.com

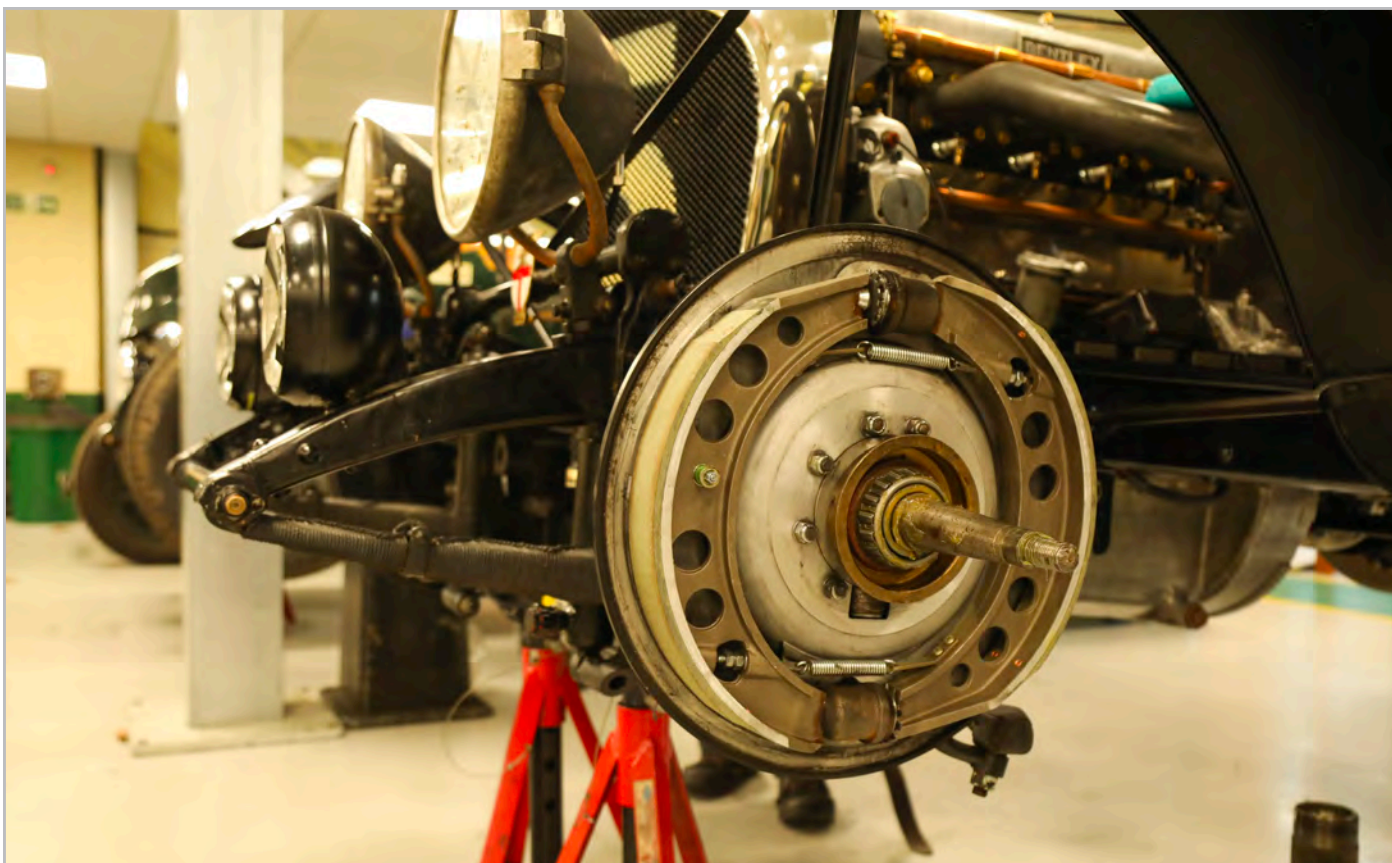
Looking at the front axle assembly, you would be forgiven for thinking that it's a substantial unit. Ninety years of service takes its toll and we find most are in need of straightening, but using our specialist tooling this is a service we can carry out on site. There were three iterations of the four-wheel brake axle, each stronger than the last, yet the king pins and stub axles remain largely unchanged. Both the brake efficiency and steering are affected when a stub axle is bent, however our engineers can check these critical parts for you.



Front Axle Assembly - Stage 3 Brakes
202659



Front Axle Assembly - Self Wrapping Brakes
202719



Hydraulic Brake Assembly - Front Only
Hub Not Included
202782



Front Axle Beam
200685



Stub Axle O/S
201027



Stub Axle N/S
201028

**Front Hub**

N/S: 200368
O/S: 200265

**Hub Dust Cap**

Chrome: 200937
Nickel: 200938

**Locking Ring. Knock On O/S**

Black: 201179 | Nickel: 201180
Chrome: 202112 | Polished: 201181

**Locking Ring. Knock On N/S**

Black: 201183 | Nickel: 201184
Chrome: 202113 | Polished: 201185



Hub Dust Cap Spanner
200330



Dust Cap Removing Tool
200147



Kingpin
Standard: 201022
Oversize: 200012



Bottom Kingpin Bush
201018



Top Kingpin Bush
201020



Kingpin Felt Seal
Small: 200409
Large: 200410



Kingpin Cap
201021



Lower Plug
201026



Kingpin Thrust Washer Set
201166



Kingpin Nut
201205



Outer Front Wheel Bearing
200283



Inner Front Wheel Bearing
200302



Front Wheel Bearing Felt Retainer
201842



Front Wheel Bearing Felt
201301



Security Washer
200015



Road Spring Dowel
Front: 200045
Rear: 203054



Front Axle Spring Clamp
201047



Front Axle Spring Clamp with Double Andre Hartford Shock Mount
201361



Front Lower Double Andre Hartford Shock Mount
200059



Front & Rear Axle Bolt
Long: 201298 | Short: 201299



Front Lower Single Andre Hartford Shock Mount
Standard: 200874



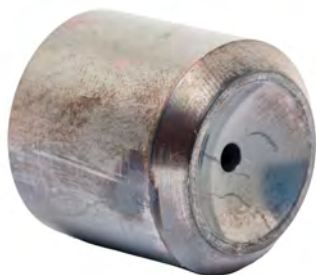
Front Axle Bolt with Shock Absorber Mount
O/S: 202222 | N/S: 200411



Bentley & Draper Front Twin Shock Mount
202691



Front Axle Wedge
201176



Standard Ball Pin Cup
200021



Mushroom Cup
201043



Ball Pin & Nut
200126



Square Section Spring
200022



Round Section Spring
201083



Fixing Nuts and Bolts for Front Aluminium Drum
203046



Fixing Nuts and Bolts for Rear Aluminium Drum
203047



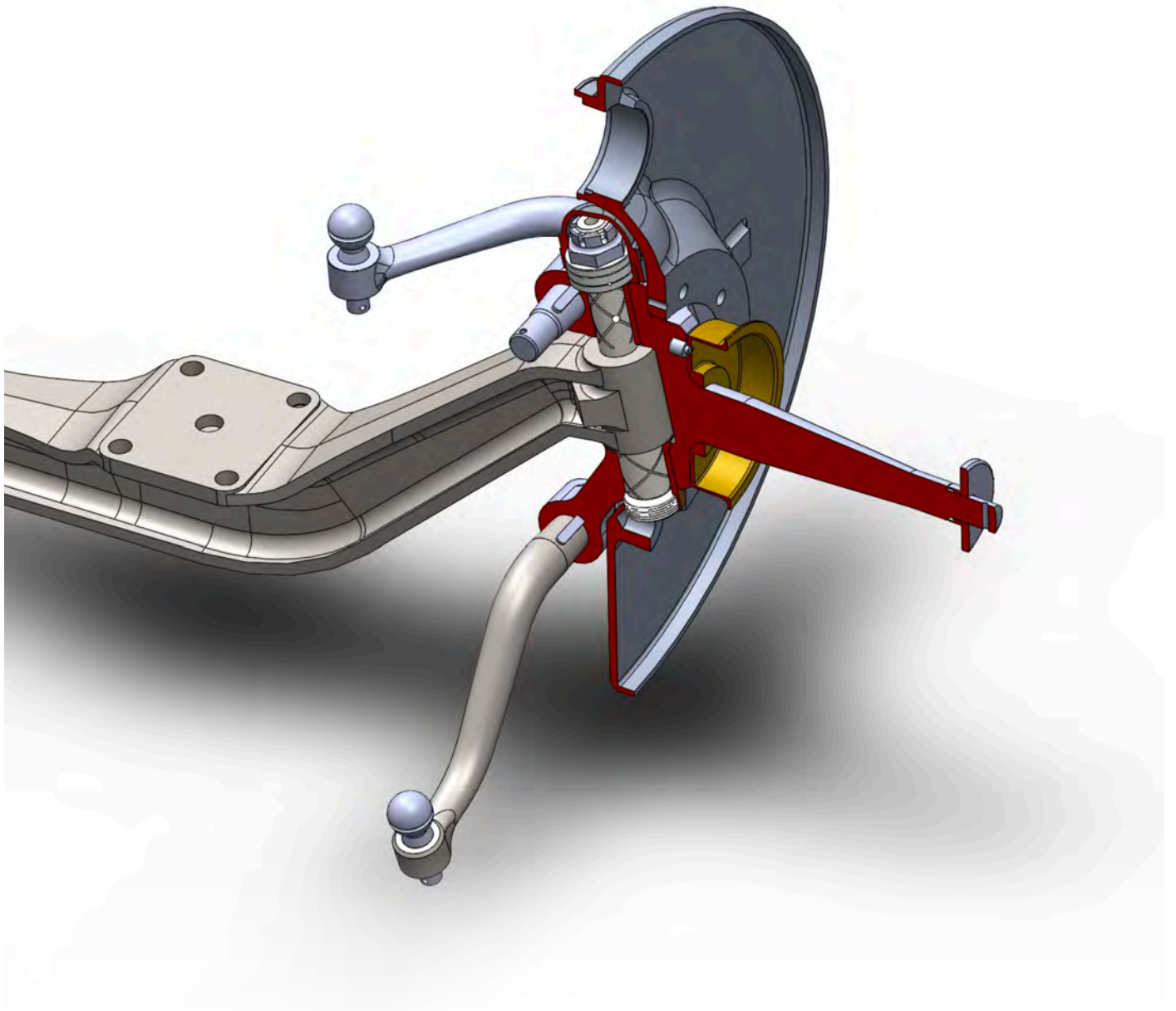
Fixing Nuts and Bolts for Front Cast Iron Drum
203048



Fixing Nuts and Bolts for Rear Cast Iron Drum
203049



Tecalemit 1/8" Grease Nipple & Fibre Washer
Brass: 201746 | Nickel: 202846
Chrome: 202845



Securing Knowledge for the Future

We have spent many thousands of hours codifying the sub assemblies of a vintage Bentley, firstly by individual part and then building those assemblies virtually to check fits and tolerances. This, with our complete register of bill of materials, gives us unparalleled control when dealing with large restoration projects. Inspection of the parts we produce on our in house coordinate measuring machine (CMM) ensures conformity with our manufacturing standards, before fitting and feedback by our own toolmakers and mechanics.



VINTAGE BENTLEY

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DRIVING EXPERIENCES AT GOODWOOD



GOODWOOD.COM



SECTION 2

STEERING



Order at: vintagebentley.com

There is little more critical than being able to steer your Bentley safely, but how it should feel on different road surfaces and speeds comes only from experience. You can have confidence in your steering knowing it has been set up by our engineers. We can overhaul or upgrade your steering box, service your drag link and track rods, check stub axles for alignment, fit kingpins and bushes and inspect and report on your front axle geometry. All services are carried out in house by our experienced engineers.



Stub Axle O/S
201027



Stub Axle N/S
201028



Steering Wheel
202886



Stator Tube Complete
202526



Drag Link Steering Arm 3L
201023



Drag Link Steering Arm 4½L & 6½L
201174



Track Rod Arm O/S
201024



Track Rod Arm N/S
201025



Kingpin
Standard: 201022
Oversize: 200012



Bottom Kingpin Bush
201018



Top Kingpin Bush
201020



Kingpin Felt Seal

Small: 200409

Large: 200410



Kingpin Thrust Washer Set

201166



Kingpin Nut

201205



Kingpin Cap

201021



Track Rod Assembly

200684



Drag Link Tube Assembly 4½L

200362



Lower Plug
201026



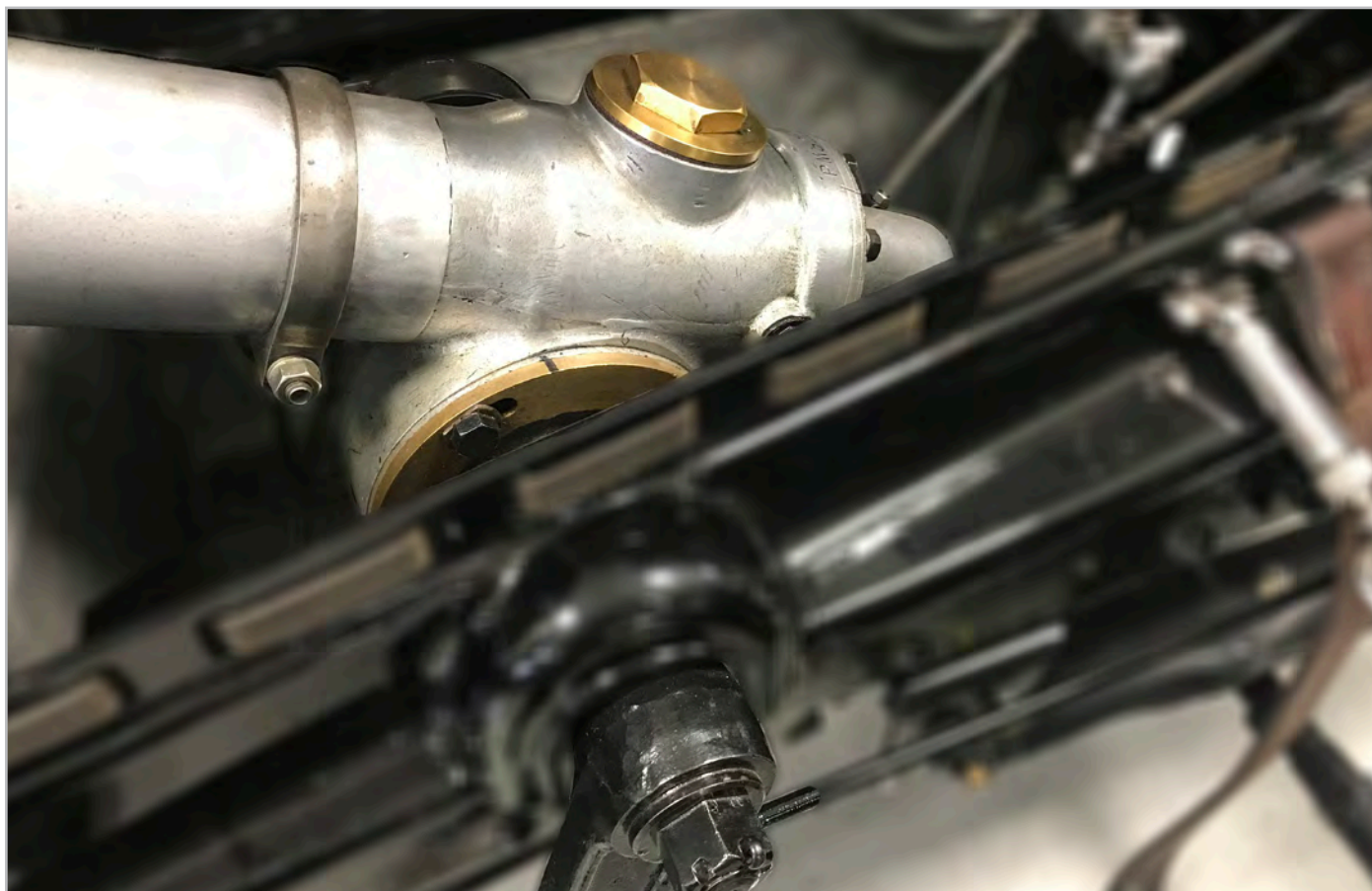
Ball Pin & Nut
200126



Standard Ball Pin Cup
200021



Mushroom Cup
201043



Steering Box Complete 4½L
203045



Round Section Spring
201083



Square Section Spring
200022



Steering Gears and Shaft
202707



Steering Box Lower Adjusting Housing Sleeve
201082



Steering Box Packing Ring
201286



Steering Box Bolt 4½L
201292



Steering Box Bearing
201285



Steering Bearing Housing Bolt
200001



Steering Box to Chassis Mounting
202609



Steering Box Main Shaft Bearing Cover with Lip Seal
202628



Steering Box Circlip
200020



Steering Drop Arm
200570



Drop Arm Key
200023



Steering Box Drop Arm Washer
201288



Steering Box Drop Arm Nut
201290



Steering Box to Chassis Mounting Bolt
201293



Steering Box to Chassis Mounting Bolt Long
201294



Filler Plug
200003



Fibre Washer for Filler Plugs and Oil Filter Conversions
201190



Steering Top Bush
200977



Steering Wheel Key
200016



Steering Column Top Bearing Housing
201004



Steering Column Top Bearing
200860



Steering Column Top Bearing Brass Cover
201289



Steering Column
202761



Steering Column Outer Tube
202244



Steering Column Black Celluloid Sleeve
200161



Steering Column Clamp
201201



Steering Column Support Bracket
For late 3L & 4½L models
200676



Steering Column Cover Clamp
200018



Steering Column Outer Tube Clamp Bolt
201291



Steering Column Lower Clamp
200017



Steering Column Threaded Bottom Flange
200976



Stator Tube Advance/Retard Rod Lower Split Bush
201287



Steering Box Control Nose Piece
200981



Stator Tube Steady Bolt
200983



Stator Tube Lower Fine Thread Nut
200269



Rally Track Rod Ball Joint RH
201256



Sump Guard & Rally Track Rod
202714



Rally Track Rod Ball Joint Leather Gaiter
201257



Rubber Gaiter for Modern Track Rod Ends
200522



Tecalemit 1/8" Grease Nipple & Fibre Washer

Brass: 201746 | Nickel: 202846

Chrome: 202845



Drain & Filler Plug Spanner
200991



Penrite Steering Box Oil 500ml
200053



Steering Wheel Cord
200423



Spheerol EPL 2 400g
201561



End Cover 6 Cylinder
203433



Power Steering Unit
203525



1930

4¹/₂ LITRE

OFFERED FOR SALE

ONE FAMILY OWNERSHIP SINCE 1935



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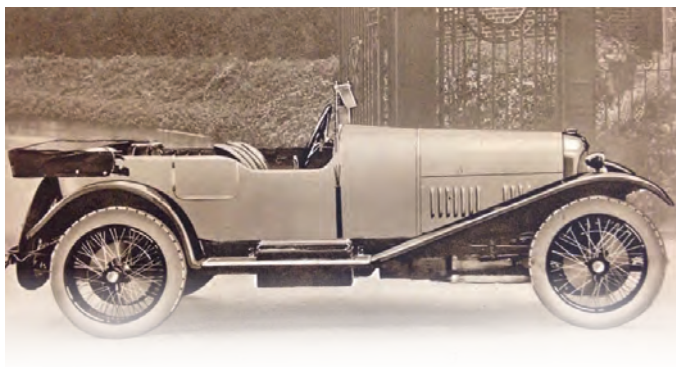
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1924
3 LITRE



1925
4 1/2 LITRE



1926
4 1/2 LITRE



1925
SUPER SPORTS CONTINUATION



1936
PACEY HASSAN SPECIAL



1927
3 LITRE



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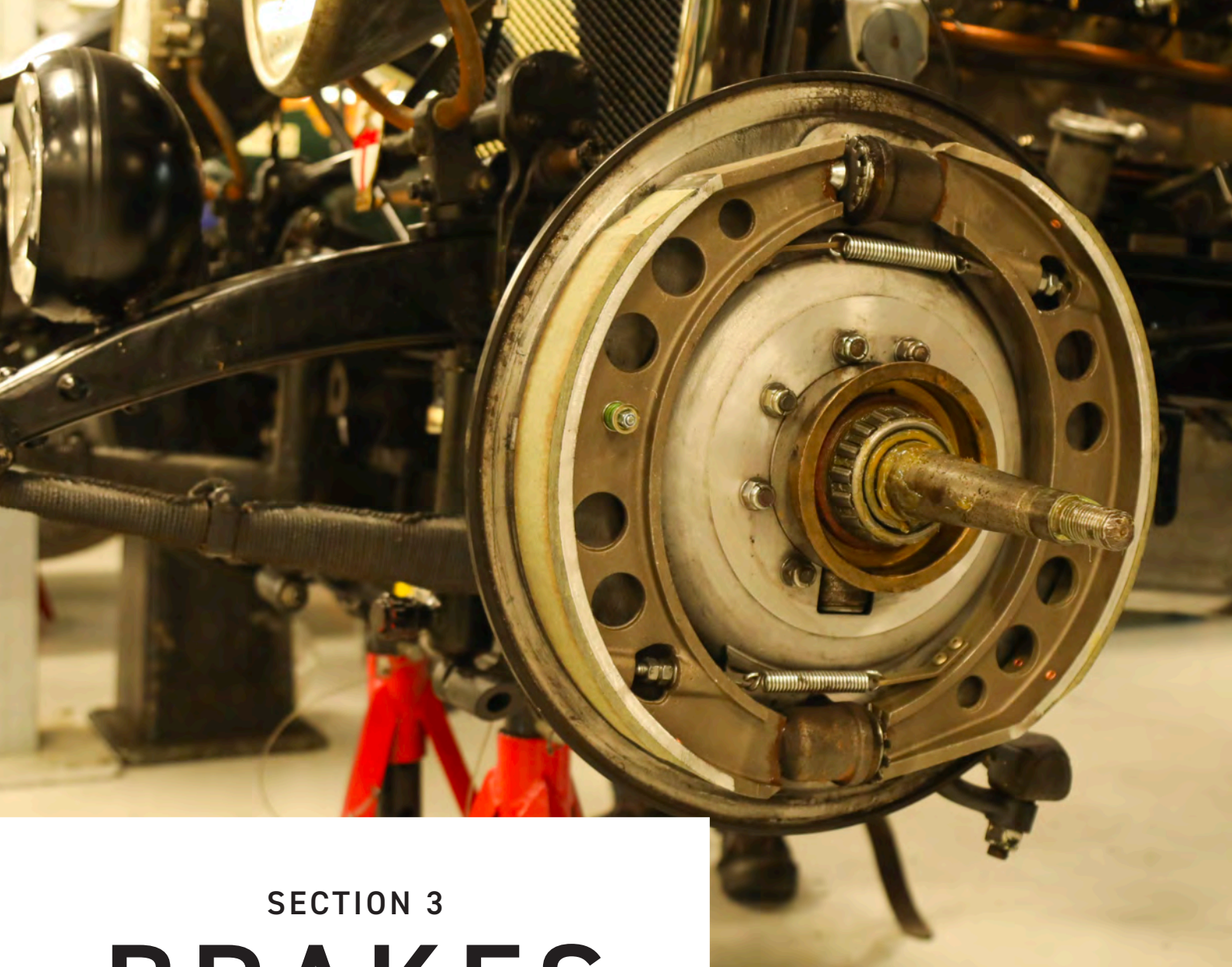
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SECTION 3

BRAKES



Designed with 400mm brake drums, a Bentley's stopping distance is sufficient even in today's modern traffic, but only if driven, set, and adjusted correctly. The rod system is a mathematical triumph and a joy once you unlock its nuances. Every part matters and you can find them all right here. Manufactured, fitted, tried and tested in house by our team. Why not let us set up your brake compensation? We have been setting them up for decades and our mechanics enjoy the challenge!

Order at: vintagebentley.com



Stage 3 Front Brakes Complete
202300



Self Wrapping Front Brakes Complete
202188



Complete Set of Hydraulic Brakes
Hubs and Half Shafts not included
202417



Cast Iron Brake Drum Front
201161



Cast Iron Brake Drum Rear
201162



Aluminium Rally Brake Drum - Front
Hubs not included
202989



Aluminium Rally Brake Drum - Rear
Hubs not included
202990



Fixing Nuts and Bolts for Front Aluminium Drum
203046



Fixing Nuts and Bolts for Rear Aluminium Drum
203047



Fixing Nuts and Bolts for Front Cast Iron Drum
203048



Fixing Nuts and Bolts for Rear Cast Iron Drum
203049



Self Wrapping Leading Brake Shoe
N/S - Lined
202238



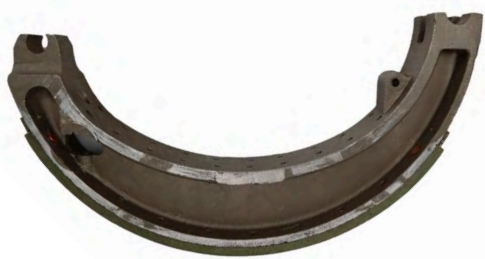
Self Wrapping Leading Brake Shoe
N/S - Unlined
202150



Self Wrapping Leading Brake Shoe
O/S - Lined
202239



Self Wrapping Leading Brake Shoe
O/S - Unlined
202151



**Self Wrapping Trailing Brake Shoe
O/S & N/S - Lined
202240**



**Self Wrapping Trailing Brake Shoe
O/S & N/S - Unlined
201876**



**Stage 3 Leading Brake Shoe - Lined
202890**



**Stage 3 Leading Brake Shoe - Unlined
200545**



**Stage 3 Trailing Brake Shoe - Lined
202891**



**Stage 3 Trailing Brake Shoe - Unlined
202348**



**Standard Rear Brake Shoe - Lined
202893**



**Standard Rear Brake Shoe - Unlined
200546**



Brake Pull Off Spring
200963



Eye Bolt
200002



Stage 3 Brake Shoe Anchor Pin
200607



Self Wrapping Brake Lower Pull Off Spring
201145



Self Wrapping Punched Half Collar
202179



Stage 3 Perrot Shaft
O/S: 200686
N/S: 202711



Stage 3 Perrot Shaft 6½L & 8L

O/S: 202649

N/S: 202709



Self Wrapping Perrot Shaft

O/S: 202187

N/S: 202319



Self Wrapping Perrot Shaft Speed 6 & 8L

O/S: 202660

N/S: 202720



Self Wrapping Perrot Shaft Gaiter
201213



Stage 3 Perrot Shaft Gaiter
201214



Large Perrot Shaft Clip
For Self-Wrapping Gaiters
201215



Medium Perrot Shaft Clip
For Stage 3 Gaiters
201216



Small Perrot Shaft Clip
For both Self-Wrapping & Stage 3 Gaiters
201217



Stage 1 & 2 Perrot Shaft Gaiter
202059



Front Brake Chassis Bracket for Perrot Shaft 3L
200741



Volute Spring
201855



Headlamp Bushes - Inner and Outer 4½L
203050



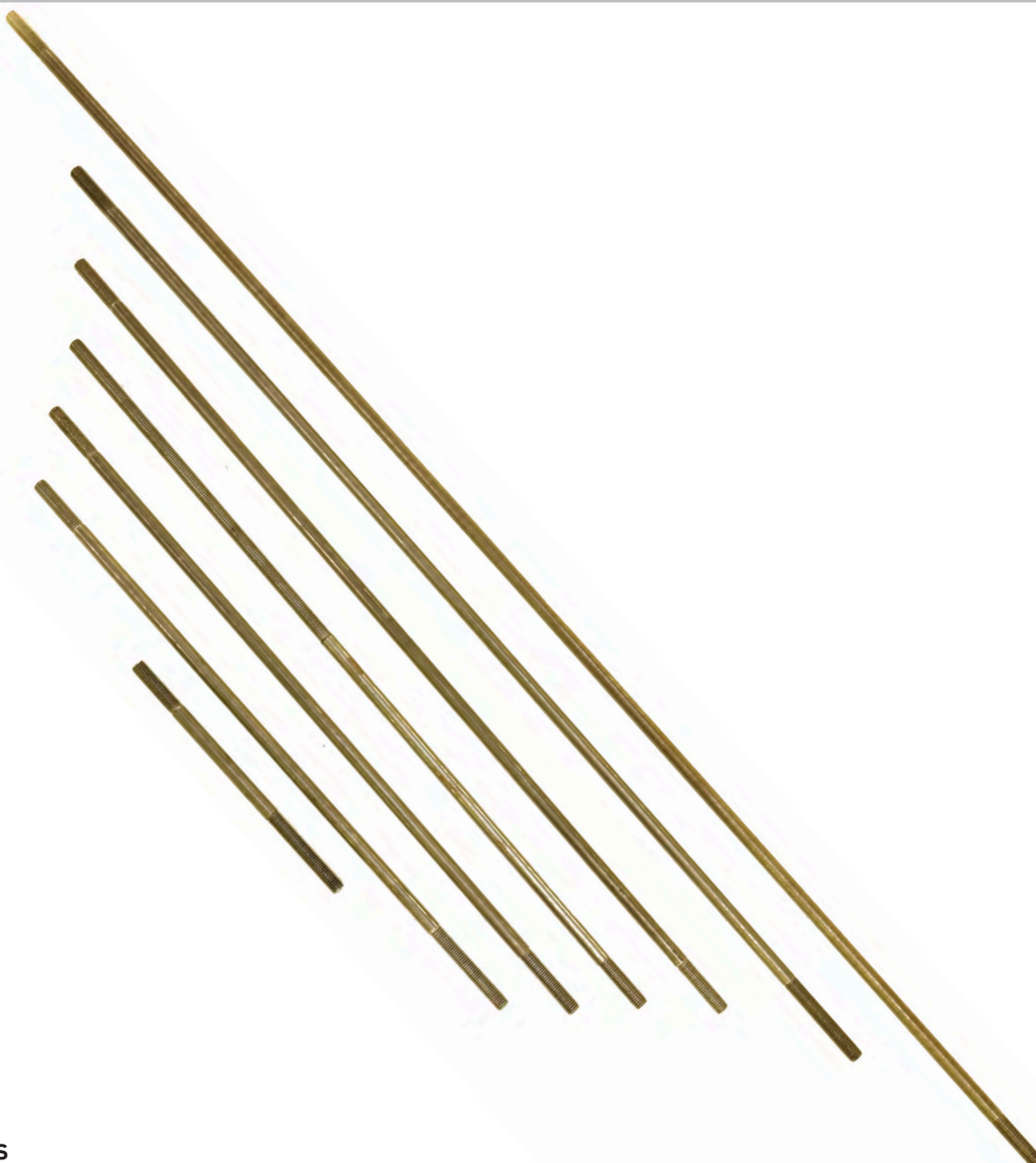
Rear Brake Shoe Toe Piece
200692



Front Stage 3 Brake Shoe Toe Piece
200631



Headlight Mount 4½L
N/S: 202643
O/S: 202838



Brake Rods

Front Brake Rod Sets	Perrot Shaft to Bottle Screw	Bottle Screw to Reversing Lever
Front Brake Rods 3L & 4½L	201039	201041

Rear Brake Rods Without Half Time Levers	Compensator to Bottle Screw	Bottle Screw to Rear Axle
Brake Rod Early 3L	200947	
Brake Rods 3L	201040	201039
Brake Rods Super Sports	203005	201039

Rear Brake Rods With Half Time Levers		Compensator to Half Time Levers	Half Time Levers to Bottle Screw	Bottle Screw to Rear Lever
Chassis Rear Brake Rods 9' 9½"	Handbrake	203007	201867	201039
	Foot Brake	203008	201867	201039
Chassis Rear Brake Rods 10'10"	Handbrake	201885	201867	201039
	Foot Brake	201868	201867	201039

Main Brake Adjuster Rod 10'10"	201016
Main Brake Adjuster Rod 9'9 1/2"	201017
Handbrake Adjustment Rod	201032
Handbrake Adjustment Rod Early 3L	203608



Fork End 5/16"
200948



Clevis Pin 5/16"
201031



Bottle Screw
201038



Right Hand Lock Nut 5/16" BSF
201192



Left Hand Lock Nut 5/16" BSF
201186



Clevis Pin 10mm
201893



Fork End 10mm
201863



Brake Rod Steady
201044



Brake Rod Steady Bush
200210



Handbrake Rack & Pawl Set
201042



Handbrake Assembly
Bare: 202563 | Chrome: 202954
Nickel: 202955



Handbrake Mounting Bush
200075



Handbrake Pull Lever Bottom Pin
202231



Handbrake Brass Adjusting Tee
200627



Handbrake Release Lever Pin - Grooved
201831



Handbrake Pawl Pin - Grooved
201829



Handbrake Release Lever Pin - Drilled
203097



Handbrake Pawl Pin - Drilled
203098



Handbrake Rack Spacer
200073



Large Nut for Handbrake Mount
200074



Handbrake Mount Washer
200078



Handbrake Return Spring
200127



Compensator Shaft Assembly

3L & 4½L: 202252

Late 4½L & Blower: 203167

6½L & 8L: 202207



Handbrake Pivot Pin Spring Ring
201832



Compensator Shaft Location Spring
201030



Compensator Shaft Brass Shim
201283



Compensator Slotted Blanking Plug
200103



**Compensator Double Threaded
Blanking Plug**
200102



Outside Handbrake Lever 5/16" Hole
201845



Main Foot Brake Adjuster
200288



Team Car Main Brake Adjuster Assembly
202489



Cone Clutch Brake Pedal Shaft Complete
202656

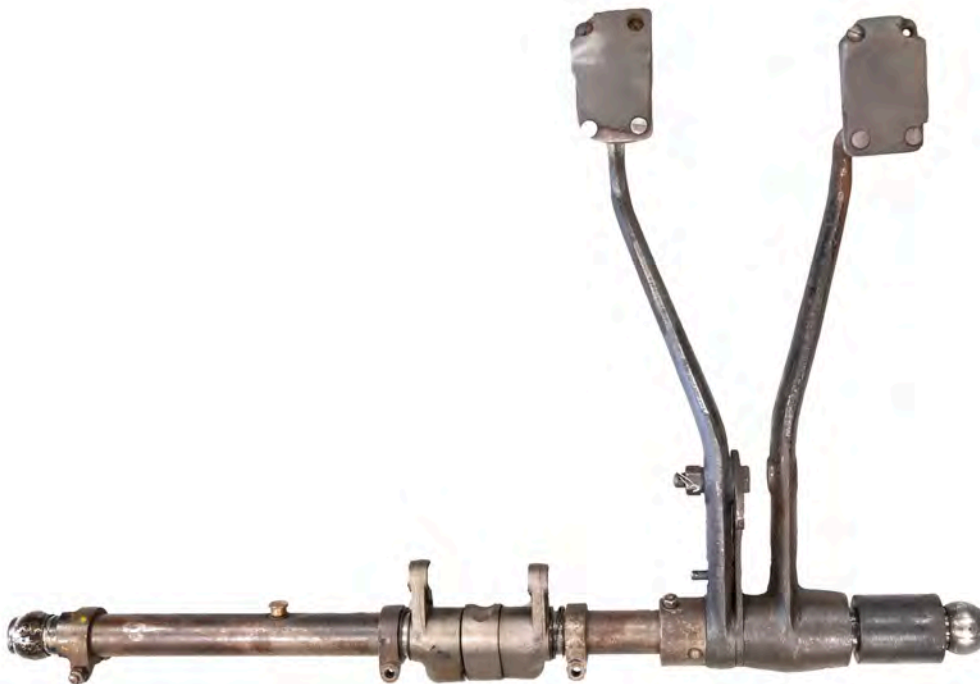


Plate Clutch Brake Pedal Shaft
4½L: 202655
6½L: 202667



Pedal Shaft 3L
201014



Pedal Shaft 4½L & 6½L
201123



Cone Clutch Pedal Shaft Mounting Bracket N/S
202722



Cone Clutch Pedal Shaft Clamp N/S
202631



Cone Clutch Pedal Shaft Mounting Bracket O/S
202808



Cone Clutch Pedal Shaft Clamp O/S
200591



Pedal Shaft Spacer
201306



Brake Pedal Shaft Key 4½L
200471



Brake Pedal Shaft Spring
200634



Fuel Tank/Pedal Shaft/Compensator Mounting
201013



Fuel Tank Mount Steel Clamp Plate
201330



Aluminium Pedal Pad
200536



Rubber Pedal Pad
202698



Brake Reverser Kit
201009



Brake Reverser Lever with 5/16" Hole
200628



Thrust Rod Assembly Short - 10mm Pins
202422



Thrust Rod Assembly Long - 10mm Pins
202703



Thrust Rod Assembly Short - 5/16\" pins
203052



Thrust Rod Assembly Long - 5/16\" pins
203051



Half Time Levers & Chassis Mount Assembly
4½L & 6½L
N/S: 202689 | O/S: 202892



Inner & Outer Rear Brake Cams with Bushes
200886



Rear Brake Cam Bush - Large
201323



Rear Brake Cam Bush - Small
201322



Rear Brake Cam Key
201284



Copper Brake Pipe 3/16"
202357



Brake Servo Rubber Bellows
203068



Retaining Clip for Brake Servo Rubber Bellows
200802



Brake Light Switch - Normally Open
202191



Brake Light Switch - Normally Closed
200028



Rear Handbrake Lever with 5/16" Hole
201324



Centre Arm - Main Compensator 10mm
200598



Handbrake Lever - Brake Shaft 10mm
202928



Foot Brake Lever 10mm
202929



Rear Footbrake Lever with 5/16" Hole
201325



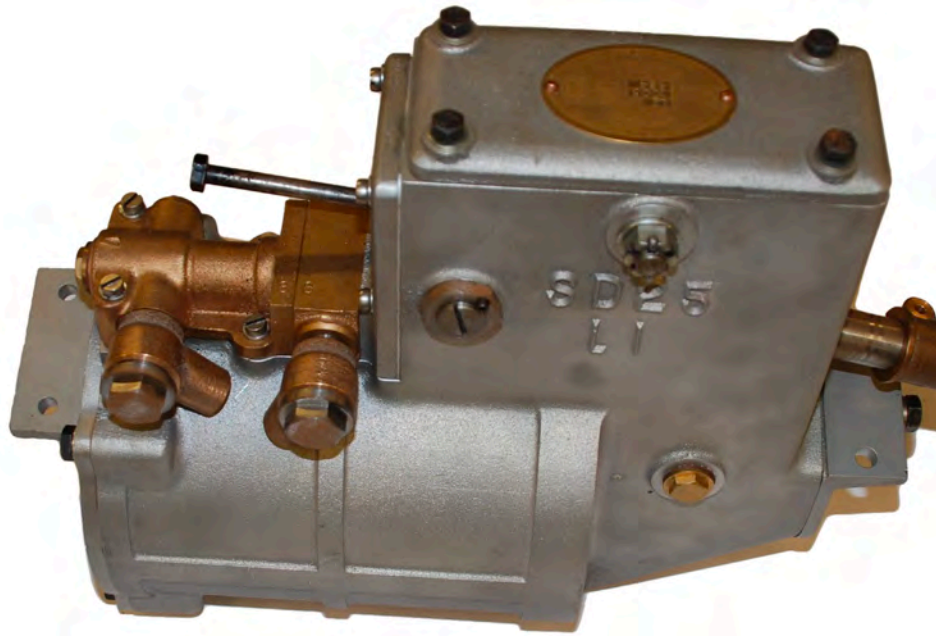
Handbrake Operating Lever 5/16" Pin
202930



Handbrake Operating Lever - 10mm Pin
203037



Reversing Shaft Lever - Front Wheel Brakes
10mm
202927



Dewandre Brake Servo
203430



Bentley Servo Brake Kit
203053



Brake Servo Banjo Bolts & Housing
203431



Turn Buckle
203428



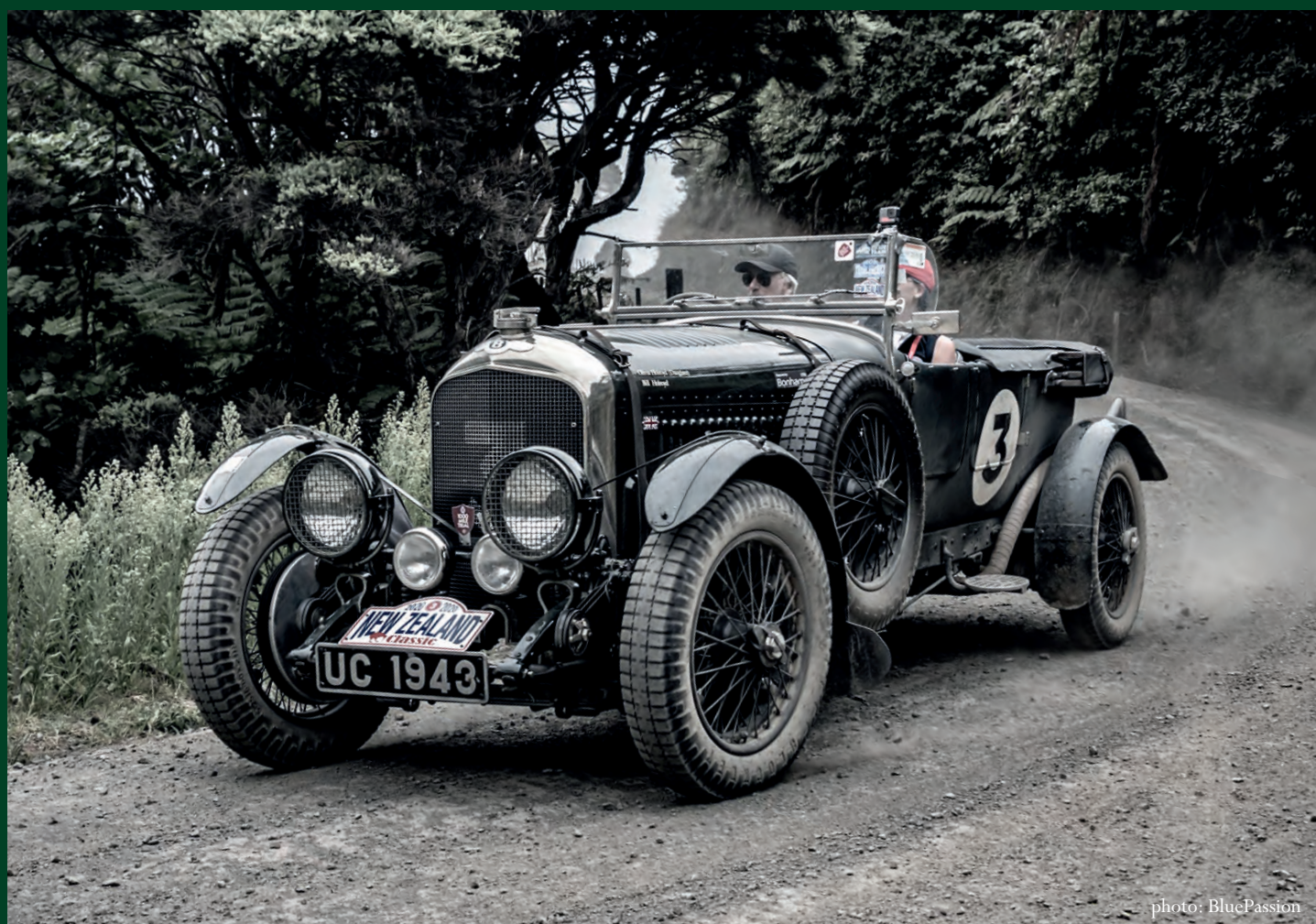
Main Adjuster
203429

14 Bentleys Prepared & Finished the Benjafield's 24 Hour Race





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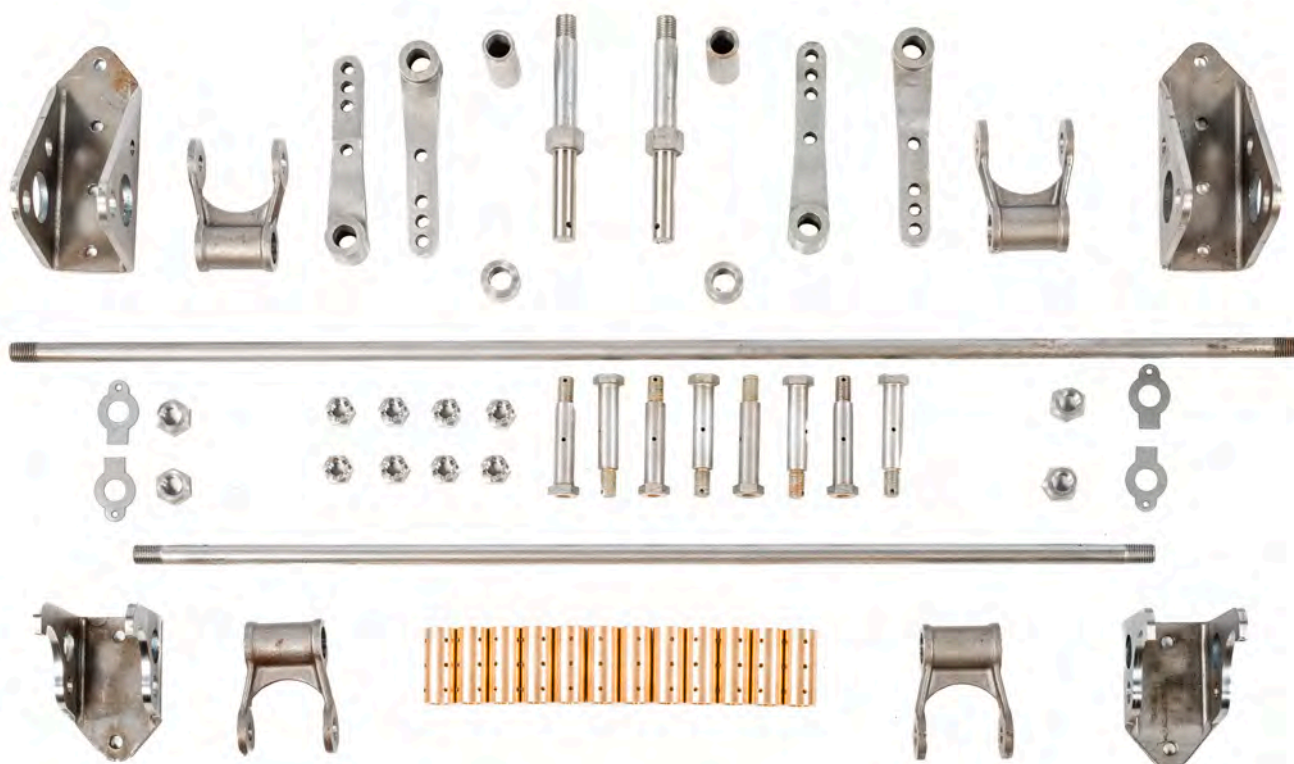


SECTION 4 SUSPENSION



Our experienced team can assess your road springs and friction damper assemblies. Regular maintenance and servicing is paramount and after ninety years, their integrity can sometimes be compromised. It takes knowledge and first-hand experience to correctly set up your Bentley's suspension, so let us help you get things right for the road and track. We use only the very best parts to smooth out the road ahead, and all dampers are manufactured in house.

Order at: vintagebentley.com



New Car Feel Kit

3L & Early 4½L: 202797

Late 4½L: 202390



Front Spring Hanger Bracket

O/S: 201035

N/S: 202102



Rear Spring Hanger Bracket

O/S: 201140

N/S: 201138



Rear Spring Hanger Bracket 3L, 4½L & 6½L

200944



Front Road Spring

9' 9 ½": 201852

10' 10": 202956



Wefco Spring Gaiter Straps
200227



Wefco Spring Gaiters



Rear Road Spring Standard
9' 9 ½": 202957 | 10' 10": 201850
Super Sports: 202958



Road Spring Dowel
Front: 200045
Rear: 203054



Spring Shackle Bush
200939



Spring Shackle Bush Oversize
201195



Spring Shackle
200940



Spring Shackle Pin
200942



Shackle Pin Castellated Nut 1/2" BSF
200943



Shackle Shim 0.050"
202611



Front Axle Bolt with Shock Absorber Mount
O/S: 202222 | N/S: 200411



Rear Axle Bolt With Shock Absorber Mount
O/S: 200620 | N/S: 200619



Front & Rear Axle Bolt
Long: 201298 | Short: 201299



Front Axle Spring Clamp
201047



Front Axle Spring Clamp with Double Andre Hartford Shock Mount
201361



Front Lower Double Andre Hartford Shock Mount
200059



Front Lower Single Andre Hartford Shock Mount
200874



Chassis Shock Absorber Mounting Assembly
202109



Chassis Shock Absorber Mounting Assembly With recessed pin
201362



Aluminium Chassis Block for Cross Bar
O/S: 202311 | N/S: 202310



Andre Hartford Shock Absorber
N/S Black Gloss: 200412 | O/S Black Gloss: 200413
N/S Black Satin: 202168 | O/S Black Satin: 202167



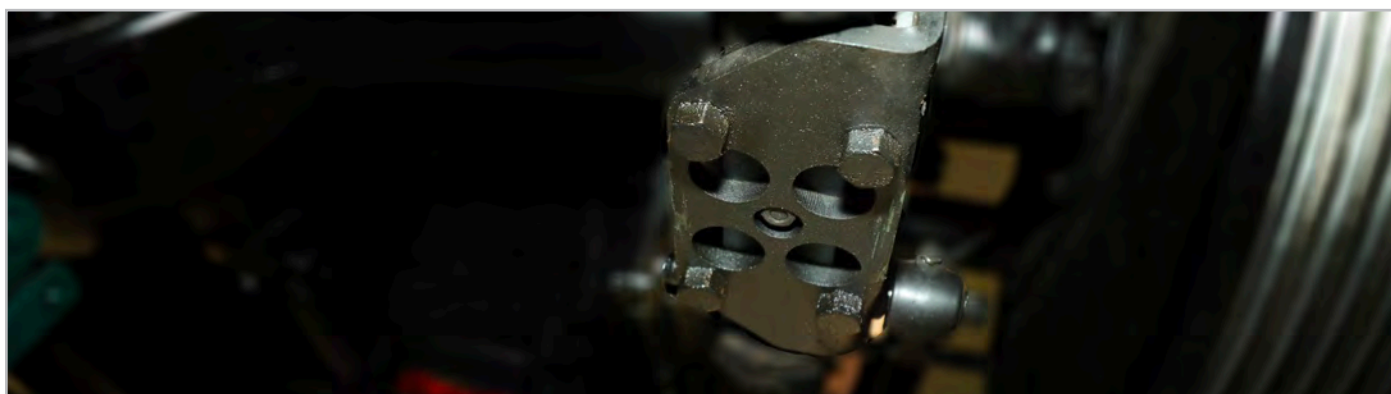
Bentley & Draper Shock Absorber
Rear Black Satin: 203084
Front Black Satin: 203080



Shock Absorber Nut
201207



Shock Absorber Bush
201211



Rear Le Mans Twin Shock Mounting Plate Assembly
202403



Bentley & Draper Front Twin Shock Mount
202691



Bentley & Draper Front Shock Mount
N/S: 200766
O/S: 200767



Bentley & Draper Rear Shock Mount
N/S: 200668
O/S: 200669



Tecalemit 1/8" Grease Nipple & Fibre Washer
Brass: 201746 | Nickel: 202846
Chrome: 202845



Spheerol EPL 2 400g
201561



1929

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WEST SUSSEX, GU33 7NX



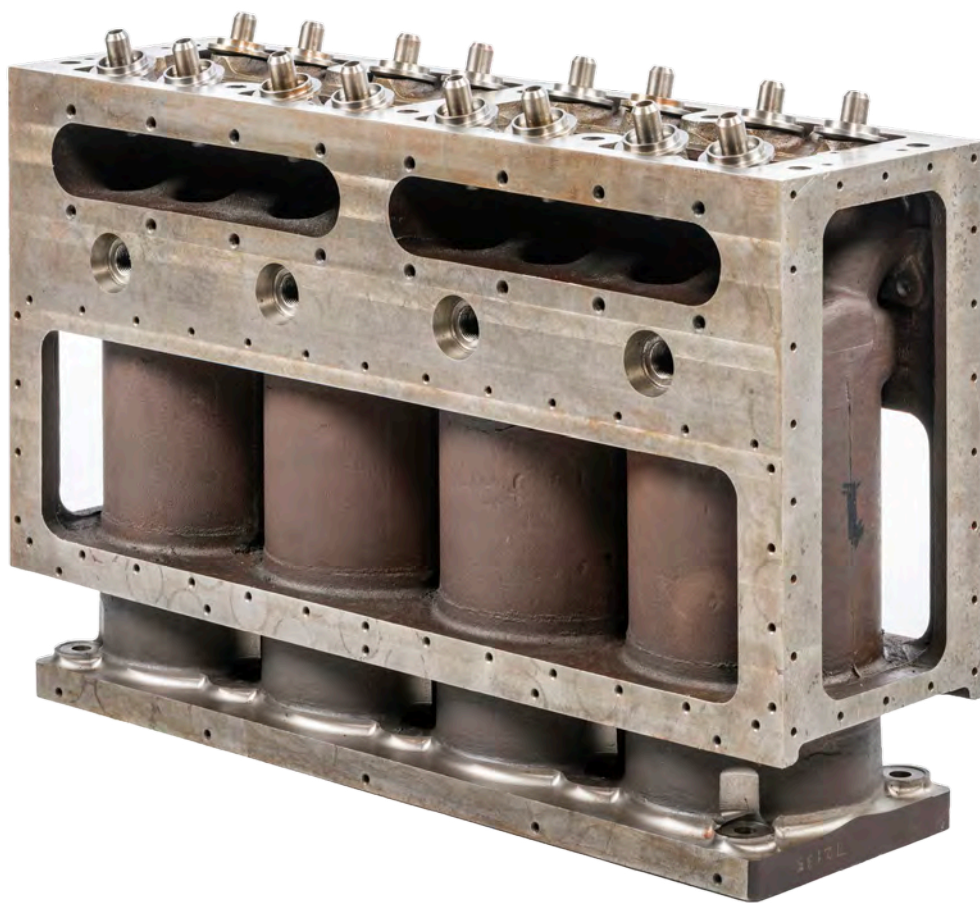
SECTION 5

ENGINE TOP END



Order at: vintagebentley.com

Whether you're keeping your 3 Litre all-original, or upgrading to 4½, 6 or 8 Litres - and anything in between - all is possible with our proven engine building experience. If you wish to achieve the original book data or break records, we are here to help. Years of careful research and development give us the proven data to build engines that reliably go the distance. If you would like help with your engine rebuild in part or in full, talk to our team. All units are run in and tested using our in-house Dyno.



Cylinder Block
4½L: 202785
5.3L: 202564



	3L	4½L	5.3L	6½L	8L
Size	Pistons	Pistons	Pistons	Pistons	Pistons
Standard	202407	200250	202154	202975	202979
+0.020"	200246	200251	202850	202976	202980
+0.040"	200247	200252	203169	200148	202981
+0.060"	202461	200253	203170	202977	202982
+0.080"	200248	202527	203171	202978	200983

Pistons are available for all models. All popular sizes are held in stock. All sets are supplied complete with rings, pins, fitting and boring instructions. The aim is to give a standard compression ratio.

Piston rings can be supplied as a cylinder set.

Gudgeon pins can be supplied individually.



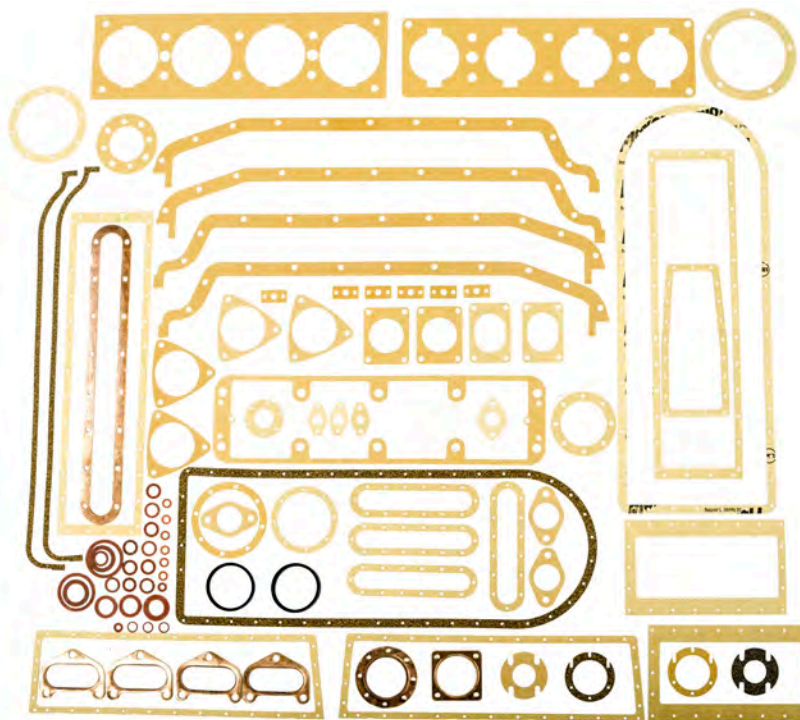
Con Rods

290 Ctrs 20 S/E: 202776

295 Ctrs 22 S/E: 202773

290 Ctrs 22 S/E: 202774

295 Ctrs 20 S/E: 202775



Gasket Kit

200534



Block Nut
200788



Cylinder Block Side Plate Inlet 3L
201835



Cylinder Block Side Plate Exhaust 3L
201834



Cylinder Block End Plate 3L
201328



Cylinder Block Exhaust Side Plate 4½L
201089



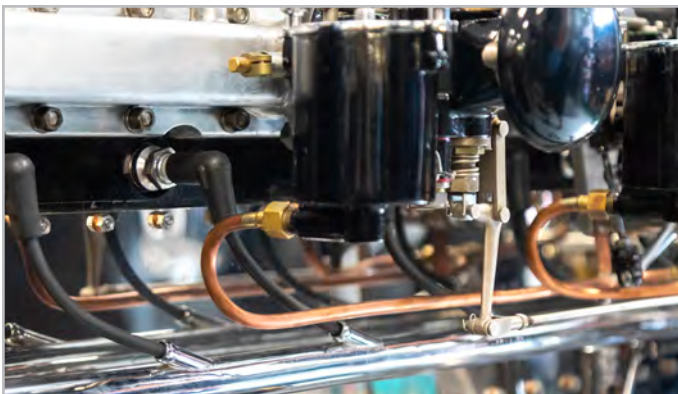
Cylinder Block Inlet Side Plate 4½L
201088



Cylinder Block Lower Dress Plate 4½L
202235



Cylinder Block End Plate 4½L
201087



Upper Side Plate 6½L
202701



Lower Engine Block Side Plates Pair 6½L
202693



Water Jacket 8L
202750



Rear Water Jacket 6½L & 8L
202780



Fillister Head Screw 2BA for Cylinder Block Water Jacket
200389



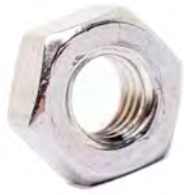
Stud 2BA for Cylinder Block Water Jacket
200391



Long Stud 2BA for Cylinder Block Water Jacket
200390



Copper Washer for Cylinder Block Side Plate
200393



Stainless Steel Nut 2BA
200392



**CSK Stainless Steel Screws 2BA for Cylinder
Block Water Plates**
200388



Drain Tube Kit 3L
202705



Drain Tube Kit 4½L
202706



Internal Water Manifold
201104



Block to Pump Pipe 3L
201050



Block to Pump Pipe Early 3L
202602



Block to Pump Pipe 4½L
201101



Cap Nut for Internal Water Manifold
200990



Internal Water Manifold Fibre Washer Set
202861



Top Block Stud - Short
201008



Top Block Stud - Long
200966



Block to Cam Chest Stud - Short
201837



Block to Cam Chest Stud - Long
200919



Water Rail Pillar
200972



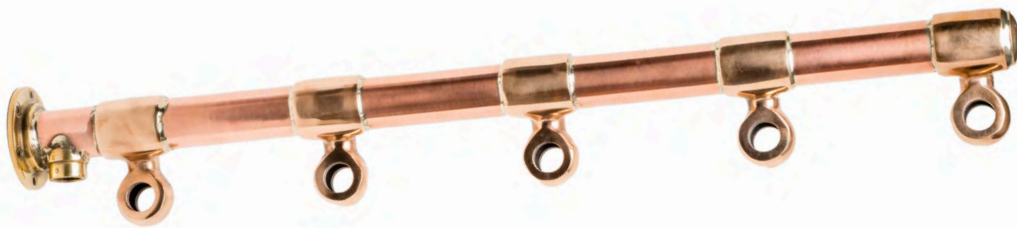
Water Rail Pillar Cap Nut
200989



Water Rail Pillar Outer Fibre Washer
200347



Water Rail Pillar Inner Fibre Washer
200348



Top Water Rail Standard
200985



Top Water Rail Modified
200986



Water Rail Straight End Adaptor
200066



Exhaust Manifold Stud
200386



Modern Thermostat Assembly

Developed using 3D CAD/CAM including modelling, flow analysis and manufacturing. Includes a modern thermostat insert for optimum performance and reliability.

202398



Exhaust Manifold 4½L
201133



Tubular Branch Exhaust Manifold
202648



Exhaust Manifold Brass Nut 3/8" BSF
200387



Exhaust Manifold to Downpipe Gasket
3L: 200382 | 4½L: 201134 | 6½L: 200383



Exhaust Manifold Flange 4 1/2 L
200723



Brass Exhaust Dome Nut 1/4" BSF
200399



Inlet Manifold Mounting Stud
201327



Inlet Manifold Stud - Long
200864



Inlet Manifold Nut 5/16" BSF
200385



Inlet Manifold Gasket
201046



Inlet Manifold Universal
200164



Inlet Manifold for 4 Bolt Carburetors
200166



Inlet Manifold for Sloper Carburetors
202266



Cam Cover 3L & 4½L
202677



Cam Cover Cork Gasket - 2 Parts
201053



Cam Cover Dome Nut
200965



Cam Chest
202394



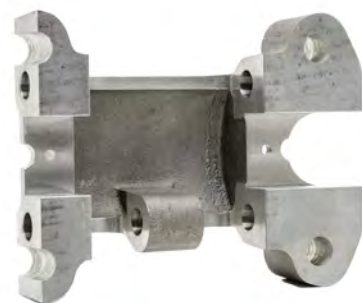
Valve Chest Plug
200967



Plug Fibre Washer
1/4": 200237
3/4": 201172



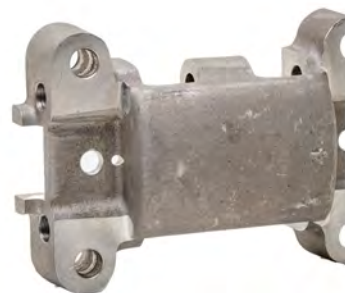
Camshaft Oil Feed Pillar
202274



Rocker Box - Front No.1 4 1/2L
201094



Rocker Box - Centre No.2 & 3 4 1/2 L
201092



Rocker Box - Rear No.4 4 1/2 L
201091



Rocker Box End Stop
200489



Rocker Shaft
201156



Roller Rockers 4 1/2 L
200050



Camshaft Bearing Clamp Plate
201100



Rocker Box Strap End
201099



Rocker Box Strap
201098



Bridge Strap Bolt
202640



Rocker Roller
16mm: 202852 | 17mm: 201187
5/8": 202853



Rocker Boxes

6½L/Speed Six

Front: 202865

Inter: 202862

Centre: 202096

Rear: 202095

8L

Front: 202095

Inter: 202862

Centre: 202097

Rear: 202865



Bridge Piece 3L
203132



Rocker Shaft for Steel Rockers 3L
200974



Bush for use with Steel Rocker Arms 3L
200975



Valve Chest Oil Feed Union with Plug
6½L & 8L
202757



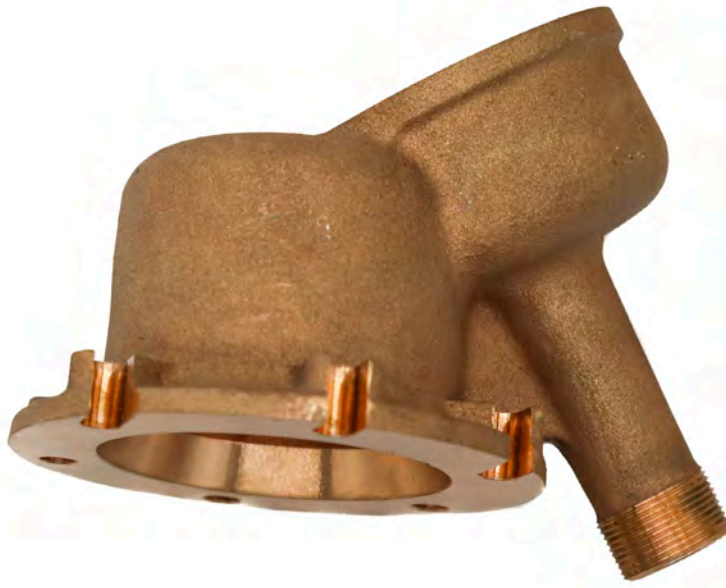
Top Cover Nut 6½L & 8L
202731



Cam Cover 6½L & 8L
202729



Side Cam Cover 6½L & 8L
202730



Rev Counter Drive Assembly - Screw End
202493



Rev Counter Drive Assembly - Bayonet End
202494



Side Cover Nut 6 1/2 L & 8 L
202736



Cam Cover Front Cork Gasket
201006



Rev Counter Drive Gear Set
201074



Camshaft Thrust Race Bearing
200375



Inner Camshaft Nut
200443



Camshaft Vernier Coupling
200219



Camshaft Vernier Wheel Bolt
200978



Camshaft Gear Nut
200511



Camshaft Bearings Part Machined
200379



Cam Cover Rear Cork Gasket
201005



Camshaft 4 1/2 L
200349



Rear Cam Cover Seal
201058



Cam to Dynamo Drive Spider
202389



Lock Washer For Camshaft Blanking Cap
201003



Camshaft Cap Nut
201002



Fabric Coupling Cam to Dynamo
200808



Rev Counter Drive 6 1/2 L & 8 L
202621



Valve Chest Oil Retainer 6 1/2 L & 8 L
202622



Valve Guide
Standard: 201157 | + 0.010": 201193
+ 0.020": 201194



Valve Stem Seal
200810



Ball Ended Tappet Screw
201170



Ball Ended Tappet Screw Lock Nut
201080



Tappet Key Late
201168



Tappet Spanner
201167



Valve Collets (Pair)
200297



Lightened Valve Spring Cap
201081



Valve Springs
200984



Engine Valve
201036



Tappet Screw for Steel Rockers 3L
200013



Valve Spring Compressor
201191



Located Top Bevel Gears for late 3L & 4 1/2 L
202085



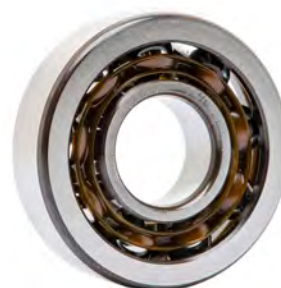
Tappet Key Early 3L
202604



Top Bevel Located Sleeve complete with Horse Shoe Ring
200373



Located Top Bevel Sleeve Cheese Head Screw
200366



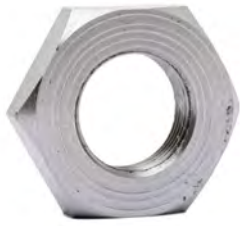
Located Top Bevel Bearing
200303



Located Bevel Spacer
201109



Located Top Bevel Lock Washer
201107



Located Top Bevel Nut
201106



Located Bevel Gear Pinion Key
200365



Located Top Bevel Gear Turret Bolt
201204



Vertical Camshaft Coupling
201860



Unlocated Top Bevel Bearing
200087



Turret Bush Top
200182



Turret Bush Bottom
200179



Turret Top Thrust Race
200264



Turret Casting Fully Machined
202851



Turret Bottom Thrust Race
200183



Water Pump Driving Gear Bush
201346



Magneto Sleeve Bush
Small: 200321
Large: 200340



Tappet Screw Adjuster
203652



Magneto Sleeve Gasket

0.25mm thick: 200843

0.80mm thick: 200844



Cross Shaft Gears

201105



Cross Shaft Coupling

201150



Upgraded Magneto Laminar Bolt & Aircraft Nut

200315



Magneto Laminar 4 1/2 L

201151



Magneto Laminar 3 L

201198



Magneto Drive Dog 4 1/2 L

201220

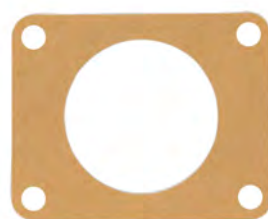


Water Pump Gear Sandwich Plate

200970



Lip Seal - Sandwich Plate
200203



Water Pump Gear Sandwich Plate Gasket
201886



Bosch Magneto Conversion Plate
200521



Camshaft Gear for 6½L & 8L
203328



Cross Shaft Gear and Shaft for 6½L & 8L
202732



Turret Clamp
200994



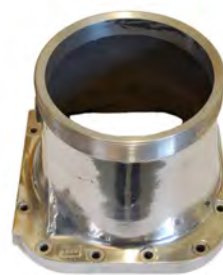
Turret Seal 4½L
200231



Turret Seal 3L
200295



Turret Ring 3L & 4½L
200221



Turret 6½L & 8L
202738



Distributor Distance Plate 6½L & 8L
202758



Water Pump Complete 4½L
Original style with string: 202060
With modern ceramic seal: 202237



Water Pump Complete 3L
Original style with string: 202162
With modern ceramic seal: 202210



Can you tell the difference?

ER4 Coil Conversion Unit

Developed over many years, looks totally in keeping and indistinguishable from original but has all the advantages of an internal coil ignition unit. Tested and proven on some of the worlds toughest events

O/S: 202767

N/S: 202768



Carbon Magneto Brush 5mm
200486



Advance/Retard Cross Tube Assembly 4 1/2 L
202452



Magneto Advance & Retard Lever
5/16" Hole
202068



Magneto Advance & Retard Lever
3/8" Hole
200980



Advance/Retard Cross Tube 4 1/2 L
202245



Spark Plug NGK AB6
200364



Spark Plug Clip
201300



Spark Plug Screw Cap
201312



HT Leads - Set of 4
203172



HT Lead - Universal Length
203607



HT Lead Straps & Clips - Engine Kit
202708



HT Lead Insulator Spacer
202043



Oil Pipe Clip
200930



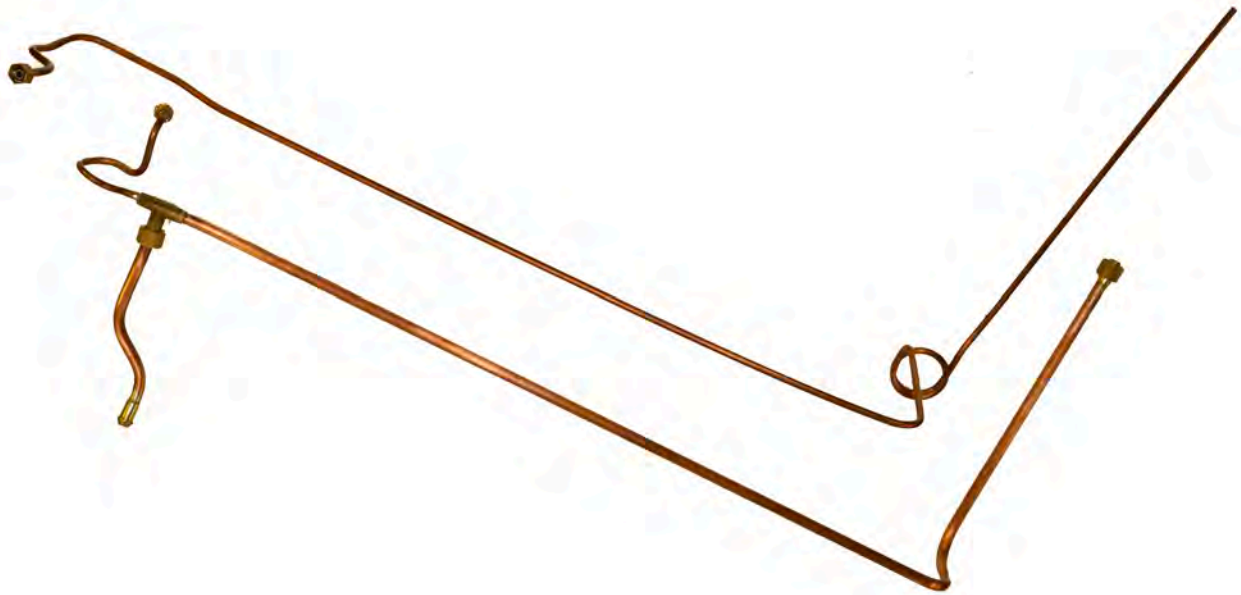
Distributor Gears (Pair) 6 1/2L
202528



Eccentric Sleeves (Pair) 6 1/2L & 8L
203329



Magneto Distributor Drive Dog 6 1/2L
203330



Engine Oil Pipes
Suitable for 4½L & 5.3L
201337



Cross Shaft Gears (Pair) Late Speed Six
& 8L
203331



Cross Shaft Late Speed Six & 8L
203332



Eccentric Sleeve Locking Bolt
203334



Eccentric Sleeve Locking Bolt Distance Piece
203335



Camshaft Damper
203324



Camshaft Coupling
203325



Inlet Manifold
203360



Triple Inlet Manifold
203362



Three Throw Indexing Bushes Pair
203363



Three Throw Lower Plunger Housing
203364



Three Throw Lower Crank Plunger
203407



Three Throw Lower Crank Plunger Spring
203408



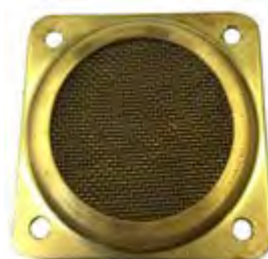
Cylinder Block Drain Down Assembly 8L
203409



Single Port Block 8L Supplied Without Valve Guides
203411



Blanking Plate for Lower Side Plates
6½L & 8L
203412



Engine Breather Lower Side Plates & Top of Camcover
6½L & 8L
203413



Oil Service Pipe Fittings, ½" BSP Nut & Olive
6½L & 8L
203414



Carburettor Mixture Spindle Lever 8L
203415



**Carburettor Mixture Control Spindle
Bracket 8L
203416**



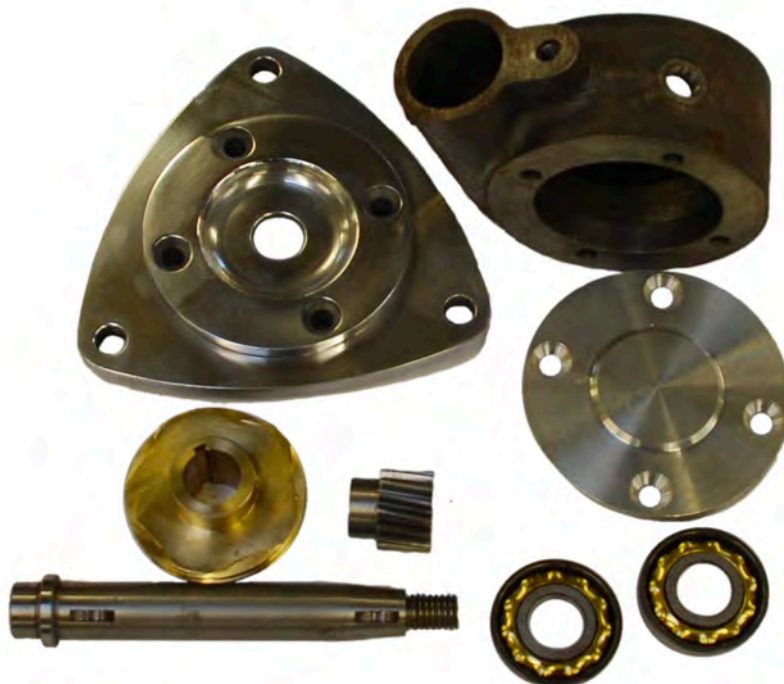
**Float Chamber Banjo Bolt 8L
203417**



**Control Rod Brackets
Right: 203418
Left: 203419**



**Distributor Gears 8L
203327**



Coil Ignition Right Angled Drive Unit
Base: 203326 | Body: 203490
Driven Gear: 203491 | Drive Gear: 203492
Cover: 203493 | Shaft: 203494
Bearing: 203495

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SECTION 6

ENGINE BOTTOM END



Engine work requires a level of care, precision, and an eye for detail.

Knowledge of wear rates and fits is borne from experience, and our engine builds have consistently produced wins on the world's toughest events. Reliability is the corner stone of a vintage Bentley and our parts are manufactured in house, developed, and proven. Every engine unit we build is run using our in-house Dyno facility and this service is available for you.

Order at: vintagebentley.com

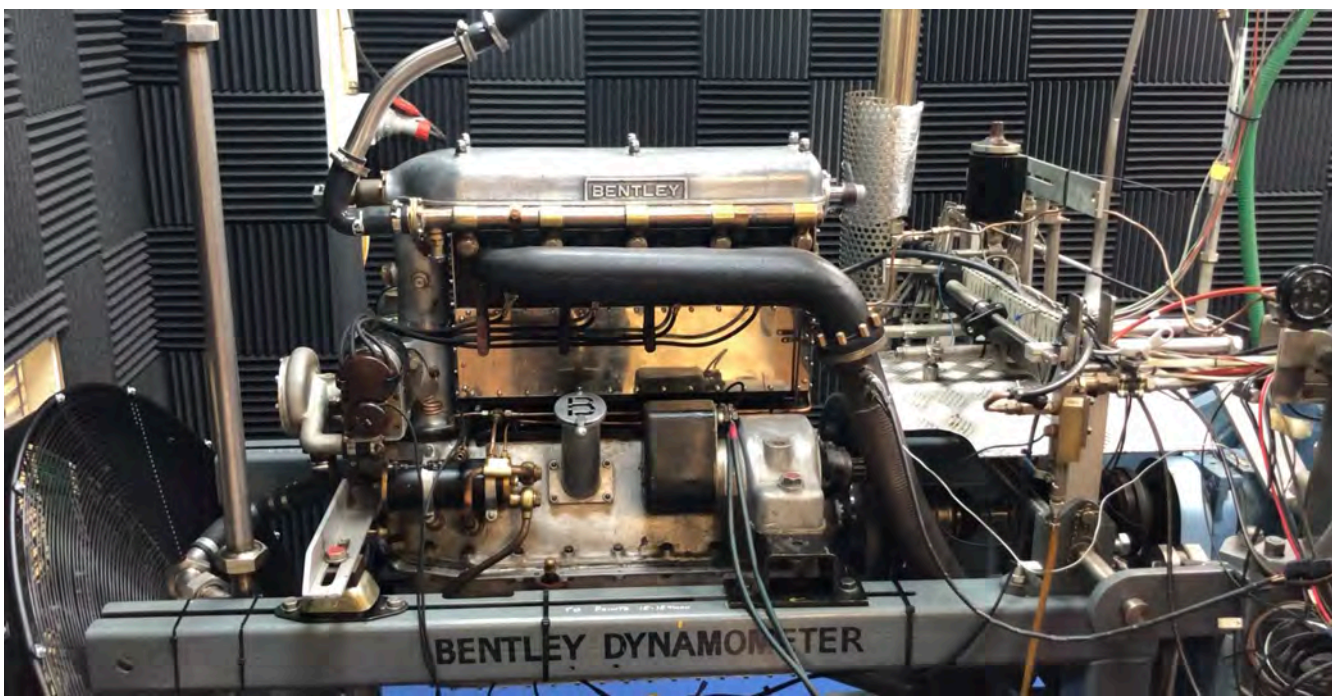


Engine Complete

We can build you a complete engine from scratch. We will run it in and prove its worth on our in-house dyno.

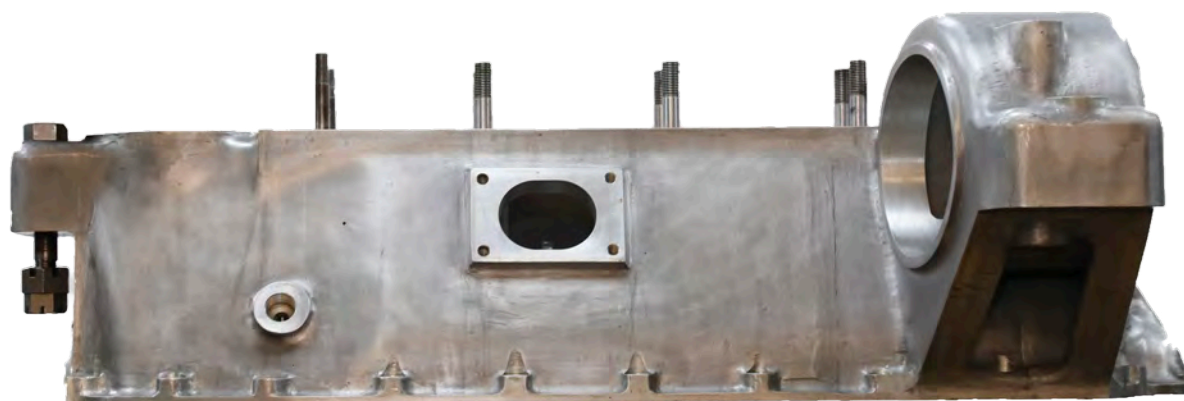
4½L: 203055

5.3L: 203056

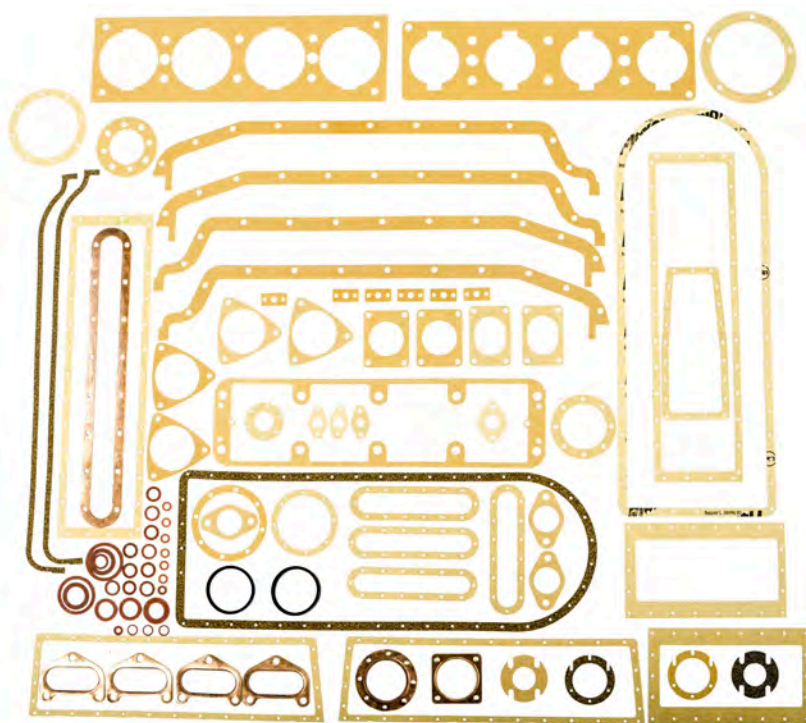


Our Dyno Service

All of our engines are run in and tested in-house. If you would like to use this service, call our parts team.



Crankcase
202779



Gasket Kit
200534



Crankshaft 4½L & 5.3L
200863



Crankshaft Front Locking Plate 3L & 4½L
200318



Crankshaft Front Nut
200319



Crankcase End Cover
201063



Centre Meshing Plate
200014



Meshing Plate

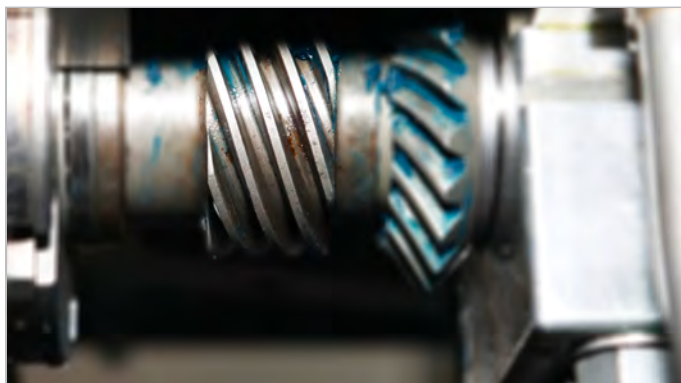
4.8mm: 200332	5.0mm: 200333
4.0mm: 200327	5.2mm: 200334
4.2mm: 200328	5.4mm: 200335
4.4mm: 200329	5.6mm: 200336



Reconditioned Crankshaft Thrust Race for 3L & 4½L
200477



Oil Pump Driving Gear - 16 Tooth
201149



Oil Pump Driving Gear - 7 Tooth
202788



Crankcase Stud - Long
201095



Crankcase Stud - Short
201096



Crankcase Bolt Rear ½"
201097



Located Bottom Bevel Gear
201110



Oil Filler Baffle Plate
200441



Extended Rally Oil Filler Assembly
202635



Oil Filler Cap
200992



Filler Neck 6½L & 8L
202735



Crankshaft to Flywheel Bolt
Cone: 200971 | Plate: 201127
Blower: 202614



Crankshaft Oil Feed Service Pipe
200479



Oil Service Pipe Bolt
200339



Sump to Crankcase Oil Union
200240



Crankcase Oil Union
202163



Throttle Control Bracket Assembly
202884



Crankcase Studs 6½L & 8L
202727



Drive Belt Pulley 6½L & 8L
202734



Crankshaft Nut 6½L & 8L
202745



Front Engine Mounting Block
201232



Front Engine Bolt Lock Tab
201132



Rear Engine Mounting Bolt
201838



Upper Engine Mounting Cup
201154



Engine Mounting Rubber Block
200294



Lower Engine Mounting Cup with Riveted Nut
201155



Rear Engine Bolt Lock Tab
201169



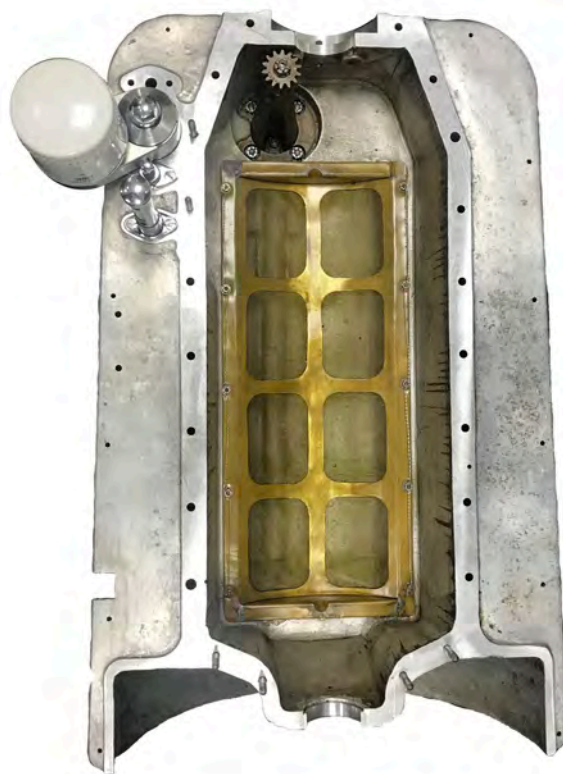
Con Rods

290 Ctrs 20 S/E: 202776

295 Ctrs 22 S/E: 202773

290 Ctrs 22 S/E: 202774

295 Ctrs 20 S/E: 202775



Sump - Late 3L & 4½L
202778



Sump Gasket 4 1/2 L (2 parts)
202392



Oil Level Indicator Float Cover & Guide Needle
202308



Sump Float
200993



Oil Indicator Float Tube
201302



Oil Level Sight Glass with Line
200159



Oil Level Indicator and Cap
202725



Oil Level Indicator Top
Brass: 201854 | Nickel: 202882
Chrome: 202883



Engine Dipstick & Base
Nickel: 200527
Chrome: 200526



Replacement Sump Steel Cover Plate
200781



Oil Indicator 6½L & 8L
202744



Brass Headed Dipstick
200764



Sump Plug ¼"
201069



Sump Plug 3/8"
201070



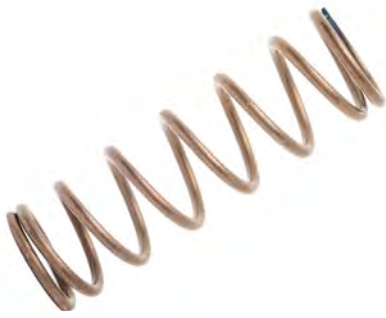
Sump Plug ¾"
200816



Plug Fibre Washer
¼": 200237 | 3/8": 203664
¾": 201172



Oil Pressure Relief Valve Assembly
202307



Oil Pressure Relief Valve Spring
200326



Oil Pressure Relief Valve Ball
201189



Oil Filter Mounting Bracket Early 3L
202636



Oil Filter Cartridge Early 3L
200484



Oil Filter Conversion Pan Sump for Early 3L
Available on an exchange basis & subject to your exchange part being serviceable
201226



Oil Filter 3L
201228



Oil Filter 4½L
201229



Oil Filter Conversion
Late 3L Sump: 201227
4½L: 200317



Oil Pump Assembly for late 3L & 4½L
202099



Oil Filter Top Set Screw
201153



Oil Pump Base Plate
201068



Oil Pump Driven Gear Late 3L & 4 1/2L
201066



Oil Pump Mounting Stud 4 1/2L Short Pump
201853



Oil Pump Gears Standard (Pair)
201067



Oil Pump Gears Oversize 11 Tooth (Pair)
201188



Oil Pump Gears Long
Standard: 201888
Oversize: 202841



Oil Pump Gear Set Early 3L
202198



Gallery Nuts And Tab Washer 6½L & 8L
202753



Split Sump Bottom Plate 3L
202986



Castrol GP50 1 Gallon Can
200356



Sump Spanner
202607



Sump Guard & Rally Track Rod
202714



Sump Tray Aluminium 6½L & 8L
202737



Starter Motor Pin 3L & 4½L
202103



Starter Motor
200497



Starter Pin Washer
200232



Starter Motor Pinion CAV Style
202061



Bendix Starter Spring
200090



Starter Bendix Bolts and Lock Tabs 3/8"
202092



Starter Bendix Bolts and Lock Tabs 5/16"
200432



Starter Motor Drive Dog
200092



Woodruff Key for Smiths Type Starter Bendix
200433



Starter Motor Pinion Small Bosch Style
200815



Starter Solenoid
202221



Filter Cover
203338



Sump - 5 Gallon
203336



Drain Plug Seal for Filter Cover Seal
203339



Drain Plug for Camchest & Oil Filter Cover
203340



Oil Pump Gears 6 Cylinder
203341



Oil Pump Complete 6½ & 8L
203342



Oil Pressure Valve Spring 6 Cylinder
203343



Oil Pump Casing 6½L & 8L
203344



Oil Pump Body
203345



Feed Pillar 6 Cylinder
202728



Dynamo Front Cover Cap
203346



Dynamo Housing
203347



Dynamo Fabric Drive Coupling - 6 Cylinder
202904



Dynamo Drive Spider - Fits to Dynamo
203349



Dynamo Front Cover 6 1/2 L
203350



Drive Pins for Dynamo Coupling
203354



Dynamo Drive Spider
203355



Crankshaft Damper
203356



Front Crank Tab Washer
203357



Flywheel Tab Washer
203358



Locking Ring for Fan Pulley & Crankshaft Gears 6½L & 8L
203353



Crankshaft Nut to Secure the Flywheel 6½L & 8L
203359



Main Bearing Oil Service Pipe 6½L & 8L
203524



Celron Gear 6½L & 8L
203410

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SECTION 7

COOLING SYSTEM



Effective cooling is everybody's wish, and keeping your Bentley's engine at the correct and constant temperature helps with wear and fuel economy. It's an important system to balance and is enhanced by our knowledge and experience of knowing the locations of hot spots and where part failures may occur. We have engineered out weaknesses and improved overall efficiencies. One such example is our thermostat assembly - this unit is invaluable and a 'must have' on anyone's wish list.

Order at: vintagebentley.com



Radiator 3L
203532



Radiator Super Sports
202940



Radiator 4½L
202027



Radiator 6½L
203636



Radiator Speed Six
203637



Radiator Blower
203001



Electric Fan Kit 10" for Early 3L
201342



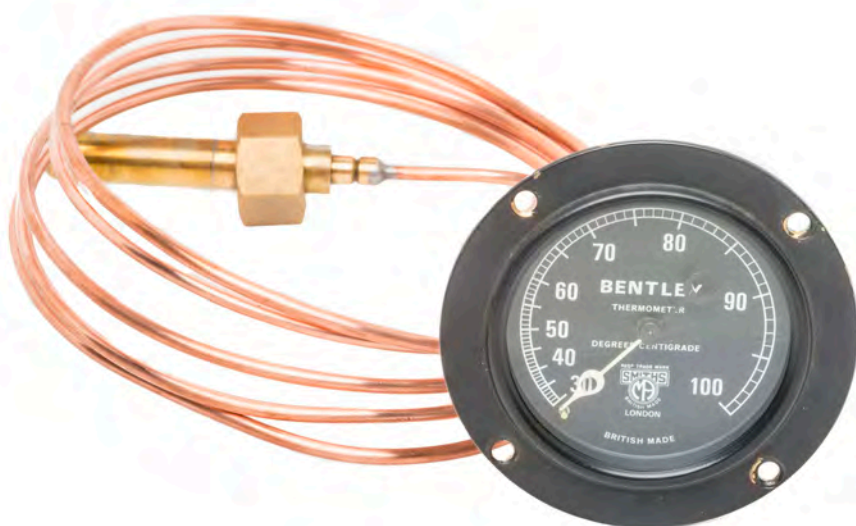
Electric Fan Kit 10" for Late 3L & 4½L
201343



Temperature Gauge Radiator Probe Washer
200096



Radiator Mounting
200697



Temperature Gauge 3"
202053



Radiator Badges

3L

Blue – Brass 203567
 Blue – Chrome 203568
 Blue – Nickel 203569
 Red – Brass 203570
 Red – Chrome 203571
 Red – Nickel 203572
 Green – Brass 203573
 Green – Nickel 203574

6½L

Blue – Nickel 203575

4½L

Black & White – Chrome 203576
 Black & White – Nickel 203577

Speed Six

Green – Chrome 203578

8L & 4L

Blue – Chrome 203579



Modern Thermostat Assembly

Developed using 3D CAD/CAM including modelling, flow analysis and manufacturing. Includes a modern thermostat insert for optimum performance and reliability.

202398



Radiator Town Cap 3L Finished in Nickel
200996



Radiator Cap 3L T-Bar Finished in Nickel
202225



Radiator Cap 4½L Le Mans Finished in Nickel
202193



Radiator Cap Sealing Washer 3L
200095



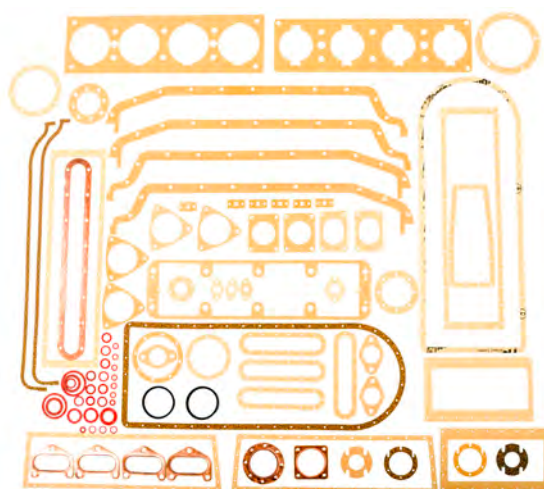
Radiator Cap Fibre Washer 3L
200450



Radiator Trunnion Rubber
200875



Water Bottle 1L for Track Kit
201660



Gasket Kit
200534



Cylinder Block Side Plate Exhaust 3L
201834



Cylinder Block Side Plate Inlet 3L
201835



Cylinder Block End Plate 3L
201328



Cylinder Block End Plate 4½L
201087



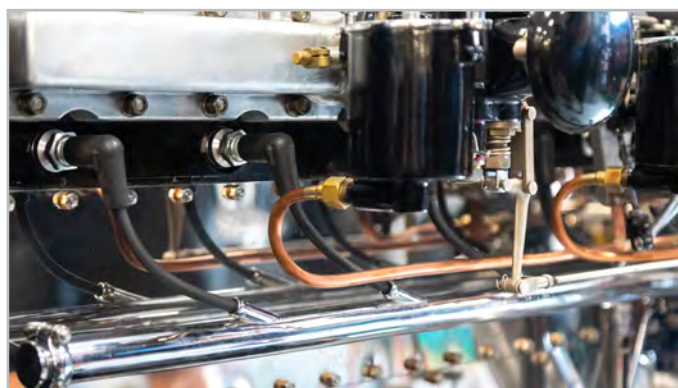
Cylinder Block Inlet Side Plate 4½L
201088



Cylinder Block Exhaust Side Plate 4½L
201089



Cylinder Block Lower Dress Plate 4½L
202235



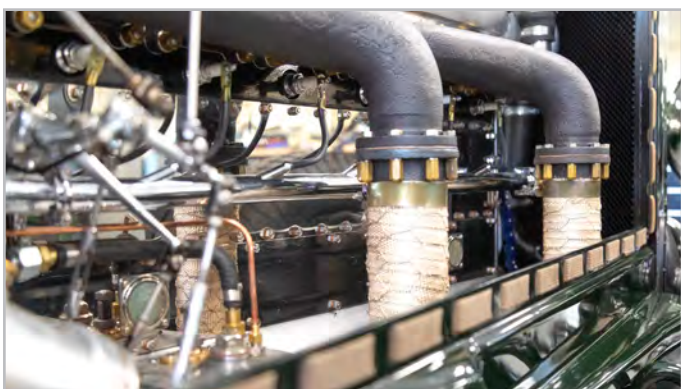
Upper Side Plate 6½L
202701



Fillister Head Screw 2BA for Cylinder Block Water Jacket
200389



Stud 2BA for Cylinder Block Water Jacket
200391



Lower Engine Block Side Plates Pair 6½L
202693



Top Outlet 6½L & 8L
202754



Thermostat Housing 6½L
202751



Water Jacket 8L
202750



Water Jacket 6½L
203458



Rear Water Jacket 6 1/2 L & 8 L
202780



Water Pump Body Casting 6 Cylinder
203451



Water Pump 8 L
Impeller: 203452
Body: 203453
Thrust Button: 203454
Clamp: 203455
Stuffing Box: 203456
Spindle: 203457



CSK Stainless Steel Screws 2BA for Cylinder Block Water Plates
200388



Long Stud 2BA for Cylinder Block Water Jacket
200390



Stainless Steel Nut 2BA
200392



Copper Washer for Cylinder Block Side Plate
200393



Block to Pump Pipe 3L
201050



Block to Pump Pipe 4 1/2 L
201101



Block to Pump Pipe Early 3L
202602



Water Rail Pillar Inner Fibre Washer
200348



Water Rail Pillar
200972



Water Rail Pillar Cap Nut
200989



Y Pipe 4 1/2 L
201113



Water Rail Pillar Outer Fibre Washer
200347



Y Pipe Blower
202615



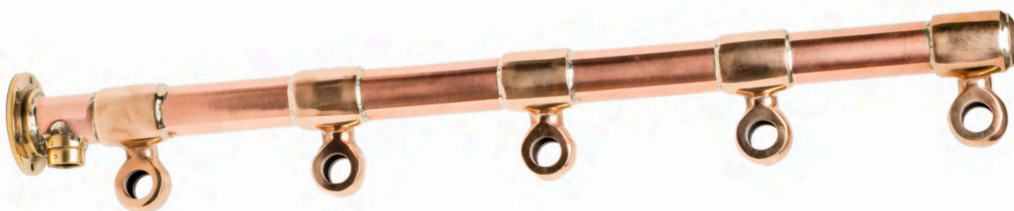
Water Rail Straight End Adaptor
200066



Top Water Rail Drain Plug 3/8" BSP
200928



Cap Nut for Internal Water Manifold
200990



Top Water Rail Standard
200985



Top Water Rail Modified
200986



Water Pump Complete 4½L
Original style with string: 202060
With modern ceramic seal: 202237



Water Pump Complete 3L

Original style with string: 202162

With modern ceramic seal: 202210



Internal Water Manifold

201104



Internal Water Manifold Fibre Washer Set

202861



Outlet Adaptor for Water Pump 3L

200097



Lip Seal - Sandwich Plate
200203



Water Pump Y Pipe Stud
200476



**Water Pump Gear Sandwich Plate
Complete with lip seal**
200970



Water Pump Driving Gear Bush
201346



Water Pump Greaser Extension
200190



Cup Greaser Type RC1
201549



Water Pump Gear Sandwich Plate Gasket
201886



Water Pump Top Outlet Gasket
200184



Spring Washer 1/4" for Water Pump Cover Plate
200188



Water Pump 1/4" BSF Cover Bolt
200193



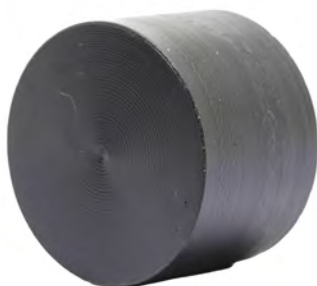
Water Pump Brass Plug
200198



Water Pump Adjuster Nut
200480



Pump to Thermostat Water Pipe
201859



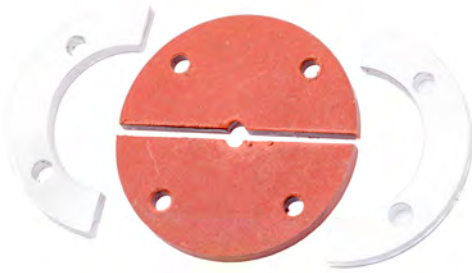
Coolant Blanking Plug for 32mm Pipe
200352



Coolant Hose
200916



Stainless Steel Jubilee Clip
25-35mm: 200840
30-40mm: 200841



Bulkhead Temperature Gauge Closing Plate Set
201240



Cylinder Block Side Plate Set 6 1/2 L
203450



Straight Silicone Coolant Hose
32mm: 201528
25mm: 201527



Front Bonnet Hinge Mount 4 1/2 L
200533



Twin Take Off Speed Six
203459



1924

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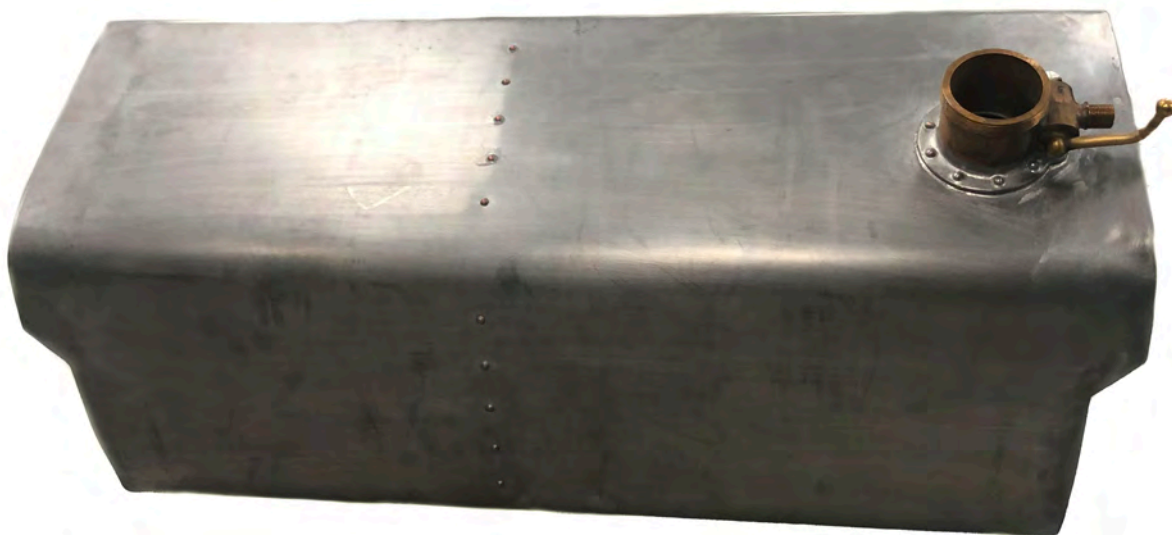
SECTION 8

FUEL SYSTEM



Order at: vintagebentley.com

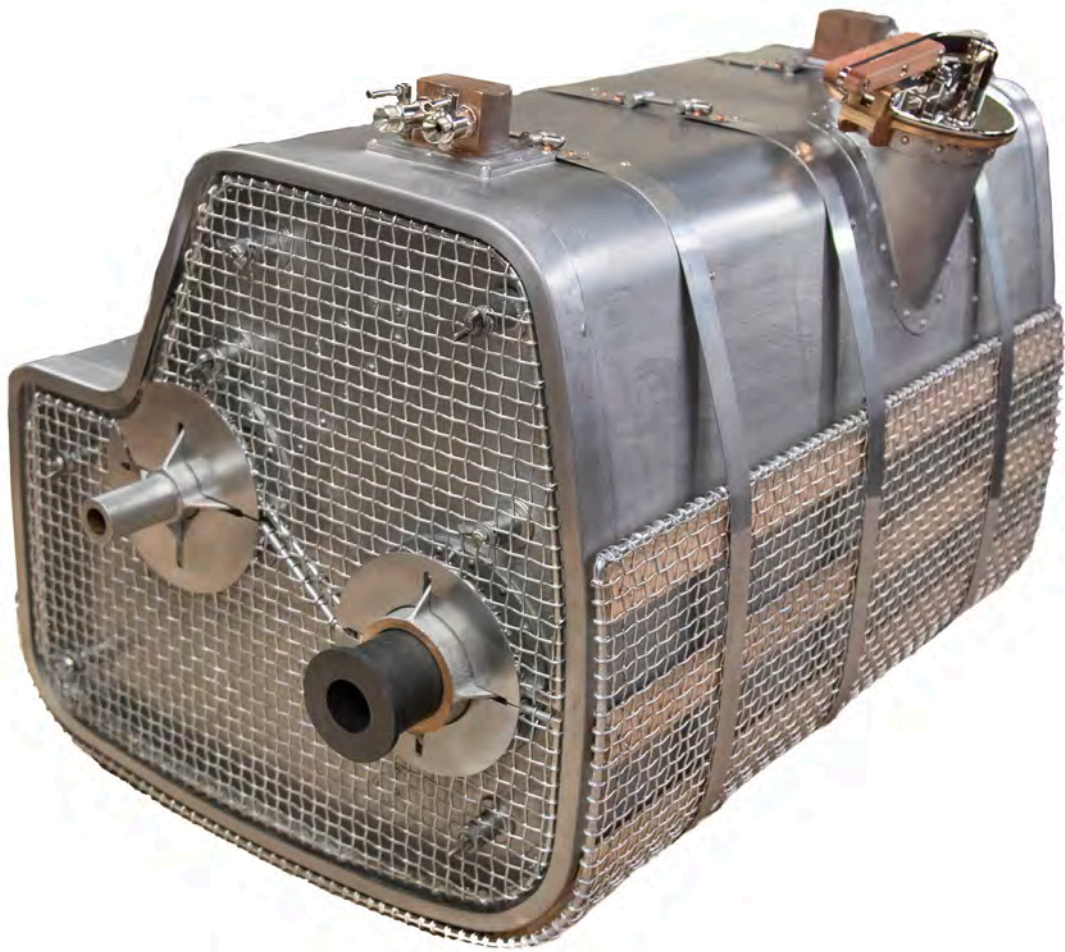
The metering of fuel at the right volume and pressure is critical to both to your engine's performance and the environment. W.O. Bentley understood this, as well as the necessity for redundancy. Having a proven back up fuel system at your fingertips gives confidence as you travel the globe. Understanding your carburettor settings and how to adjust them at altitude can make all the difference to your event. Proven fuel tank construction for safety and peace of mind is also a must.



Fuel Tank Standard 3L
203059



Fuel Tank Standard 4½L
203057



Fuel Tank Le Mans 4½L
202338



Fuel Tank Le Mans Blower
203058



Fuel Tank Badge

3L

Blue Brass: 202812

Blue Chrome: 202813

Blue Nickel: 202814

Red Brass: 202815

Red Chrome: 202816

Red Nickel: 202817

Green Brass: 202819

Green Nickel: 202820

4½L

Black & White Chrome: 202822

Black & White Nickel: 202823

6½L

Blue Nickel: 202821

Speed Six

Green Chrome: 202824

8L & 4L

Blue Chrome: 202818



Petrol Cap

Brass: 202600 | Chrome: 202833
Nickel: 202834



Dumbbell Fuel Cap
202641



Calibrated Wooden Fuel Tank Dip Stick

Le Mans Tank: 201348
Standard Tank 4½L: 202836
Standard Tank 3L: 202837



Fuel Tank/Pedal Shaft/Compensator Mounting
201013



Le Mans Fuel Tank Chassis Bracket
202339



Fuel Tank/Pedal Shaft/Compensator Mounting Shims
200084



Fuel Tank Mount Steel Clamp Plate
201330



Fuel Tank Mounting Bolt
200150



Rear Petrol Tank Support 4 1/2 L
201164



Outer Tie Bar Tube
Front: 200408
Rear: 201889



Inner Tie Bar
Front: 200683
Rear: 200682



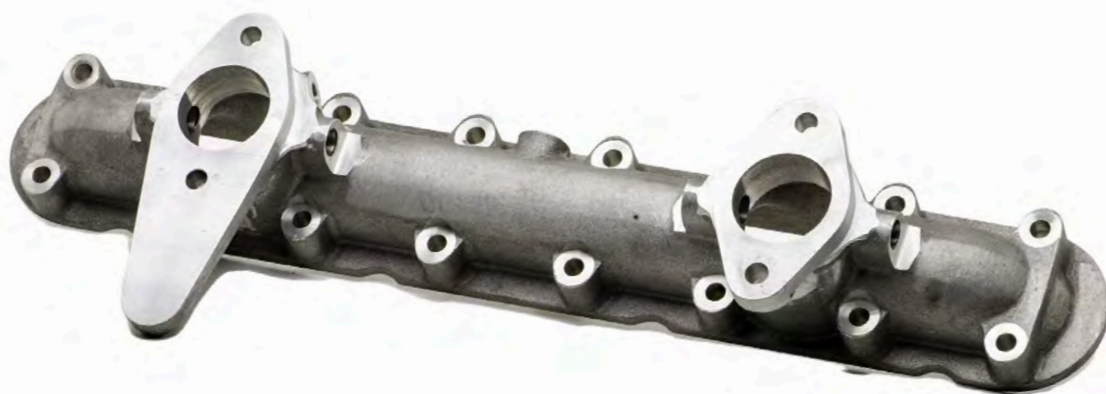
Fibre Washer for Air/Fuel Isolator Tap
201545



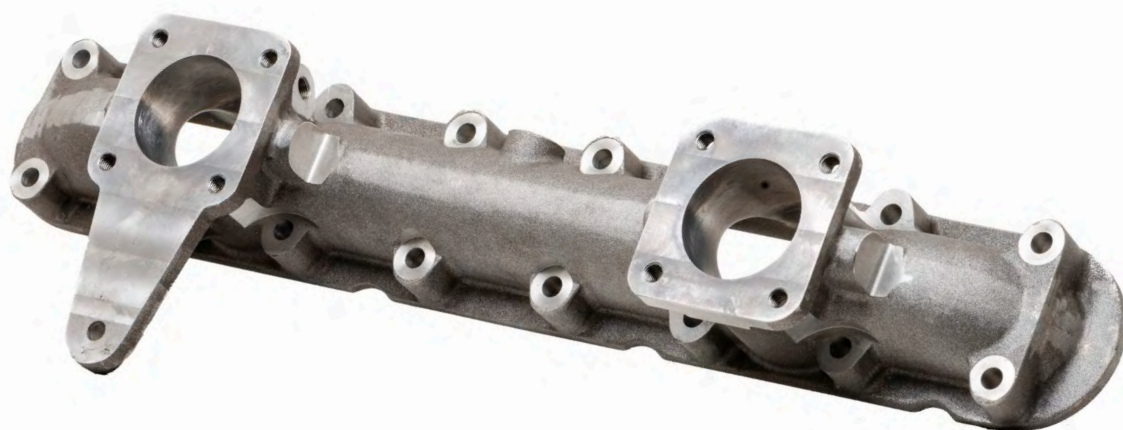
Air/Fuel Isolator Tap
Brass: 200046
Chrome: 200121
Nickel: 202835



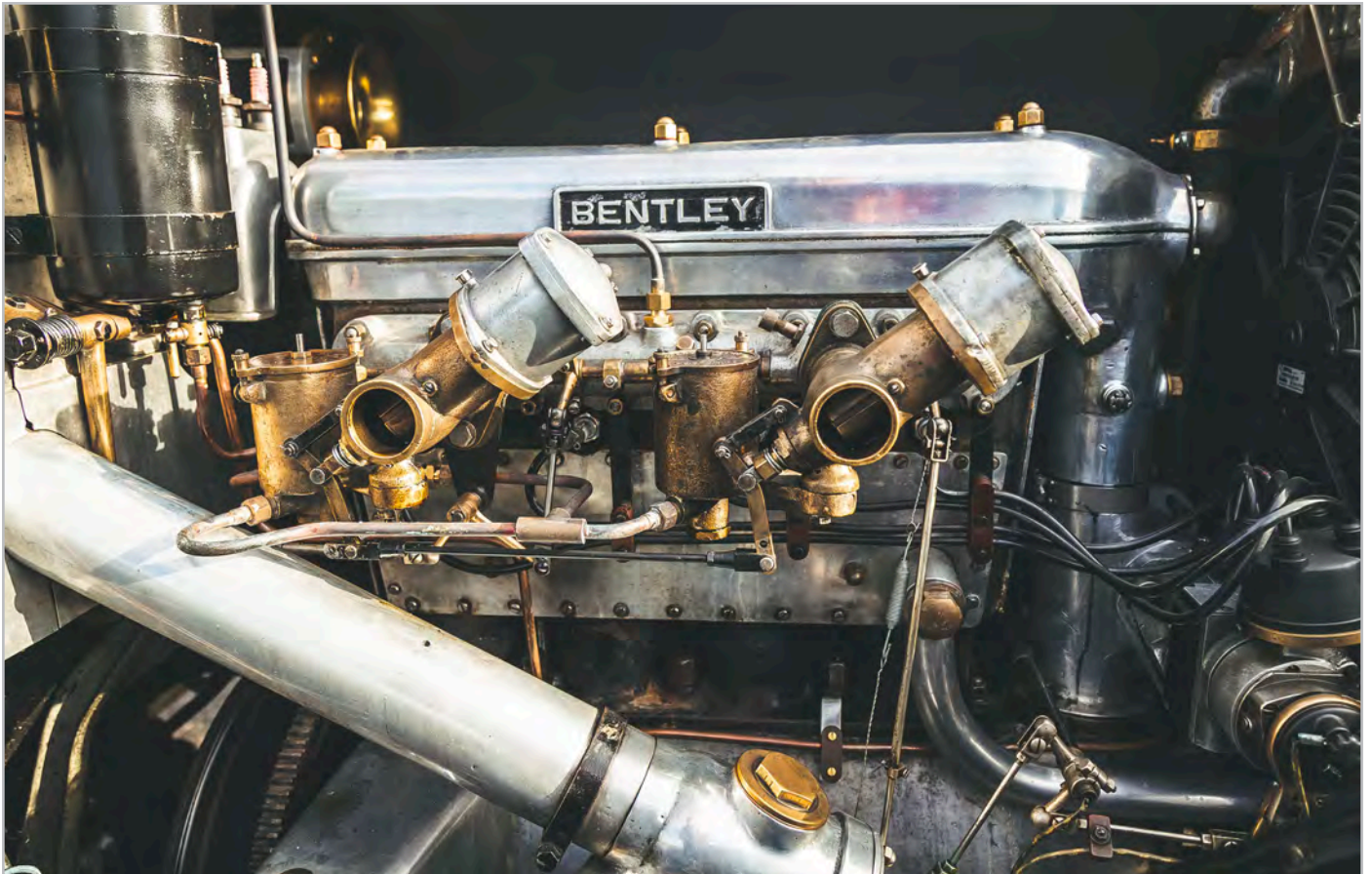
Inlet Manifold Universal
200164



Inlet Manifold for Sloper Carburettors
202266



Inlet Manifold for 4 Bolt Carburettors
200166



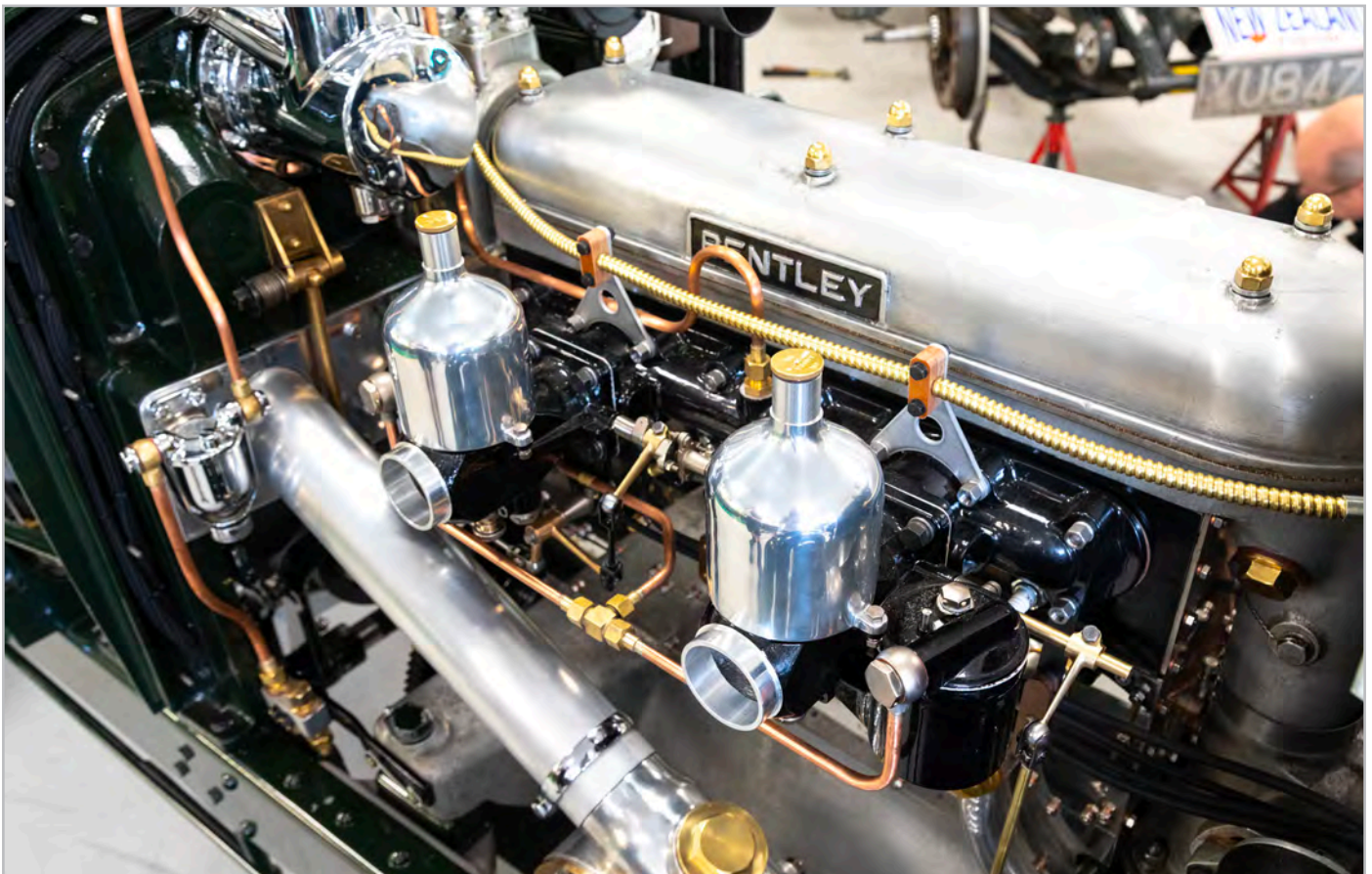
Sloper Carburetors Overhaul Service



Original 4½L Carburetors Overhaul Service



HV8 Carburettors
202108



HV8 Carburettor and Inlet Manifold Assembly Complete
202537



Inlet Manifold Gasket
201046



Inlet Manifold Mounting Stud
201327



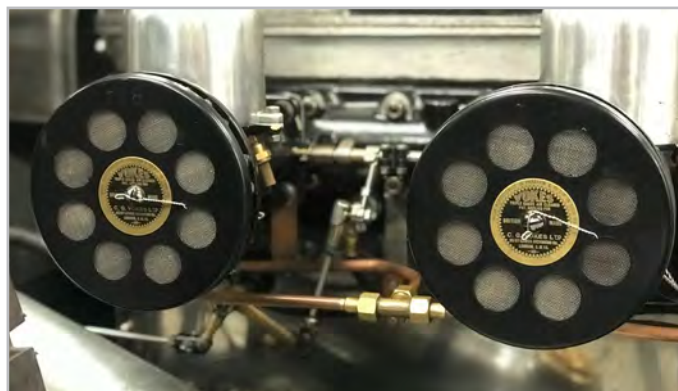
Inlet Manifold Stud - Long
200864



Inlet Manifold Nut 5/16" BSF
200385



Race Throttle Return Spring Mounting Plate
200892



Rally Air Filter For HV8 Carburetors
202186



Bell Crank Throttle Control
200899



Throttle Arm For Upright SU Carburettor
200088



Control Spring Fork
201199



Throttle Control Bracket Assembly
202884



Hand Throttle Push Tube & Control Spring Fork
202925



Hand Throttle Push Rod & Control Spring Fork
202926



Throttle Pedal Linkage Vertical Rod
202630



Throttle Linkage Bottle Screw
201297



Choke Rod Fork End
201295



Choke Rod Fork End - Long
202642



Carburettor Float
202083



Sloper Carb Needle
200901



Carburettor Float Bob Weight
201313



Carburettor Float Lid Knurled Nut
203043



Carburettor Needle
CV: 201525
BC: 201540



Jet Bearing Kit
201419



H Type Jet 0.100"
201526



Throttle Spindle Clamp for Return Spring
200405



Throttle Spindle Lever
200406



Ball End for Throttle Spindle Lever
200402



Carburettor Return Spring
201667



Fuel Filter Banjo Bolt
200036



Needle & Seat Kit .156" Viton Tipped
201536



H Type Superdry Jet Bearing Seal Kit
201420



Needle & Seat Kit 0.156" for HV8 Carburettor
201520



Twin Electric Fuel Pump Kit
201569



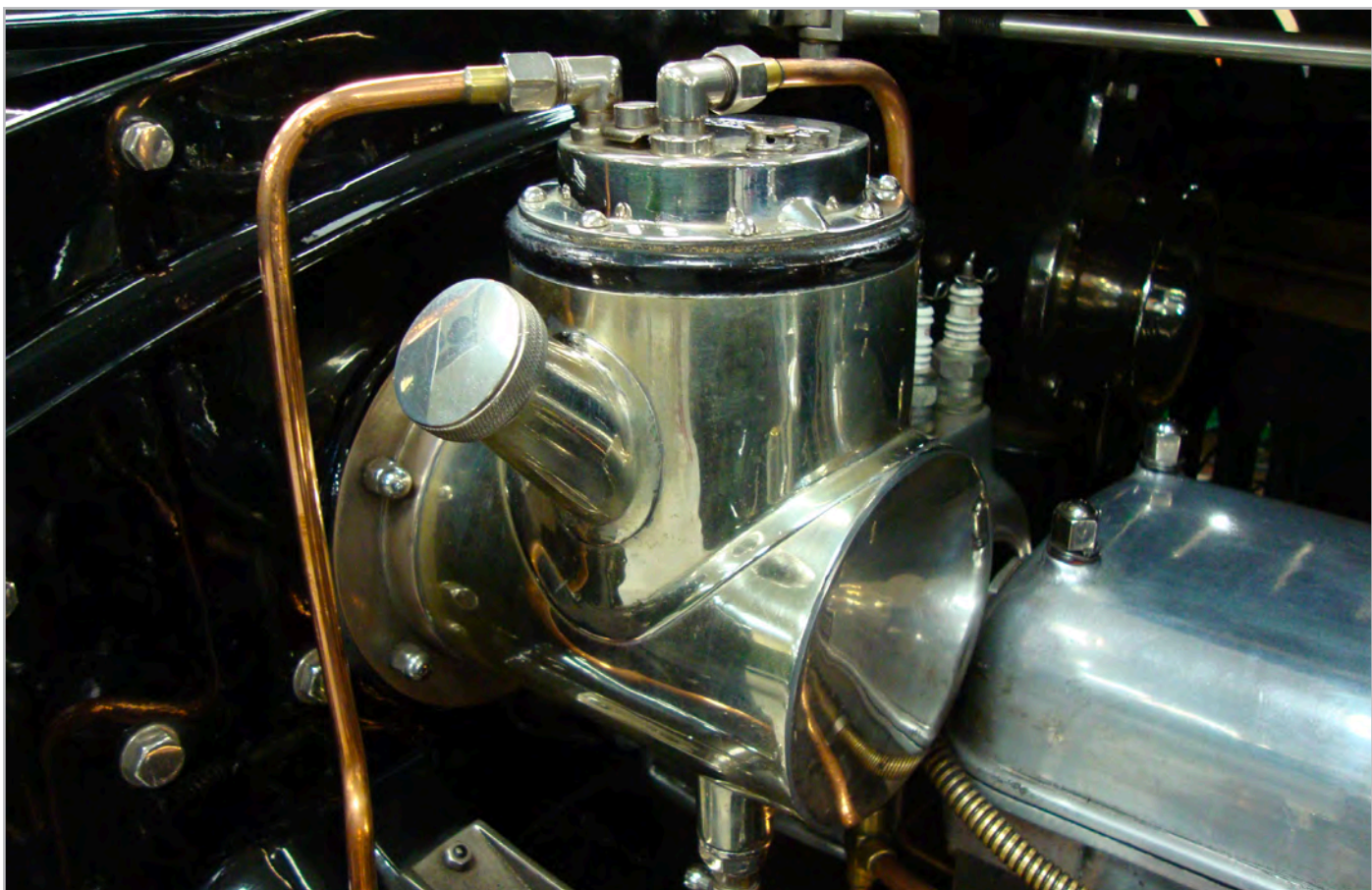
Ball Valve Autovac Tap
200404



Fuel Pump Rubber Mount
200777



Facet Silver Top Road Fuel Pump
200290



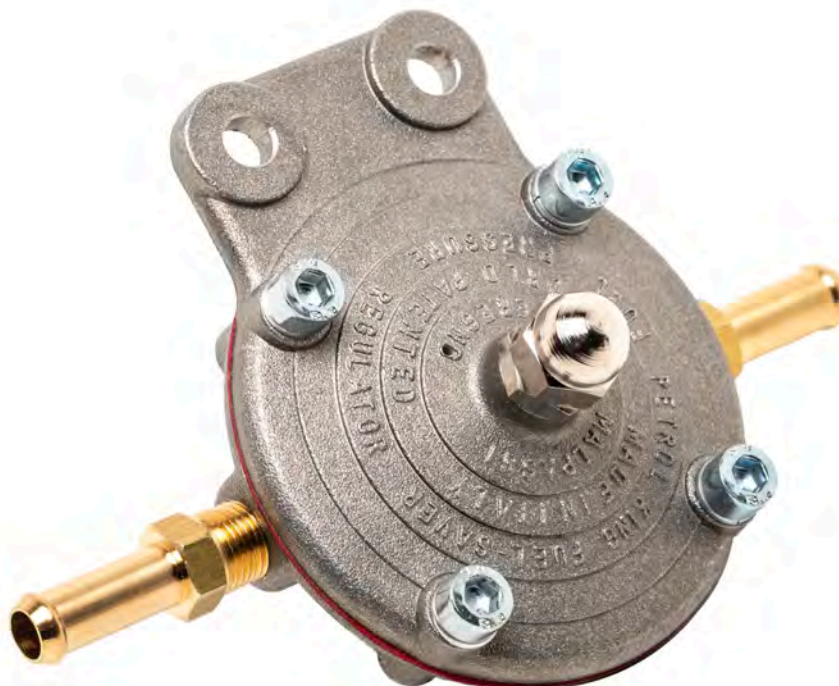
Autovac Overhaul Service 4½L



Autovac Overhaul Service 3L



Emergency Fuel Pump Kit
200842



Petrol King Fuel Regulator
200778



Throttle Pedal Assembly
202799



Solder Nipple & Nut
1/8 BSP: 201412 | 1/4 BSP: 201548
5/16 BSP: 201521 | 3/8 BSP: 201413



Throttle Pedal Return Spring
200625



Copper Fuel Pipe
5/16": 201722
3/8": 201723



Hose Clip 14-16mm
201531



Fuel/Air Pipe Clamp Half
201404



Air Gauge
202449



Hand Pump
202764



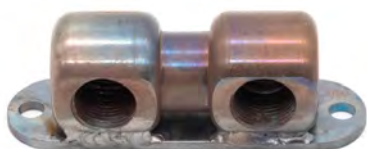
Emergency Fuel Leak Repair Sealer
202646



Millers Oils Petrol Additive 500ml
201638



Bulkhead Autovac Cover 4½L
201252



Air Pipe Union
201407



Throttle Pedal Mounting Brackets 8L
203437



Throttle Control Lever Bottom of Steering Box
203446



Ignition Control Lever Bottom of Steering Box
203447



Mixture Control Lever Bottom of Steering Box
203448



Throttle Bracket
203461



Throttle Pedal Arm 8L
203438



Throttle Pedal Spindle 8L
203439

SUBSCRIPTION OFFER



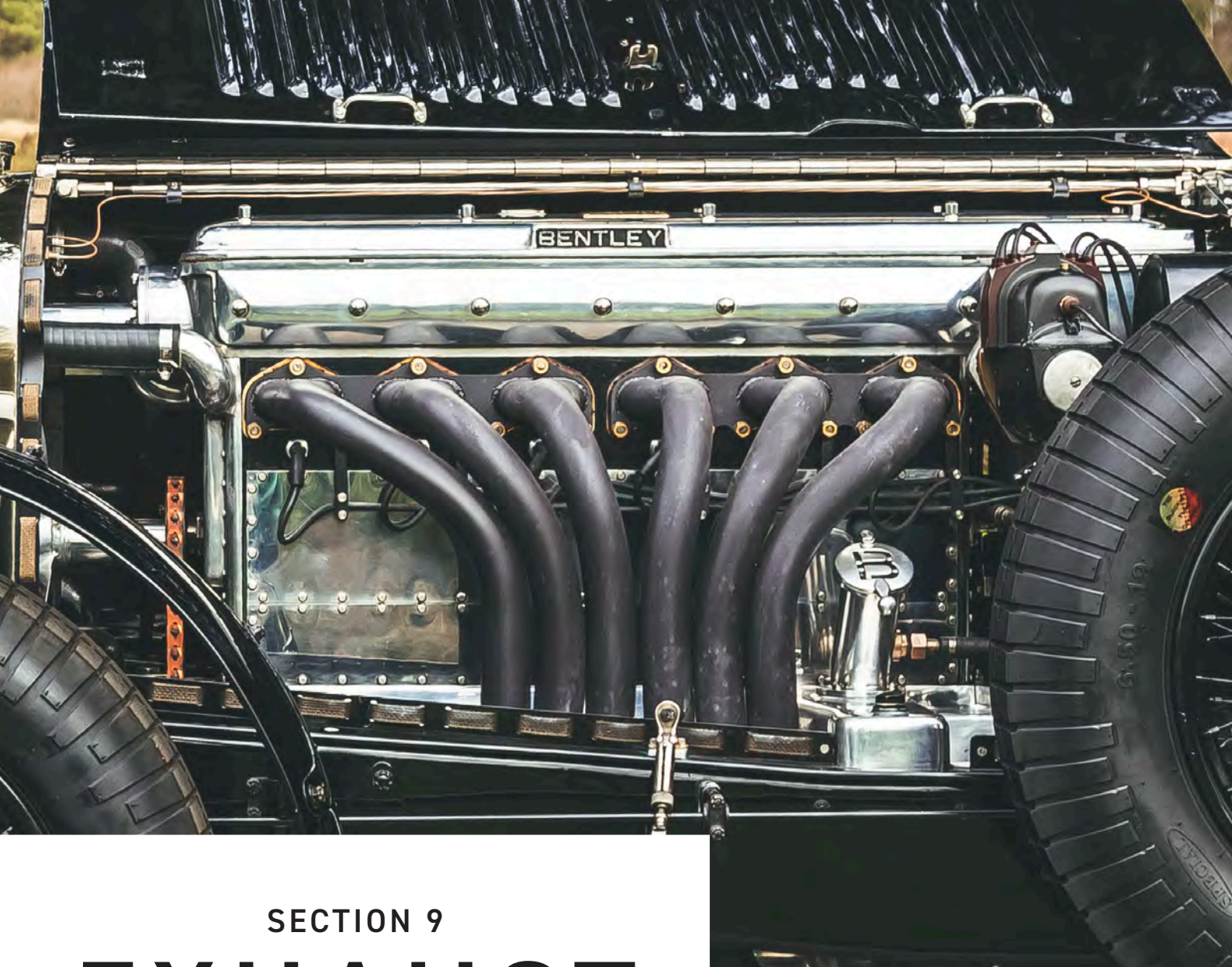
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SECTION 9

EXHAUST



A robust exhaust system provides piece of mind when travelling. For every gallon of fuel burnt, one gallon of water passes through the exhaust system. All our systems are made in house with the knowledge we have learned from over 20 years of rallying. From road, race or historic rallying, there are many ways to prepare for your adventures and we cover them all here. We don't believe in wasting horsepower so let's gain what we can...

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Exhaust Manifold 4½L
201133



Tubular Branch Exhaust Manifold
202648



Brooklands Silencer
200884



Standard Round Silencer
 3L: 203060 | 4½L: 203061



Exhaust Down Pipe 2½"
 200855



Double Bend Exhaust Pipe 2½"
 200914



Over Rear Wing Exhaust Section
200047



Exhaust Fish Tail
200771



Exhaust Manifold Flange 4½L
200723



Exhaust Manifold to Engine Block Gasket
3L & 4½L: 200969
6½L & 8L: 202692



Exhaust Manifold to Downpipe Gasket
3L: 200382 | 4½L: 201134 | 6½L: 200383



Exhaust Manifold Stud
200386



Exhaust Manifold Brass Nut 3/8" BSF
200387



Brass Exhaust Dome Nut 1/4" BSF
200399



Exhaust Spring
200309



Exhaust System Tension Spring
200278



Exhaust Wrapping
200498



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SECTION 10

CLUTCH

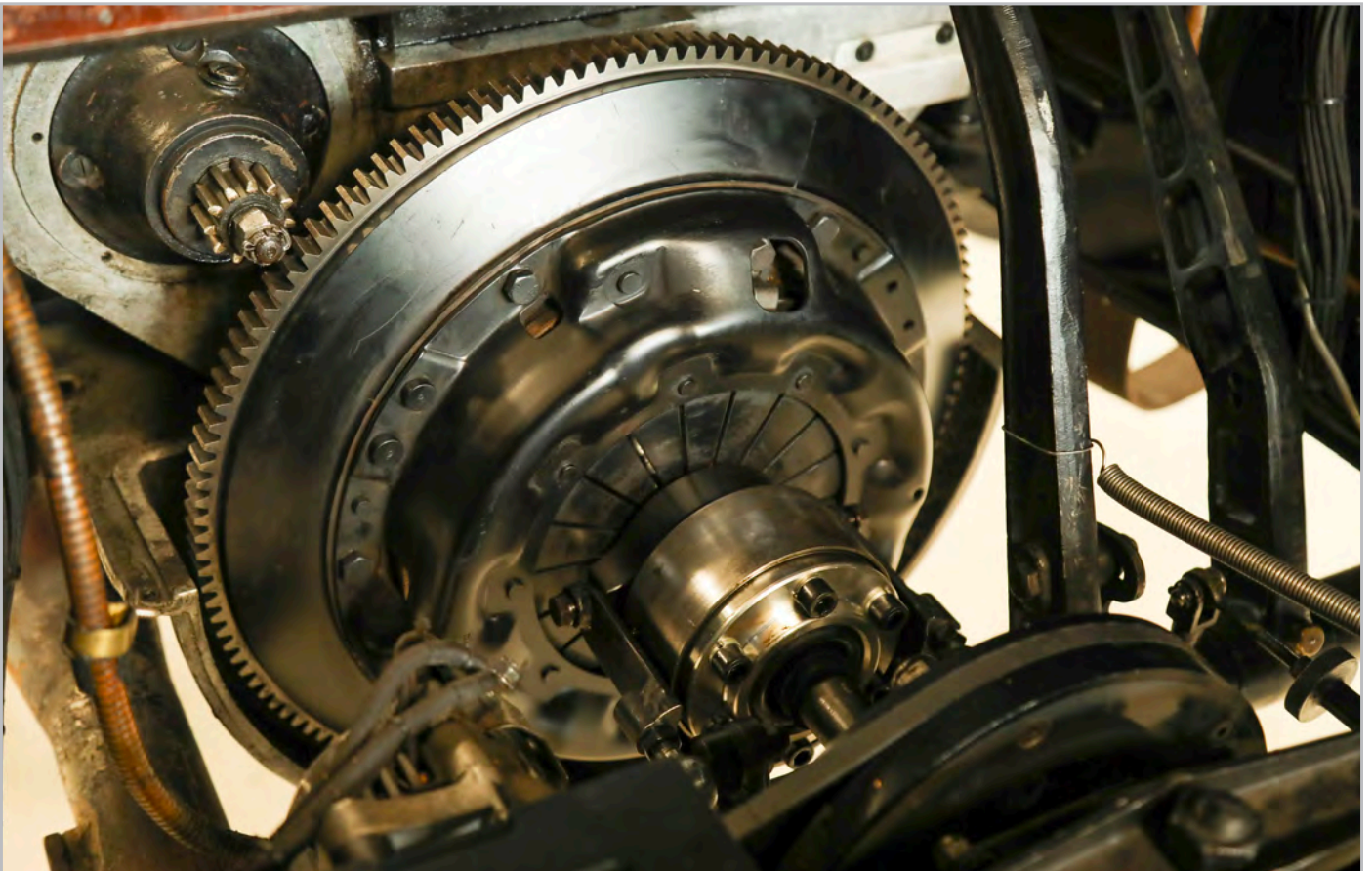


We hold in stock the most common service parts for the Bentley cone and plate clutches. All manufactured to the original drawings but engineering out known failures. We also stock our rally winning, popular and proven, modern clutch conversion. Lighter and more durable, this gives unrivalled performance and service. Whatever type of event you use your Bentley for, we can help keep your experience optimal.

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Plate Clutch
 4½L: 203062
 6½L: 203063



Modern Clutch System
 202704



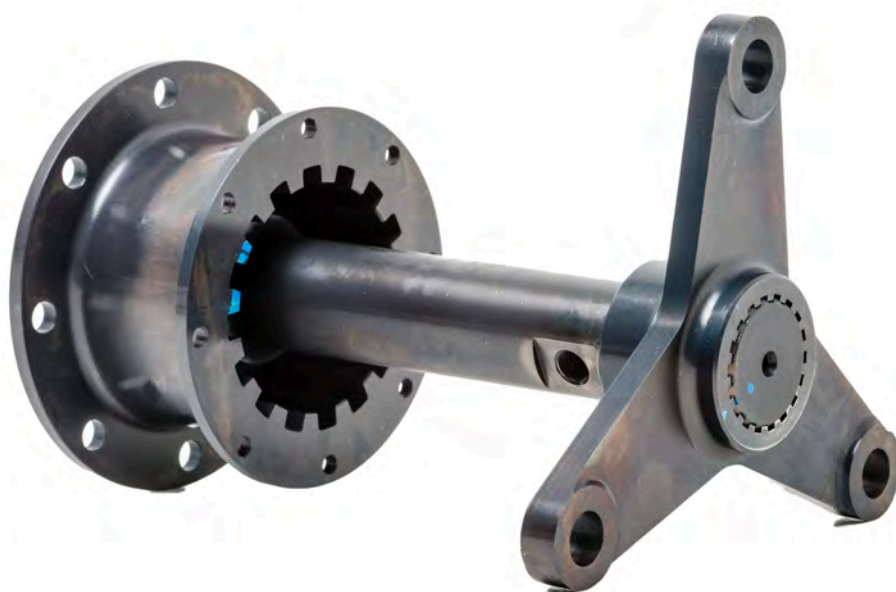
Ring Gears 3L & 4½L
202613



Cardan Shaft 6½L & 8L
202749



Engine to Gearbox Fabric Drive Coupling
201887



Cardan Shaft Assembly Cone Clutch 3L & 4½L
200946



Cardan Shaft Assembly Plate Clutch 4½L
201135



Cone Clutch Outer Ring
200998



Cone Clutch with Lining
Available on an exchange basis & subject to your exchange part being serviceable
200344



Lined Clutch Centre Plate
200229



Plate Clutch Pressure Plate Centre Bearing Housing
203074



Cone Clutch Brake Pedal Shaft Complete
202656



Pedal Shaft 3L
201014



**Cone Clutch Pedal Shaft Mounting
Bracket O/S**
202808



Cone Clutch Pedal Shaft Clamp O/S
200591



**Cone Clutch Pedal Shaft Mounting
Bracket N/S**
202722



Cone Clutch Pedal Shaft Clamp N/S
202631



Pedal Shaft Spacer
201306



Clutch Brake Horse Shoe
201049



Cone Clutch Spring
201079



Cone Clutch Stop Disk
201057



Cone Clutch Thrust Bearing Ring
201000



Cone Clutch Spigot Carrier Thrust Race
200242



Cone Clutch 10° Joint Bearing
200239



Cone Clutch Eccentric Roller & Pin
201341



Cone Clutch Ring Bolt
200215



Cone Clutch 10° Bearing Plate
200999



Cone Clutch Wipple Tree Assembly
202718



Cone Clutch 10° Joint Split Spacers
200345



Cone Clutch Stop Friction Pad
200564



Cone Clutch Stop Friction Pad Rivets
200754



Cone Clutch Withdrawal Plate
201865



Clutch Spigot Bush (Oilite)
200343



Plate Clutch Pressure Plate
Available on an exchange basis & subject to your exchange part being serviceable
202755

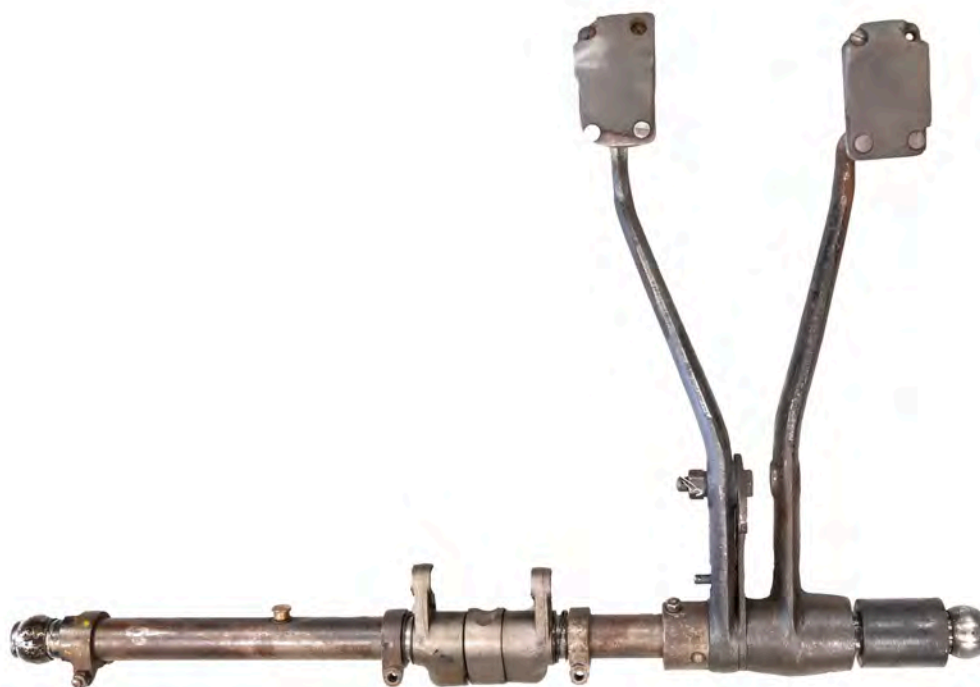


Plate Clutch Brake Pedal Shaft

4½L: 202655

6½L: 202667



Pedal Shaft 4½L & 6½L

201123



Plate Clutch Pedal Guide Arm

200589



Plate Clutch Pedal Guide Arm Spacer

200590



**Fuel Tank/Pedal Shaft/Compensator
Mounting**
201013



Plate Clutch Stop Arm
201125



Plate Clutch Stop Disk
201128



Plate Clutch Adjuster
200236



Plate Clutch Pressure Plate Springs
Standard: 202772 | Medium: 202633
Strong: 200067



Plate Clutch Actuator Fork Pivot Pin
201260



**Actuator Fork Pivot Pin Tab Washer
for Plate Clutch**
200058



Plate Clutch Actuator Pivot Pin Washer
201137



Actuator 6 Cylinder
202806



Plate Clutch Stop Mounting Bracket 4 1/2 L
201124



Plate Clutch Stop Mounting Bracket
6 1/2 L & 8 L
201165



Plate Clutch Stop Friction Pad
201129



Plate Clutch Stop Friction Pad Rivet
200755



Pressure Plate 6 Cylinder
202752



Clutch Pedal Adjuster
201305



Modern Clutch Brake Actuator Arm
201344



Aluminium Pedal Pad
200536



Rubber Pedal Pad
202698



Tecalemit 1/8" Grease Nipple & Fibre Washer
Brass: 201746 | Nickel: 202846
Chrome: 202845



Spheerol EPL 2 400g
201561



Drive Plate 6 Cylinder
203422



Clamp Plate
203423



Plate Clutch Fork Actuator 4 1/2 L
202746



Flywheel 6 Cylinder
203420



Spigot Bearing Washer
202512



Clutch Spigot Bearing 6½L & 8L
202513



Fabric Drive Coupling 6½L & 8L
202510



Fabric Drive Clutch Disk 6½L & 8L
203426



Clutch Spring
202515



Plate Clutch Lever Spring
203427



1928
4 1/2 LITRE



1929
4 1/2 LITRE



1928
SUPERCHARGED



1926
SUPER SPORTS



1929
4 1/2 LITRE



1928
4 1/2 LITRE



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SECTION 11

GEARBOX, PROPSHAFT & OVERDRIVE

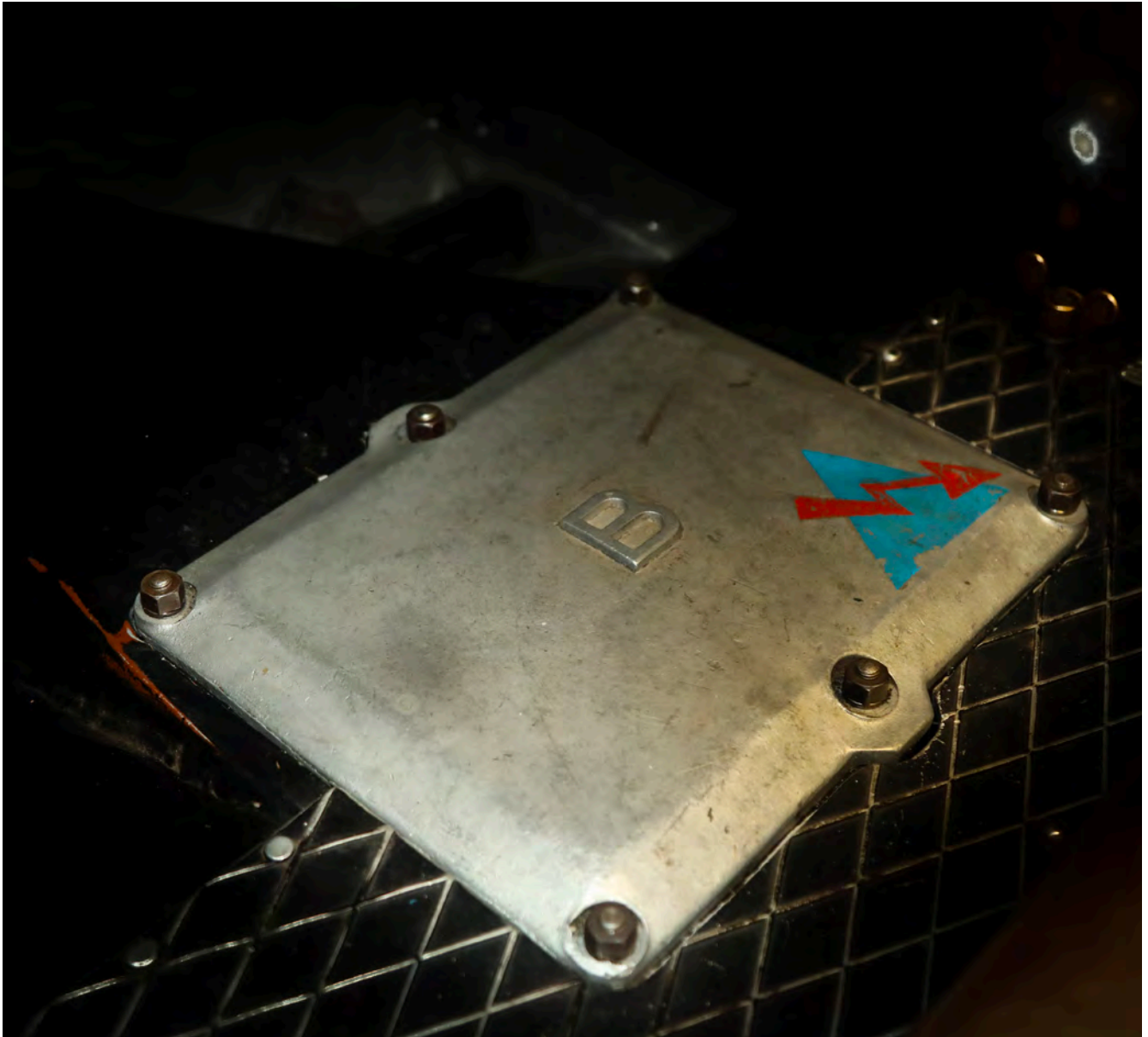


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A Bentley gearbox can be the most frustrating or the most wonderful thing, but in truth it is the very thing that keeps us all challenged, focused, interested and united - it is a talking point that never tires. Our engineers can service, overhaul, or rebuild your gearbox. Some ratios can be changed which adds huge benefits. Propshafts are commonly overlooked and can cause real damage. Proven overdrive assemblies have their benefits and can reduce engine wear and noise.



Gearbox Complete - D Type
Gearboxes Overhauled. Price available upon inspection



Gearbox Complete - A Type
Gearboxes Overhauled. Price available upon inspection



Alternator Assembly Complete
200061



Gearbox Spider without Scroll
202340



Gearbox Spider with Scroll
202606



Engine to Gearbox Fabric Drive Coupling
201887



Gearbox Flange for Modern Propshaft
201210



Gearbox Oil Seal Flange
201275



Flange Oil Seal
201268



Speedo Drive Housing C Type
202726



Speedo Drive Housing D Type
203064



Stainless Steel Gearbox Lever
200929



Gear Lever Hockey Stick
202623



Gear Knob
201208



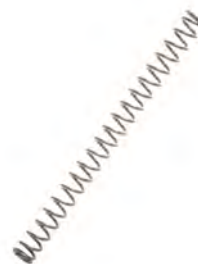
Reverse Gate Latch
201262



Gear Lever Quadrant Cheese Headed Screw
202626



Reverse Gate Latch Bottom Pivot
202625



Gearbox Reverse Interlock Spring
200790



Interlock Mounting Fork Pin
201264



Selector Oil Seal Cover
201270



Reverse Selector Oil Seal Cover
Small: 201273
Large: 201274



Gearbox Remote End Plate
201271



A Type Speedo Drive Blanking Plate
201266



Gearbox Casing Top Cover Stud
201261



Gearbox Front Housing Support Stud
201265



Gearbox Selector Spring
202599



Plate Clutch Stop Mounting Bracket 4½L
201124



**Plate Clutch Stop Mounting Bracket
6½L & 8L**
201165



Selector Shaft Taper Pin
201263



Input/Output Key
202627



Keep Ring
202740



Filler Plug
200003



Drain Plug with Magnet
200004



Fibre Washer for Filler Plugs and Oil Filter Conversions
201190



Gearbox Rear Support
200296



Gearbox Rear Mounting Adjustment Washer
1/16": 200451 | 3/32": 200452 | 1/8": 200453
5/32": 200454 | 3/16": 200455



Gearbox Spacer
202073



Rear Gearbox Mounting Bolt
202074



Propshaft Universal Joint
200913



Drain & Filler Plug Spanner
200991



Gear Oil EP 80/90 1L
200357



Spheerol EPL 2 400g
201561



Modern Propshafts
Made to order with UJ's to match our gearbox and differential flanges.
202525



Overdrive System Complete



Overdrive Oil 1L
202950



Nylon Speedo Cable Drive Gear
201564

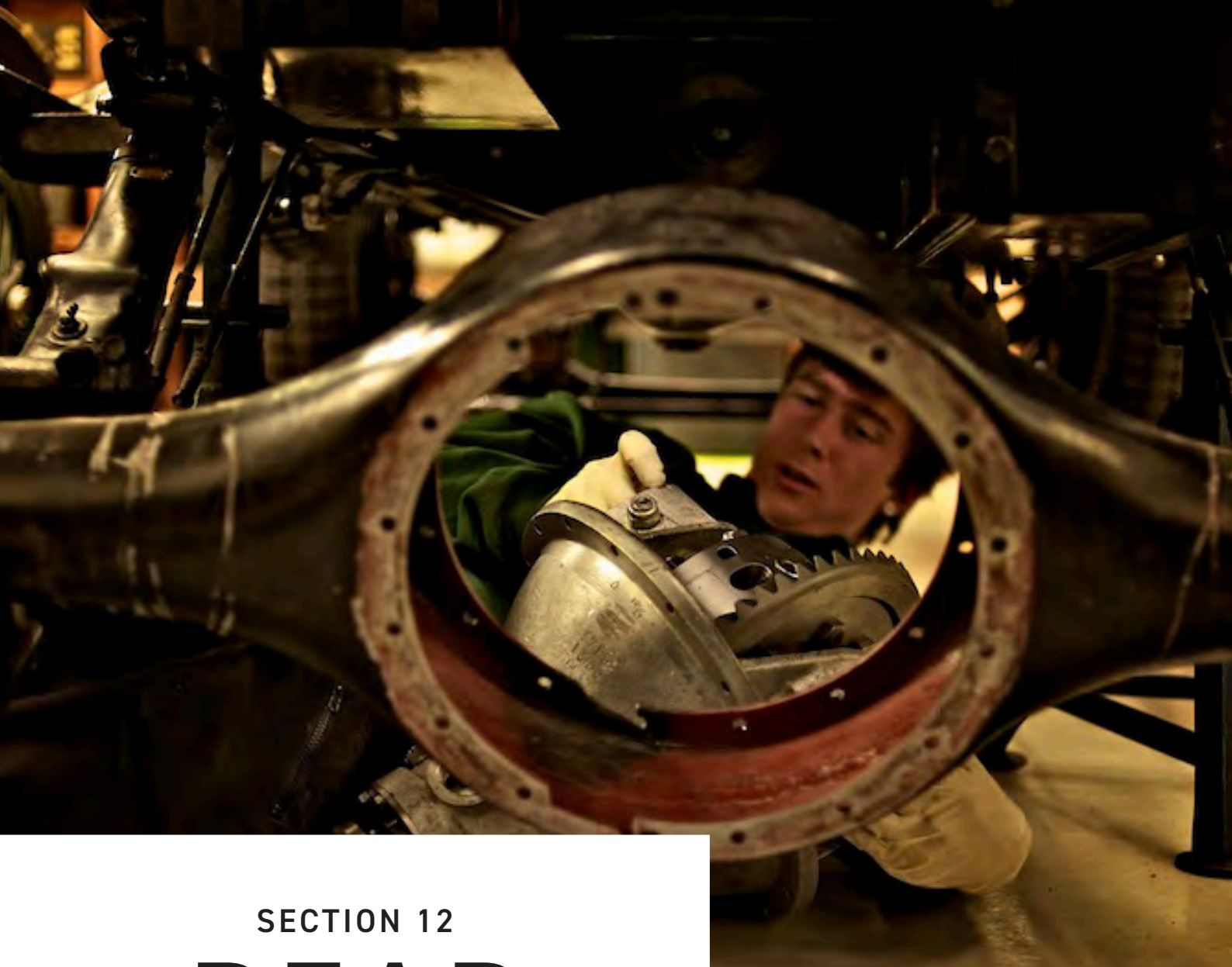


Calibration Boxes
Fits to the overdrive outlet to ensure your speedometer reads correctly, made to order



Peking to Paris

Pre-War Overall Winner & Twice Class Winners



SECTION 12

REAR AXLE & DIFFERENTIAL



Order at: vintagebentley.com

The rear axle banjo should be checked for alignment using our specialist tooling, otherwise the differential service life can be drastically reduced. The fit of special 'Bentley spectacle bolts' also shouldn't be overlooked, as well as the alignment of the brake pivots and cams. There is a lot more to a rear axle unit than meets the eye and our engineers have all the knowledge, experience, and tools to help. If you're thinking of carrying out any work on the differential, it's a good time to look at the axle banjo.



Rear Axle Banjo Complete
For Standard Brakes: 202658
For Hydraulic Brakes: 202798



Whole New Differential Units Complete - 3L & 4½L



Crown Wheel and Pinion
3.00:1: 201197 | 3.30:1: 201196 | 3.53:1: 200962



Differential Cage
201054



Steel Rally Differential Cage
200363



Pinion Sleeve Reinforced Rally Specification
201061



Crown Wheel Sleeve With 1/2" Slots
201060



Crown Wheel Sleeve With 3/8" Slots
200950



T Bolt 1/2"
201062



T Bolt 3/8"
200959



Sun Gear
200955



Planet Gear
201055



Planet Pin
201056



Crown Wheel Bolt & Nut
201326



Rally Specification Reinforced Side Plate
200954



Side Plate Bearing
200885



Thrust Washer
200956



Differential Thrust Bearings
200034



Axle Pinion Washer
200953



Pinion Sleeve Spacer
200056



Pinion Sleeve Spacer
200952



Differential Pinion Bearing Outer
200030



Differential Pinion Bearing Inner
200031



Pinion Collar
201059



Pinion Washer
200008



Pinion Key
200007



Differential Drive Flange for Lip Seal
200401



Pinion Nut
200011



Drive Flange Cover with Seal
200951



Pinion Lock Washer 6½L
202741



Universal Joint Lock Washer 6½L
201163



Crown Wheel Lock Washer 6½L - Set of 2
202743



Rear Hub
O/S: 200209
N/S: 200293



Half Shaft
201177



Fixing Nuts and Bolts for Front Aluminium Drum
203046



Fixing Nuts and Bolts for Rear Aluminium Drum
203047



Fixing Nuts and Bolts for Front Cast Iron Drum
203048



Fixing Nuts and Bolts for Rear Cast Iron Drum
203049



Half Shaft Nut
200010



Half Shaft Reinforced Retaining Washer
200006



Half Shaft Thrust Button
200108



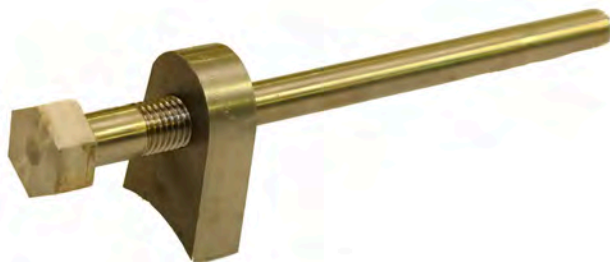
Half Shaft Key
200042



Timken Cap with Oil Seal
200958



Timken Cap
200957



Timken Locking Bolt & Nut
202843



Oil Seal for Timken Cap
200043



Rear Wheel Bearing
200235



Differential Cover With Filler & Drain Neck
202084



Differential Cover
202361



Differential Cover Bolt
201202



Differential Cover Bolt Long
201203



Dowty Washer for Differential Mounting Bolts
200879



Rear Differential Gasket
200995



Differential Cover 6½L & Speed 6
202742



Filler Plug
200003



Drain Plug with Magnet
200004



Fibre Washer for Filler Plugs and Oil Filter Conversions
201190



Pinion Sleeve Inspection Plug
200005



Fibre Washer for Inspection Plug
201147



Rear Axle Brake Back Plate
200612



Spectacle Plate
200611



Rear Brake Cam Spectacle Plate Guide Bush
200608



Rear Axle Back Plate Fixing Rivet
200555



Rear Brake Shoe Pivot Shaft & Nut
200609



Rear Axle Back Plate Anchor Bolt
200111



Rear Axle Back Plate Anchor Bolt with Oversize Shank
200120



Lock Nut For Back Plate Anchor Bolts
200052



Rear Axle Brake Cam T Piece
N/S: 200211
O/S: 200228



T Piece Fixing Rivet
200710



Rear Brake Cam Stabilising Tube
200613



Rear Axle Banjo Reinforcing Tube
200903



Hub Dust Cap
Chrome: 200937
Nickel: 200938



Locking Ring. Knock On. N/S

Black: 201183 | Chrome: 202113

Nickel: 201184 | Polished: 201185



Locking Ring. Knock On. O/S

Black: 201179 | Chrome: 202112

Nickel: 201180 | Polished: 201181



Inner & Outer Rear Brake Cams with Bushes
200886



Andre Hartford Shock Absorber
N/S Black Gloss: 200412 | O/S Black Gloss: 200413
N/S Black Satin: 202168 | O/S Black Satin: 202167



Bentley & Draper Shock Absorber
 Rear Black Satin: 203084
 Front Black Satin: 203080



Rear Axle Bolt With Shock Absorber Mount
 N/S: 200619
 O/S: 200620



Front & Rear Axle Bolt
 Long: 201298
 Short: 201299



Rear Axle Spring Spacers - Packing Piece
200009



Rear Bump Stop Standard
201029



Rally Bump Stop
200271



Tecalemit 1/8" Grease Nipple & Fibre Washer
Brass: 201746 | Nickel: 202846
Chrome: 202845



Long Reach Tecalemit 1/8" Grease Nipple & Fibre Washer
200129



Hub Dust Cap Spanner
200330



Dust Cap Removing Tool
200147



Drain & Filler Plug Spanner
200991



Copper Hammer
200845



Hub Pullers
202115



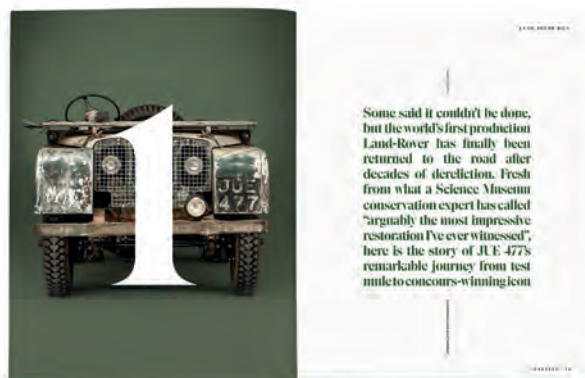
Spheerol EPL 2 400g
201561



Gear Oil EP 80/90 1L
200357



12 Bentleys Prepared & Finished the Benjafield's 100



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SECTION 13

CHASSIS



The foundation of any car. We hold all the tooling to repair, straighten, align, and hot rivet chassis frames. We have the experience from small repairs to major insurance work. We can even produce a new chassis frame from scratch with all associated brackets and bolt on parts if required. All our vintage Bentley rebuilds start with the chassis, and getting that true and tight is fundamental. Forged wing irons, step brackets, and body iron work are made in house in the traditional way.

Order at: vintagebentley.com

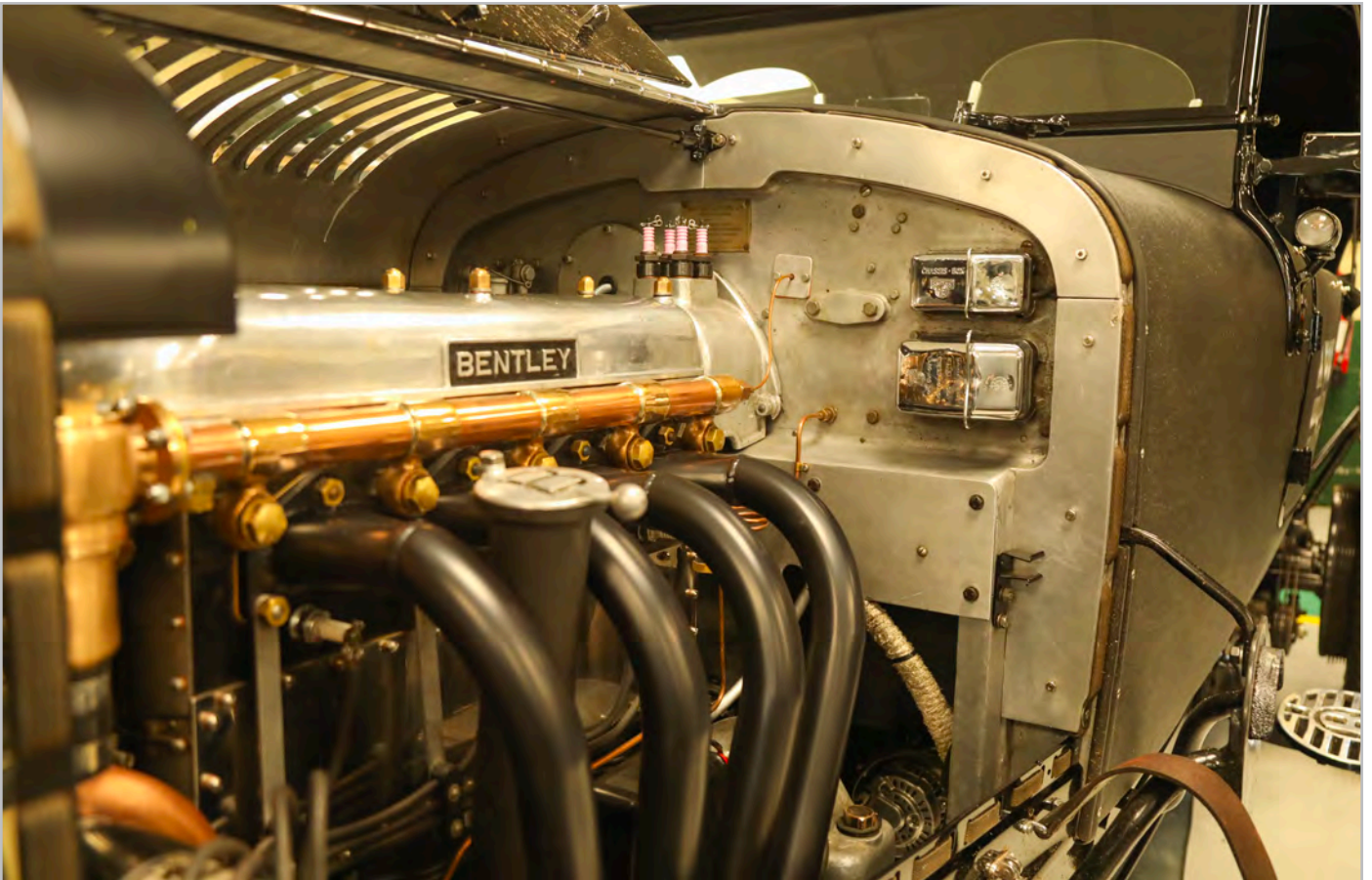
**Chassis**

Complete 9' 9 ½ " Wheelbase - 3L: 202650

Complete 10' 10" Wheelbase - 4½L: 202651

Complete 11' 2" Wheelbase - Speed 6: 202652

Complete 8L: 202653



Bulkhead 4 1/2 L
202664



Bulkhead 3 L
202663



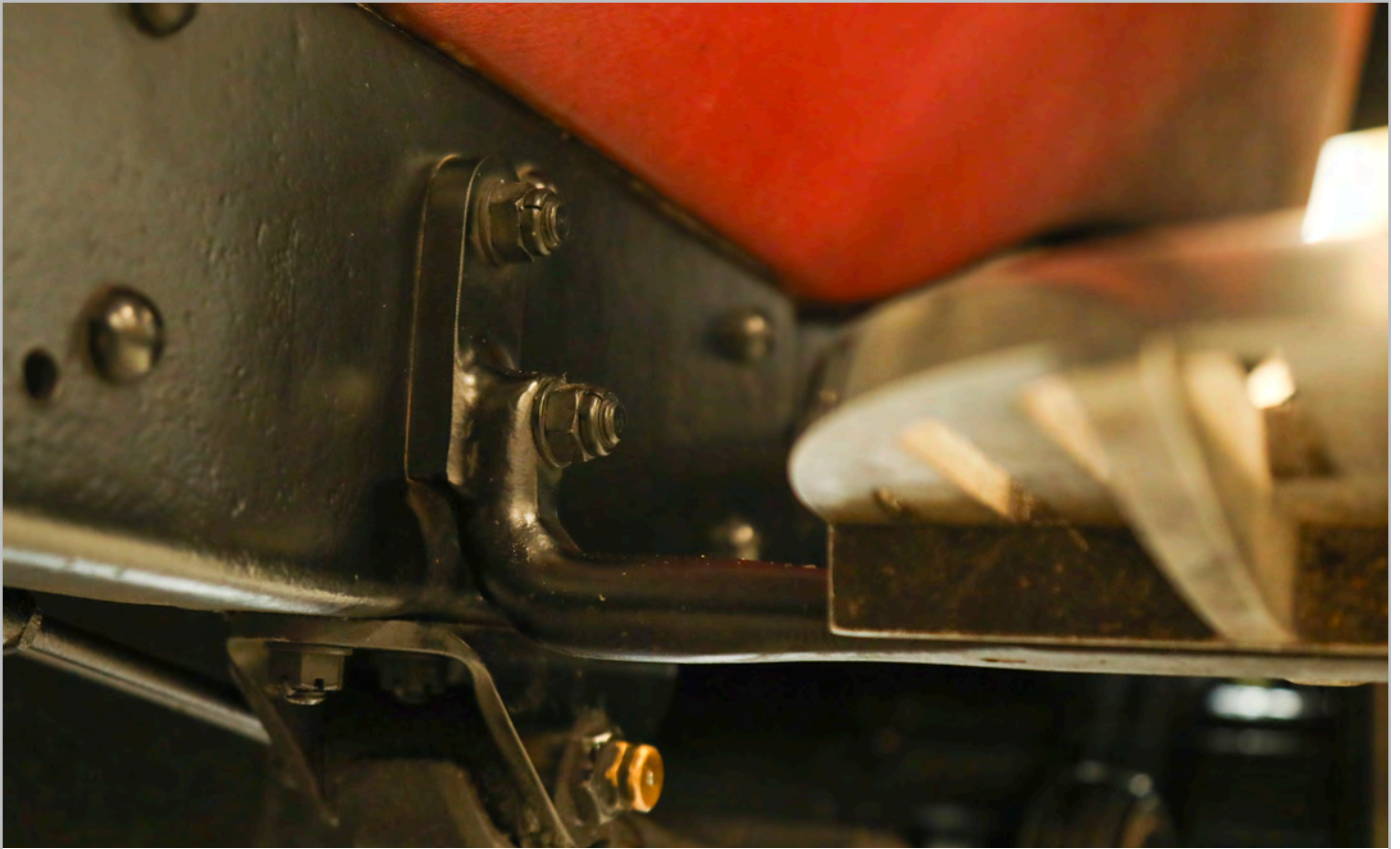
Aluminium Bulkhead Plate 4 1/2 L
200065



Bulkhead Cover Plate 6 L
202620



Wing Irons



Step Bracket
203133



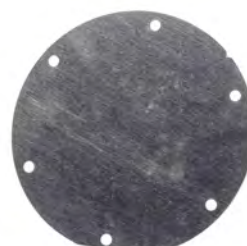
Bentley Large Step Plate
201538



Le Mans Rear Light Bar Complete
200035



Bulkhead Wiring Cover Stud 4 1/2 L
201317



Bulkhead Autovac Cover 4 1/2 L
201252



Bulkhead Temperature Gauge Closing Plate Set
201240



Bulkhead 90° Union for Oil Pressure Gauge
201171



Bulkhead Bonnet Tape Retaining Pin
200444



Woven Bonnet Tape
201541



Outer Tie Bar Tube
Front: 200408
Rear: 201889



Inner Tie Bar
Front: 200683
Rear: 200682



Number Plate Bracket
200157



Rear Petrol Tank Support 4½L
201164



Tie Bar Nut
200029



Flat Tie Bar Lock Tab
201310



Front Light, Horn & Shock Mount Cross Bar
200279



Aluminium Chassis Block for Cross Bar
O/S: 202311 | N/S: 202310



Driving Lamp Bracket
200494



Chassis Shock Absorber Mounting Assembly
202109



**Chassis Shock Absorber Mounting Assembly
With recessed pin**
201362



Headlight Mount 4½L
N/S: 202643
O/S: 202838



Headlight Drop Bracket
202228



Headlight Double Dish Washer
200898



P100 Snowman Headlight Glass
202895



Radiator Mounting
200697



**Front Brake Chassis Bracket for
Perrot Shaft 3L**
200741



Le Mans Fuel Tank Chassis Bracket
202339



**Fuel Tank/Pedal Shaft/Compensator
Mounting**
201013



Fuel Tank Mounting Bolt
200150



Fuel Tank Mount Steel Clamp Plate
201330



**Fuel Tank/Pedal Shaft/Compensator
Mounting Shims**
200084



**Half Time Levers and Chassis Mount
Assembly 4½L & 6½L**
N/S: 202689 | O/S: 202892



Front Spring Hanger Bracket
O/S: 201035 | N/S: 202102



Rear Spring Hanger Bracket 3L, 4½L & 6½L
200944



Battery Box Tube Support
200630



Battery Box Tube
201146



Spare Wheel Carrier
N/S: 200258 | O/S: 200259



Wing Iron Mounting Bracket
203434



Rear Bump Stop Bracket 8L
203436



Deck Board 6 Cylinder
O/S: 203496
N/S: 203497



Spare Wheel Carrier Centre Bolt & Retainer
202770



R Clip for Spare Wheel Carrier
200230



Jerry Can Holder 10L
200260



Jerry Can 10L
202639



Oil Bottle Bracket
202638



Oil Bottle with Castrol Logo
200262



Bottle Clip
200307



Rally Bump Stop
200271



Rear Bump Stop Standard
201029



Team Car Bonnet Strap Chassis Bracket
201237



Number Plate Finished Machined & Painted With Border
202766



Number Plate Finished Machined & Painted Without Border
203665



**Side of Bulkhead Wiring Guides 6½L & 8L
203440**



**Top of Bulkhead Wiring Guides 6½L & 8L
203441**



**Headlight Mounting Bracket Single Hoop 8L
203442**



**Headlight Mounting Bracket Double Hoop 8L
203443**



**Battery Box Mounting Lug 6½L & 8L
203444**



**Steering Box Plug 6½L & 8L
203498**



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VOLUME THREE

Red Dust Racers, Himalayan Challenge, Grand Prix of South America, Panda Raid, La Carrera Panamerica, MM77



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SECTION 14

BODY



A good pair of seats saves a lot of energy and discomfort for you and your passengers on long trips. Mirrors that work, and that you can rely on make all the difference to your driving experience. Getting ergonomically set up in the car is so important to your experience and ongoing enjoyment. From a whole new body to a pen holder - we can supply it all!

Order at: vintagebentley.com



Pair of Vanden Plas Seats



VDP Seat Bases
200062



Seat Drop Catches and Index Plates - Pair
201359



Adjustable Seat Runners
201409



Foot Locker
200305



Church Door Handle Foot Rest
200170



Stadioscope Mirror

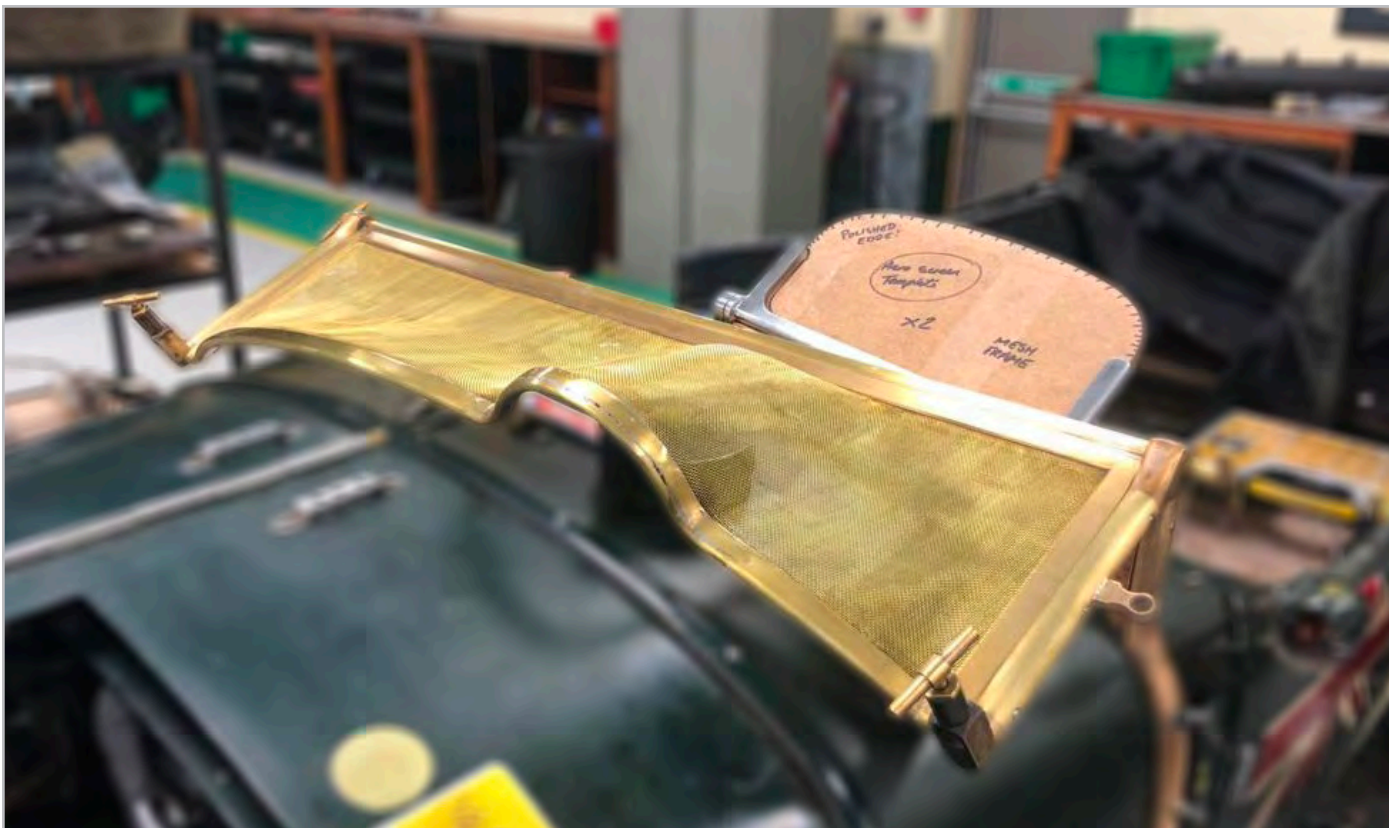
N/S	O/S
Unplated: 200467	Unplated: 200487
Nickel: 200353	Nickel: 200483
Chrome: 200263	Chrome: 200341



Stadioscope Mirror Glass
202497



Stadioscope Clamp Wing Mirror Arms - Pair
Unplated: 200882 | Nickel: 202355
Chrome: 202503



Windscreen

Made to order in various styles from 3 piece opener to fold flat, with or without a gauze mesh.



Ball Mount Type Stadioscope Wing Mirror Arms - Pair

Unplated: 200025 | Nickel: 202250
Chrome: 200027



Wing Mirror Arm Mounting Ball

Chrome: 201318
Nickel: 202072



Centre Mirror Compression Fitting

200026



Interior Rear View Mirror

200267



Interior Suction Mirror
202247



Tandem Windscreen Wiper Kit
Nickel: 200911
Chrome: 200912



Wiper Blade 200mm
200826



Windscreen Wiper Peg
200437



Scuttle Panel Oil Filler Cap
200542



Team Car Side Light Bracket
201316



Hood Rest
Pair: 202418
N/S: 202303
O/S: 202872



Hood Fastener
201572



Door Hinge
200223



Door Striker Plate
201530



Rubber Door Buffer 27 x 15mm
201410



Budget Lock
R/H: 200481
L/H: 200513



Budget Lock Keep Plate
200558



Budget Lock Keep Plate - Reinforced
200367



Budget Lock Key
200784



Budget Lock Cover
200896



Lift the Dot Double and Catch
203075



Lift the Dot Single and Catch
203076



Tenax Snap Fastener and Stud
203077



Antique Brass No.10 Zip
201781



Jaeger 4000 RPM Rev Counter 6"
201575



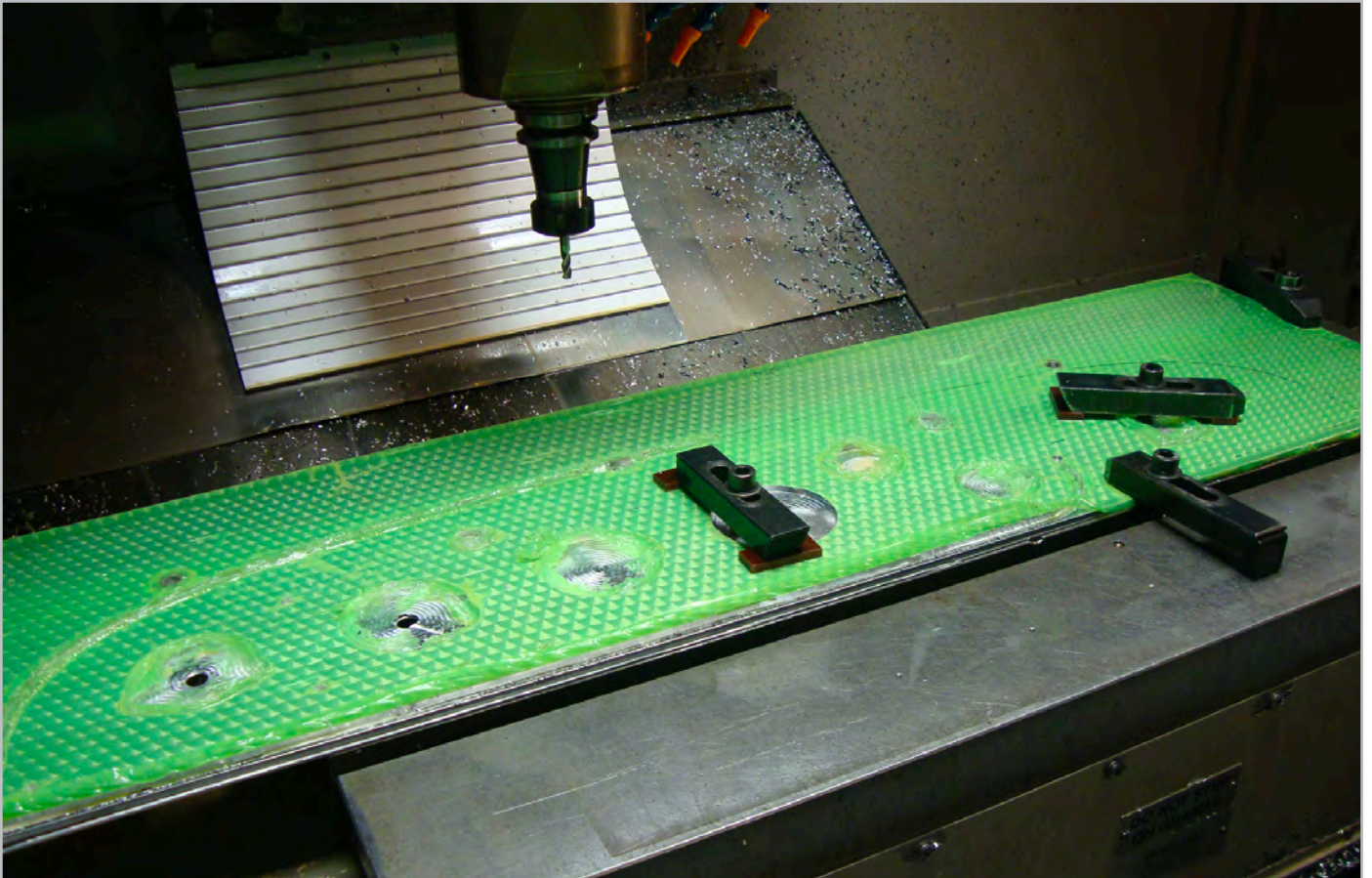
**Jaeger 120 MPH Speedo 6" with
Odometer and Trip**
201574



Temperature Gauge 3"
202053



Oil Pressure Gauge 3"
202078



Dash Board Blank, Aluminium Engine Turned
202634



Instrument Retaining Clip
201200



Brass Bonnet Hinge 6mm
202644



Front Bonnet Hinge Mount 4½L
200533



Rear Bonnet Hinge Mount
Brass: 200024 | Chrome: 202839
Nickel: 202867



Bonnet Strap Guide Set
 Brass: 201238 | Chrome: 202868
 Nickel: 202624



Bonnet Handle
 Chrome: 201175
 Nickel: 202762



Bonnet Pull Retaining Bracket
 200301



Bonnet Pull with Anchor
 Brass: 203666
 Chrome: 203668
 Nickel: 203667



Bonnet Pull Springs
 200226



Bonnet Pull Retaining Bracket Early 3L
 200447



Bonnet Butterfly Nut
 200924



Rear Reflector
201251



GB Plate
200225



Aged Number Roundel
200306



Tecalemit 1/8" Grease Nipple & Fibre Washer
Brass: 201746 | Nickel: 202846
Chrome: 202845



Spheerol EPL 2 400g
201561



1931

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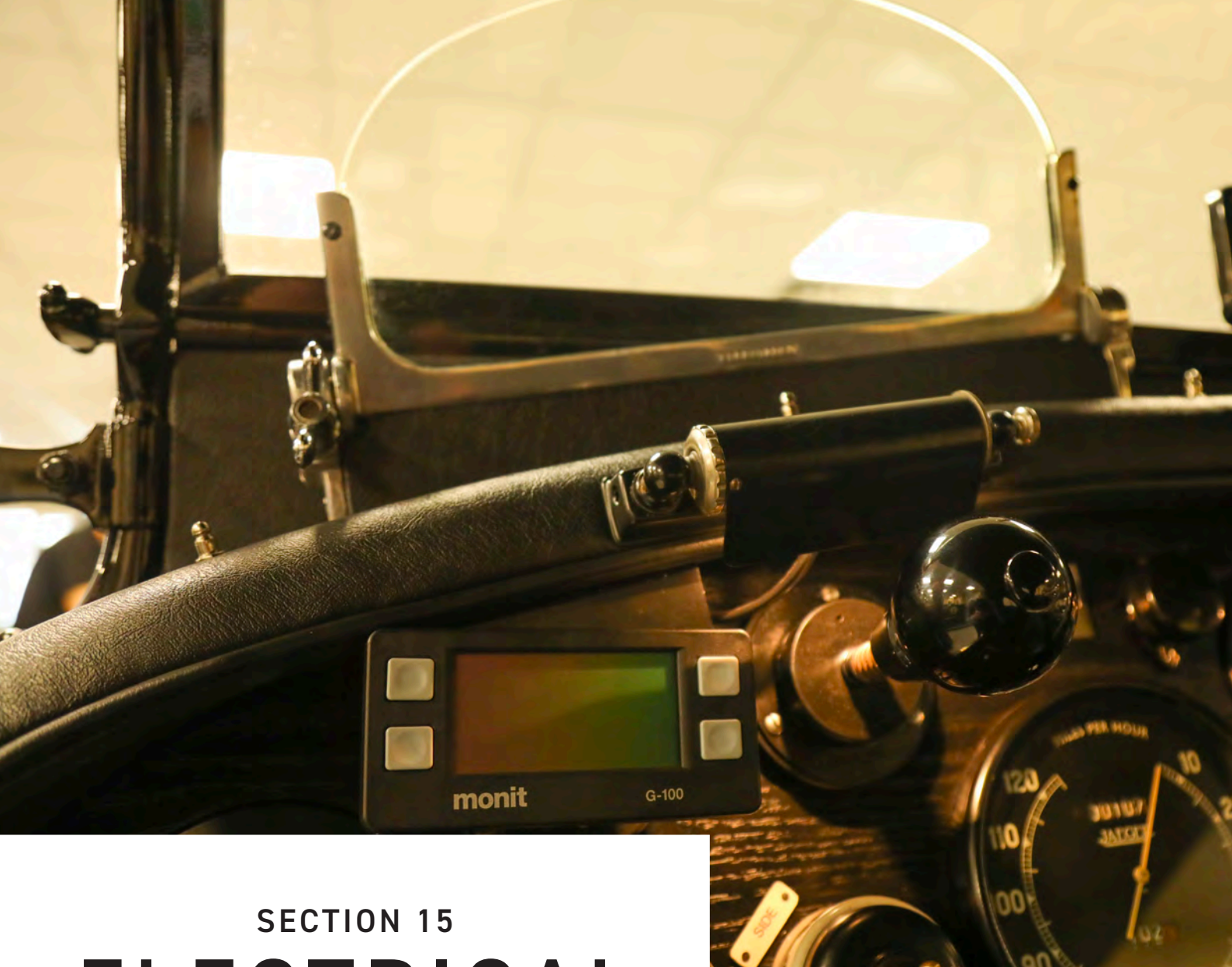
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SECTION 15

ELECTRICAL



Driving on country lanes at night, only for all the lights to go out would cause more than a little concern! Therefore, we have developed our own wiring looms to prepare your car with sufficient fuses and good lights. Tyrepals are brilliant as an early warning system, alerting you to the fact that you have a puncture and allowing you to decide where is safe for you and your passengers to stop. You will find lots of good solutions in this section.

Order at: vintagebentley.com



Fuse Box Assembly
201426



Steering Wheel Horn Button
201234



Horn Push Button
200038



Klaxon Engraved Horn Button
200889



Dashboard Buzzer 400Hz
201491



Dashboard Lamp
201249



Dash Lamp Cap
201250



Smiths Style Starter Button
200518



Mechanical Flasher Unit
200080



Flasher Unit Lucas Style
201490



Battery Isolator - Lucas Style
201489



Isolator Switch with Removable Key
201711



Isolator Switch Heavy Duty
201465



Floor Mounted Headlamp Dip Switch
200890



Headlight Main/Dip Beam Relay
200563



Mechanical Switch with Spring & Hook
201497



Brake Light Switch - Normally Open
202191



Brake Light Switch - Normally Closed
200028



Brake Light Switch
201498



Overdrive Micro Switch
202277



Electrical Junction Box
200529



Anker Power Drive 5 USB Hub
201580



Dual 12V Socket & USB Outlet
200171



Starter Motor
200497



Alternator Assembly Complete
200061



Alternator Belts 10mm

875mm: 203099 | 888mm: 203100
900mm: 203101 | 913mm: 203102
925mm: 203103 | 938mm: 203104
950mm: 203105



Starter Solenoid
202221



Main/Dip/Side Driving Light
202111



Driving Lamp Bracket
200494



LED Rain Light
200531



Universal Rain Light Bracket
200539



Rear Fog Lamp
200424



Rally Air Horn
200160



Bulb - Headlight 12v 45w/40w
200298



Bulb - Headlamp H1 55w
201645



Bulb - 12V 36w Large
201515



Bulb - Headlight H4 Halogen 60w/55w
201568



Bulb - Equal Pins 21w/5w
201693



Bulb - Dual Contact 12V 5w Small
201578



Bulb - Single Contact 12V 5w Small
201514



Bulb - Indicator 21w Capless
201654



Bulb - Capless 5w
201492



Bulb Holder Capless
201494



Bulb Holder
201493



Bulb Holder - Parallel Pins
202787



Divers Helmet Rear Lamp
201241



Divers Helmet Lamp Earth Tag
200507



Divers Helmet Lamp Holder
200530



Red Lens - Large
201243



Red Lens - Small
201245



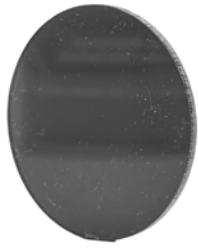
Amber Lens - Large
201244



Amber Lens - Small
201246



Clear Lens - Small
201247



Black Lens - Small
201248



Rear Reflector
201251



P100 Snowman Headlight Glass
202895



Side/Indicator Lamp Lucas 1130 Type
202713



**Side Lamp/Indicator Bulb Holder
Conversion**
200268



Dashboard Warning Light Holder
201239



Monit Dash Mounting Bracket
200510



Monit Rally Computer
201391



Garmin Mount Bracket
201577



Monit Spare Wiring Loom - G Series
201395



Monit Standard Sensor
201392



Monit GPS Receiver - Magnetic
201408



Monit GPS Antenna
201394



Monit Ext Cable
201393



Monit Sensor Gearbox Bracket
201555



Monit Sensor Overdrive Bracket
201556



Monit GPS Antenna Bracket
201554



Tyrepal - Tyre Pressure Monitor
200243



Tyrepal - Replacement Caps
202809



Circuit Tester
202147



Ignition Coil Lucas DLB101
202241



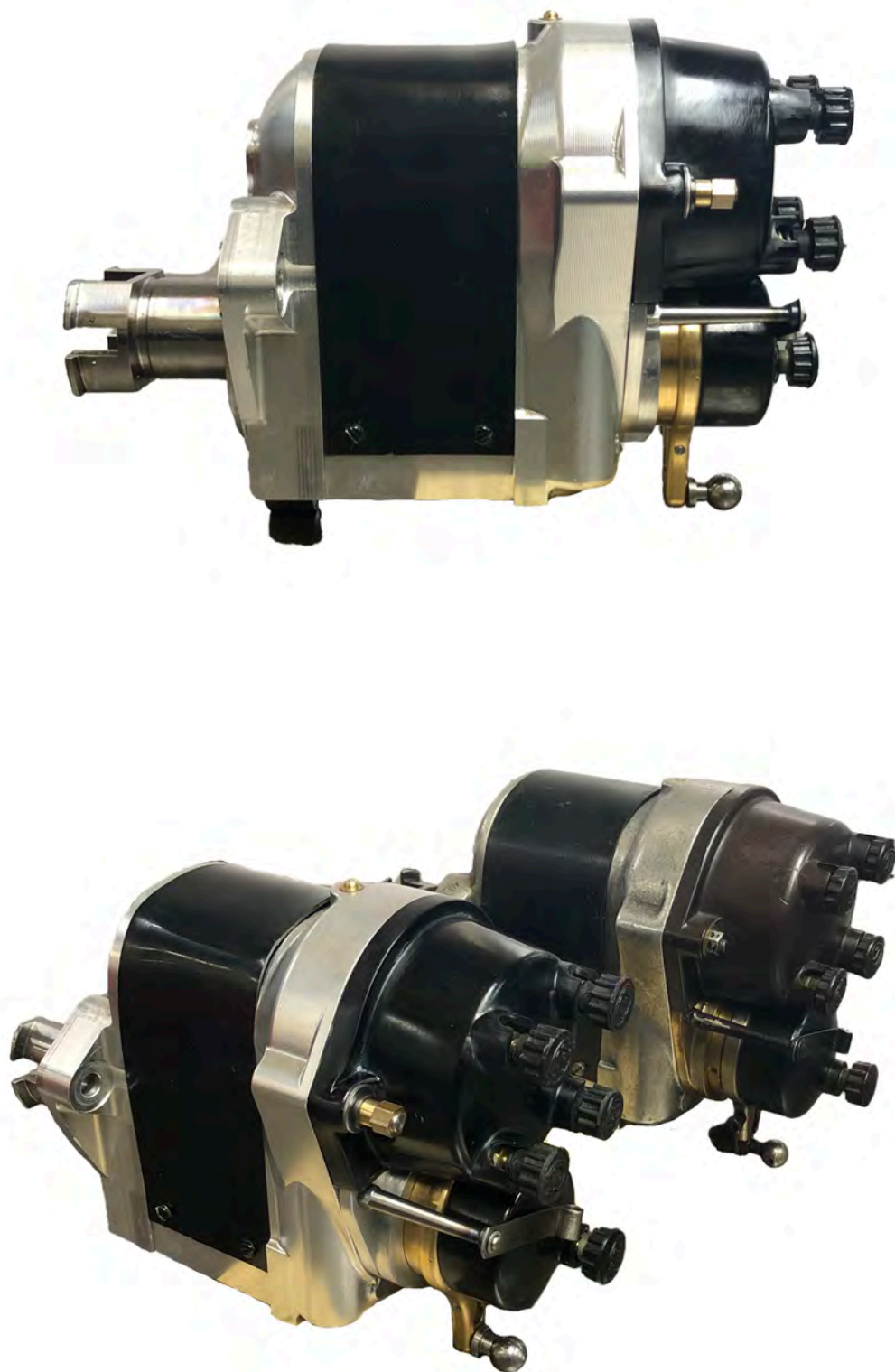
HT Lead Straps & Clips - Engine Kit
202708



HT Leads - Set of 4
203172



HT Lead - Universal Length
203607



Can you tell the difference?

ER4 Coil Conversion Unit

Developed over many years, looks totally in keeping and indistinguishable from original but has all the advantages of an internal coil ignition unit. Tested and proven on some of the worlds toughest events

O/S: 202767

N/S: 202768



Spark Plug Clip
201300



Spark Plug Screw Cap
201312



Carbon Magneto Brush 5mm
200486



HT Lead Insulator Spacer
202043



Straight Cover HT Lead 19mm
201669



Dynamo Blanking Plate
200428



Straight Cover HT Lead 15mm
201668



Top Cable Cover for Bulkheads with a Perimeter Wiring Slot O/S & N/S
201111



Lower Cable Cover for Bulkheads with a Perimeter Wiring Slot O/S & N/S
201112



Bulkhead Top Wiring Covers 4½L
200063



Top O/S Cable Cover for Bulkheads with an Inboard Wiring Slot
201884



Lower N/S Cable Cover for Bulkheads with an Inboard Wiring Slot
201883



Top N/S Cable Cover for Bulkheads with an Inboard Wiring Slot
201881



Lower O/S Cable Cover for Bulkheads with an Inboard Wiring Slot
201882



Bulkhead Lower Wiring Covers 4½L
200064



Bulkhead Wiring Cover Stud 4½L
201317



Battery Box Tube
201146



Battery Box Tube Support
200630



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SECTION 16

WHEELS & TYRES



A matched set of wheels with the same offset and width is the only way to travel. The inside of the rolled rim can rust through, and wheel condition can be hidden by talented painters, so care should be taken. Tyres don't last forever, and we should take the same responsible approach as the new UK law on commercial vehicles – replacing every ten years regardless of use. Though we obviously hope you wear them out long before that!

Order at: vintagebentley.com



Rolled Edge Wheel Rim

3¼" x 21": 203178

3¾" x 21": 203179

4" x 21": 203180

Tyres

Part No.	Brand	Size
203366	Dunlop Race 5 Stud 204	19 x 500
203367	Ensign B5	19 x 525/550/600
203368	Michelin Double Rivet	19 x 525/600
203369	Waymaster "30"	19 x 525/550/600
202671	Dunlop Race 5 Stud 204	19 x 600
203520	Ensign B5	19 x 650/700
201811	Dunlop Race R1 204	19 x 700



Part No.	Brand	Size
203378	Ensign B5	20 x 450/475/500
203381	Ensign F4	20 x 525/550/600
203384	Michelin Double Rivet	20 x 650/700

Part No.	Brand	Size
203386	Waymaster "30"	21 x 500/525
202190	Blockley	21 x 525
203388	Michelin Double Rivet	21 x 550/600
200500	Blockley	21 x 525/600
201699	Ensign F4	21 x 600
203392	Blockley	21 x 675/700
203393	Ensign F4	21 x 700
203394	Michelin Double Rivet	21 x 700





Inner Tubes

Part No.	Brand	Size
203395	Swift	450/500 x 18/19
203396	Michelin	450/525 x 18/19
203397	Waymaster	525/550/600 x 18/19
203398	Waymaster Race	550/600 x 18/19
203399	Swift	600/650 x 18/19
203400	Waymaster HD	600/700 x 18/19
200876	Waymaster Race	650/700 x 18/19
203402	Michelin	450/525 x 20/21
200836	Michelin	600/700 x 19/21
203404	Waymaster HD	600/700 x 20/21
200436	Blockley	600 x 21 Race Valve
200273	Blockley	600 x 21 Reinforced
203406	Blockley Beaded Edge	820 x 120



Wheel Rim Band

18": 203188

19": 203189

20": 203190

21": 200508



Wheel Weight Stack 2 Lace

3L: 202952



Wheel Weight Stack 3 Lace

3L Small: 202951

3L, 4½L, 6½L Large: 203165



Locking Ring. Knock On. O/S

Black: 201179 | Chrome: 202112

Nickel: 201180 | Polished: 201181



Locking Ring. Knock On. N/S

Black: 201183 | Chrome: 202113

Nickel: 201184 | Polished: 201185



Front Hub

N/S: 200368

O/S: 200265



Rear Hub

O/S: 200209

N/S: 200293



Hub Dust Cap
Chrome: 200937
Nickel: 200938



Hub Dust Cap Spanner
200330



Dust Cap Removing Tool
200147



Copper Hammer
200845



Copper Hammer – Aged
202789



Tyre Lever
200805



Tyrepal - Tyre Pressure Monitor
200243



9 Bentleys Prepared for the
Benjafield's 500



SECTION 17

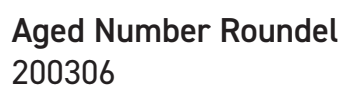
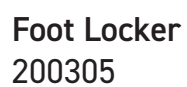
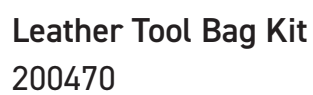
ACCESSORIES



Who doesn't like that special Christmas or birthday gift? From a leather tool bag to a Le Mans rev-counter cable bracket set, we have it covered. We have found many things useful over the years, particularly the fuel sealer - it is truly genius. First chew it, then deploy where needed and prepare to be amazed! Keep this wish list to hand, and we hope you enjoy.

Order at: vintagebentley.com

278





First Aid Kit
200893



Tow Rope - Period
200431



Tow Rope - Modern 4 Tonne
202596



Lined Drivers Glove - Size Large
201365



Small Spill Kit
200894



Rally Under Car Tarpaulin 1.2M X 1.8M
200205



Hazard Warning Lamp, Battery Operated
200832



Emergency Fuel Pump Kit
200842



Hi Vis Waistcoat
200806



Pen Holder
202647



Fire Extinguisher
202081



LED Rain Light
200531



Universal Rain Light Bracket
200539



Decal Sheet
201411



Interior Suction Mirror
202247



Sump Guard & Rally Track Rod
202714



Rally Plaque Mounting Plate
202116



Rally Air Horn
200160



Steering Wheel Cord
200423



Road Spring String
200421



Oil Bottle with Castrol Logo
200262



Oil Bottle Bracket with Clip
203069



AH Oil Catch Tank
201659



Water Bottle 1L for Track Kit
201660



Jerry Can 10L
202639



Emergency Oil Pipe
201744



Castrol GP50 1 Gallon Can
200356



Gear Oil EP 80/90 1L
200357



Millers Oils Petrol Additive 500ml
201638



Wynn Super Charge Oil Treatment
201443



Spheerol EPL 2 400g
201561



Emergency Fuel Leak Repair Sealer
202646



Hub Pullers
202115



Flexi Spark Plug Wrench - 14mm
202129



Dust Cap Removing Tool
200147



Hub Dust Cap Spanner
200330



Drain & Filler Plug Spanner
200991



Sump Spanner
202607



Tappet Spanner
201167



Tappet Key Late
201168



Tappet Key Early 3L
202604



Tappet Screw Adjuster
203652



Copper Hammer
200845



Copper Hammer - Aged
202789



Circuit Tester
202147



Large Grease Gun
202354



Small Grease Gun
200833



Grease Gun TAT Adaptor
200829



Adjustable Angle Grease Gun Adaptor
201444



Tecalemit 1/8" Grease Nipple & Fibre Washer
Brass: 201746 | Nickel: 202846
Chrome: 202845



Valve Spring Compressor
201191



Hydraulic Bottle Jack - Draper 2 Tonne
200448



Jack Handle
200049



Tyre Lever
200805



Aluminium Wedge
200044



Monit Rally Computer
201391



Monit Spare Wiring Loom - G Series
201395



Monit Standard Sensor
201392



Monit GPS Receiver - Magnetic
201408



Monit GPS Antenna
201394



Monit Ext Cable
201393



Monit GPS Antenna Bracket
201554



Monit Sensor Gearbox Bracket
201555



Monit Sensor Overdrive Bracket
201556



Monit Dash Mounting Bracket
200510



Fuel/Air Pipe Clamp Half
201404



Tyrepal - Tyre Pressure Monitor
200243



Tyrepal - Replacement Caps
202809



Le Mans Rev Counter Cable Bracketry
203168



Dual 12V Socket & USB Outlet
200171



Anker Power Drive 5 USB Hub
201580



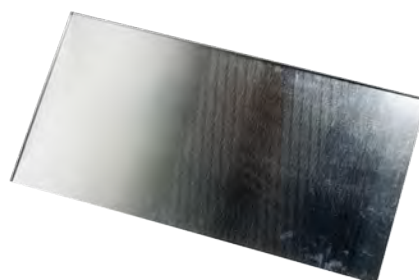
Dash Lamp Cap
201250



Main/Dip/Side Driving Light
202111



Nylon Speedo Cable Drive Gear
201564



Workshop Drip Tray
202668

Picture shown represents 'Best of Show'



Swissvax Entry Collection

Entry Collection Mirage incl. Carnauba wax (40% Vol.): 203516

Entry Collection Shield incl. Carnauba wax (40% Vol.): 203517

Entry Collection Best of Show incl. Carnauba wax (50% Vol.): 203518

Picture shown represents 'Crystal Rock'



Swissvax Master Collection

Master Collection Best of Show incl. Carnauba wax (50% Vol.): 203519

Master Collection Crystal Rock incl. Carnauba wax (76% Vol.): 203522

Picture shown represents 'Shield'



Swissvax Discovery Kit

Discovery Kit Onyx incl. Carnauba wax (30% Vol.): 203510

Discovery Kit Shield incl. Carnauba wax (40% Vol.): 203513

Discovery Kit Best of Show incl. Carnauba wax (50% Vol.): 203514

Discovery Kit Crystal Rock incl. Carnauba wax (76% Vol.): 203515



Lotos Protectant Kit
203551



Lotos Speed 500ml
203553



Metal Polish 50ml
203555



Protecton 250ml
203557



Leather Softener 250ml
203559



Elephant Leather Fat 125ml
203560



Leather Care Kit
203508 | Forte (Stronger): 203509

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SECTION 18 PREVIOUSLY ENJOYED PARTS



With several vintage Bentley business acquisitions to our name, auctions, autojumbles and garage sales, we have amassed a huge number of second-hand parts. We support the market by permanently scrapping sub-standard parts, or parts beyond use, to remove them from circulation. It has been known for the same set of dangerous rusty wheels to appear on three different sales cars! The good parts that we hold are sometimes more desirable than new ones due to their patina, but there are too many to list, so if you have a requirement please call or email our parts team.

Order at: vintagebentley.com



Original Bentley Parts

With some projects, we go out of our way to save the original components to keep a Bentley as original, but functional, as possible.

Over the decades we have developed the skills and knowledge to know what to repair, and what to replace. Sometimes only the original parts will do, so if you would rather have your part reconditioned, call our parts team to see just what we can do.



VINTAGE BENTLEY

• VISCERA ET GLORIA •



SECTION 19

FASTENERS, WASHERS & SEALS



We all know the importance of using the right tool for the job, but it is just as important to use the right nuts, bolts, and fasteners. This allows you to carry a smaller number of tools, which saves weight and time. Our bolts are manufactured to W.O. Bentley's original specification, as he intended. Carrying sets of Whitworth, AF and Metric spanners is not ideal.

Order at: vintagebentley.com



Cam Cover Dome Nut
200965



Stud 2BA for Cylinder Block Water Jacket
200391



Long Stud 2BA for Cylinder Block Water Jacket
200390



Fillister Head Screw 2BA for Cylinder Block Water Jacket
200389



CSK Stainless Steel Screws 2BA for Cylinder Block Water Plates
200388



Copper Washer for Cylinder Block Side Plate
200393



Stainless Steel Nut 2BA
200392



Camshaft Vernier Wheel Bolt
200978



Block to Cam Chest Stud - Short
201837



Top Block Stud - Short
201008



Top Block Stud - Long
200966



Inlet Manifold Mounting Stud
201327



Inlet Manifold Stud - Long
200864



Inlet Manifold Nut 5/16" BSF
200385



Exhaust Manifold Stud
200386



Exhaust Manifold Brass Nut 3/8" BSF
200387



Top Cover Nut 6 1/2L & 8L
202731



Gallery Nuts And Tab Washer 6 1/2L & 8L
202753



Brass Exhaust Dome Nut 1/4" BSF
200399



Water Pump Adjuster Nut
200480



Water Pump 1/4" BSF Cover Bolt
200193



Water Pump Housing Stud
200476



Spring Washer 1/4" for Water Pump Cover Plate
200188



Block Nut
200788



Starter Pin Washer
200232



Crankcase Stud - Long
201095



Crankcase Stud - Short
201096



Crankcase Bolt Rear 1/2"
201097



Oil Service Pipe Bolt
200339



Crankshaft Nut 6 1/2L & 8L
202745



Fine Thread Crankshaft Nut 6 1/2L & 8L
202747



Crankshaft to Flywheel Bolt
Cone: 200971 | Plate: 201127
Blower: 202614



Fixing Nuts and Bolts for Rear Cast Iron Drum
203049



Fixing Nuts and Bolts for Rear Aluminium Drum
203047



Fixing Nuts and Bolts for Front Aluminium Drum
203046



Fixing Nuts and Bolts for Front Cast Iron Drum
203048



Kingpin Nut
201205



Right Hand Lock Nut 5/16" BSF
201192



Left Hand Lock Nut 5/16" BSF
201186



Steering Box Drop Arm Nut
201290



Nut For Front Hub Bolts 5/16" BSF
202840



Steering Box Bolt 4½L
201292



Steering Column Outer Tube Clamp Bolt
201291



Steering Box to Chassis Mounting Bolt
201293



Stator Tube Lower Fine Thread Nut
200269



Rear Gearbox Mounting Bolt
202074



Steering Box to Chassis Mounting Bolt Long
201294



Stator Tube Steady Bolt
200983



Gear Lever Quadrant Cheese Headed Screw
202626



Front Engine Mounting Bolt
201233



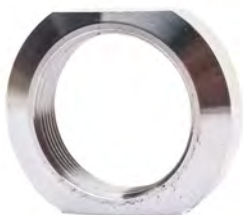
Rear Engine Mounting Bolt
201838



Gearbox Front Housing Support Stud
201265



Gearbox Casing Top Cover Stud
201261



Lay Shaft Nut A Type
201267



Gearbox Rear Mounting Adjustment Washer
1/16": 200451 | 3/32": 200452 | 1/8": 200453
5/32": 200454 | 3/16": 200455



Front & Rear Axle Bolt
Long: 201298 | Short: 201299



Large Nut for Handbrake Mount
200074



Shock Absorber Nut
201207



Crown Wheel Bolt & Nut
201326



Flat Tie Bar Lock Tab
201310



Located Top Bevel Lock Washer
201107



Bottom Bevel Lock Washer
201108



Tie Bar Nut
200029



Castellated Nut 1/2" BSF
200943



Bulkhead Wiring Cover Stud 4 1/2"
201317



Bonnet Butterfly Nut
200924



Half Shaft Nut
200010



T Bolt 1/2"
201062



T Bolt 3/8"
200959



Axle Pinion Washer
200953



Dowty Washer for Differential Mounting Bolts
200879



Crown Wheel Lock Washer 6 1/2 L - Set of 2
202743



Stainless Steel Aircraft Nut 3/8" BSF
200878



Rear Axle Back Plate Fixing Rivet
200555



Fuel Tank Mounting Bolt
200150



Radiator Cap Sealing Washer 3L
200095



Radiator Cap Fibre Washer 3L
200450



Fibre Washer for Filler Plugs and Oil Filter Conversions
201190



Temperature Gauge Radiator Probe Washer
200096

Bearings



Part No.	Product Description
200283	Outer Front Wheel Bearing
200302	Inner Front Wheel Bearing
201842	Front Wheel Bearing Felt Retainer
201301	Front Wheel Bearing Felt
201285	Steering Box Bearing
200375	Camshaft Thrust Race Bearing
200379	Camshaft Bearings Part Machined
200303	Located Top Bevel Bearing
200087	Unlocated Top Bevel Bearing
201419	Jet Bearing Kit
200239	Cone Clutch 10° Joint Bearing
200885	Side Plate Bearing

Bentley Bolts



Part No.	Product Description
202211	3/8" BSF x 28mm Black
202279	5/16" BSF x 24mm Black
202280	5/16" BSF x 27mm Black
202281	5/16" BSF x 28mm Black
202282	5/16" BSF x 32mm Black
202283	5/16" BSF x 37mm Black
202284	5/16" BSF x 41mm Black
202285	5/16" BSF x 47mm Black
202286	5/16" BSF x 51mm Black
202287	5/16" BSF x 55mm Black
202288	5/16" BSF x 60mm Black
202289	5/16" BSF x 63mm Black
202290	5/16" BSF x 83mm Black
202291	3/8" BSF x 19mm Black
202292	3/8" BSF x 46mm Black
202293	3/8in BSF x 52mm Black
202294	3/8in BSF x 64mm Black
202295	3/8" BSF x 70mm Black
202320	1/4" BSF x 12mm Black
202321	1/4" BSF x 16mm Black
202322	1/4" BSF x 21mm Black
202323	1/4" BSF x 31mm Black
202324	1/4" BSF x 40mm Black
202325	1/4" BSF x 47mm Black
202326	1/4" BSF x 50mm Black
202327	1/4" BSF x 54mm Black
202328	1/4" BSF x 70mm Black
202329	1/4" BSF x 78mm Black
202330	3/8" BSF x 26mm Black
202331	3/8" BSF x 30mm Black
202332	3/8" BSF x 35mm Black
202333	3/8" BSF x 43mm Black

Seals



Part No.	Size (inside diameter/outside diameter/thickness)
200314	17/30/5
200902	18/28/7
200354	18/30/7
200532	18/35/7
200877	25/32/4
200123	25/32/6
200753	25/32/7
200222	25/37/7
200751	25/37/8
200374	25/40/8
200752	25/42/8
200868	30/40/5
200801	30/40/7
201650	34/18/7
200286	38/50/8
200931	38/55/8
200312	40/50/5
200776	40/50/8
200775	40/52/6
200922	40/52/8
200762	40/55/8
200082	50/72/10
200871	50/75/10
200867	50.8/76.2/9.52
200866	52/75/8
200895	55/65/10
200869	55/72/10
200322	55/75/8
200750	68/90/8
200037	1.5" x 2" x .25"
200560	1.5"/8" x 2.1" x 2" / 3/8"
202675	2.313" x 3.35" x 0.313"
202935	2751753 R6

Split Pins



Part No.	Size (inside diameter/outside diameter/thickness)
202991	Split Pin to suit ¼", 5/16", 3/8" Bolts
202992	Split Pin to suit 7/16", ½", 5/8" Bolts
202993	Split Pin to suit ¾" Bolts

Fibre Washers



Part No.	Description
200351	Internal Water Manifold Fibre Washer
200347	Water Rail – Outer
200348	Water Rail – Inner
200237	Plug Fibre Washer 1/4"
201172	Plug Fibre Washer 3/4"
201190	Fibre Washer for Filler Plugs and Oil Filter Conversions
201147	Inspection Plug
200324	Oil Filter Housing Top Bolt Fibre Washer
201697	Cap Paper Washer
201386	Oil Filter Fibre Washer Early 3L
203173	Inner Fuel Filter Washer
203174	Outer Fuel Filter Washer

Ball Bearings

Location	Model	Quantity	Hofmann Coding
Front Hub. Inner Bearings	All Models	1	357/353
Front Hub. Outer Bearing	All Models	1	23098S/23255X
Rear Hub Bearing	All Models except 4 & 8	1	435/4320
Rear Hub Bearing	4	1	527/522
Rear Hub Bearing	8	1	535/532A
Radiator Fan	3 & 4½	2	EE7 (SKF)
Swivel Pin	3	1	W¾
Differential Gear Journal Bearings	3 & 4½	2	155
Differential Gear Thrust Bearings		2	W 1¾
Rear Axle Bevel Pinion. Journal Bearing	3 & 4½	1	340
		1	140
Rear Axle Bevel Pinion. Thrust Bearings		2	W 1¾
Rear Axle Bevel Pinion. Some Early	3	2	LM 40
Differential Gear. Journal Bearings	4½(s), 6¾	2	160
Differential Gear. Thrust Bearings		2	WS 17
Rear Axle Bevel Pinion. Journal Bearing	4½(s), 6¾	1	345
		1	150
Rear Axle Bevel Pinion. Thrust Bearing		1	WS 15½
Rear Axle Bevel Pinion	8 YF Series	1	540
		2	350 AC
	8 YM. YR. YX Series	3	350 AC
Crown Wheel	8 All Series	2	355 AC
Camshaft Location Bearing	3, 4½ & 4½(s)	1	W 1
Crankshaft Location Bearing	3 & 4½	1	WS 13
Crankshaft Location Ass	4½(s)	2	140 ACD
		1	R 140
Top Bevel Non Location	Early 3	1	W 1 3/8
Top Bevel Fixed	Late 3, 4½ & 4½(s)	2	320 AC
Bottom Bevel. Common to both		1	W 1 1/8
		1	W 1 7/8
Clutch Shaft Spigot Bearing	6½ & 8	1	U 320
Cone Clutch Thrust Bearing		1	W 1 5/8
			W 1 7/8
Plate Clutch Thrust Bearing	4½ & 4½ (s)	1	150
Plate Clutch Thrust Bearing	6½ & 8	1	140
"A" Gearbox. Mainshaft Journal Bearings		2	340
		2	150
"A" Gearbox. Mainshaft Thrust Bearings		1	WD 14
"A" Gearbox. Layshaft Journal Bearings		2	U 335
"B" "C" "D" Gearbox Mainshaft		2	340
		2	150

"B" "C" "D" Layshaft		2	325 DR
"B" "C" "D" Mainshaft Thrust Bearing		1	WD 14
"F" Gearbox Nosepiece, First Motion		1	150
		2	155
"F" Gearbox Layshaft, 2nd Motion		1	340
		4	150
"F" Gearbox Mainshaft, 3rd Motion		2	340
		2	155
Supercharger		2	145
		4	R145
Steering Column		1	LT 8 LB 13
Steering Box		4	ACD 130

Bearing Modern Equivalents

Size	Type	R&M	S.K.F.
40 x 80 x 18		LJ 40	6208
50 x 90 x 20		LJ 50	6210
55 x 100 x 21	Single	LJ 55	6211
60 x 110 x 22	Row	LJ 60	6212
	Radial		
40 x 90 x 23		MJ 40	6308
45 x 100 x 25		MJ 45	6309
40 x 110 x 27		HJ 40	
40 x 80 x 18		LJT 40	-
	Radial		
20 x 52 x 15	And	MJT 20	7304
50 x 110 x 27	Thrust	MJT 50	7310
55 x 120 x 29		MJT 55	7311
25 x 62 x 24	Double Row Rigid	MDJ 25	4305
20 x 52 x 15	Double Row Self	NMJ 20	1304
35 x 80 x 21	Aligning	NMJ 35	1307
1 x 1 25/32 x 5/8		LT 1	0.8
1 1/8 x 1 29/32 x 5/8		LT 1 1/2	0.9
1 3/8 x 2 7/32 x 23/32	Single Thrust	LT 1 3/8	0.11
1 1/2 x 2 11/32 x 23/32		LT 1 1/2	0.12
1 5/8 x 2 15/32 x 23/32		LT 1 5/8	0.13
1 3/4 x 2 11/16 x 3/4		LT 1 3/4	0.14
1 7/8 x 2 13/16 x 3/4		LT 1 7/8	0.15
1 3/4 x 3 15/16	Double Thrust	DLT 1 3/4	DL 14
1 1/2 x 2 3/4 x 1 13/16		FLTS 1 1/4	-
1 3/4 x 3 5/8 x 2 1/4	Double Thrust with	DLTS 1 3/4	-
2 1/8 x 4 1/8 x 2 7/16	Sleeve	DLTS 2 1/8	-

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Carburettor Return Spring	163	Coolant Blanking Plug for 32mm Pipe	146
Cardan Shaft 6½L & 8L	179	Coolant Hose	146
Cardan Shaft Assembly	180	Copper Brake Pipe 3/16"	53
Cast Iron Brake Drum	36	Copper Fuel Pipe	167
Castellated Nut ½" in BSF	304	Copper Hammer	275
Castrol GP50 1 Gallon Can	118	Copper Washer for Cylinder Block Side Plate	72
Celron Gear 6½L & 8L	123	Crankcase	106
Centre Arm – Main Compensator 10mm	54	Crankcase Bolt Rear ½"	108
Centre Meshing Plate	107	Crankcase End Cover	107
Centre Mirror Compression Fitting	244	Crankcase Oil Union	110
Chassis	226	Crankcase Stud	108
Chassis Shock Absorber Mounting Assembly	63	Crankcase Studs 6½L & 8L	110
Chassis Shock Absorber Mounting Assembly with Recessed Pin	63	Crankshaft 4½L & 5.3L	107
Choke Rod Fork End	161	Crankshaft Damper	123
Church Door Handle Foot Rest	243	Crankshaft Front Locking Plate 3L & 4½L	107
Circuit Tester	263	Crankshaft Front Nut	107
Clamp Plate	189	Crankshaft Nut 6½L & 8L	111
Clear Lens - Small	260	Crankshaft Nut to Secure the Flywheel 6½L & 8L	123
Clevis Pin	44	Crankshaft Oil Feed Service Pipe	110
Clutch Brake Horse Shoe	183	Crankshaft to Flywheel Bolt	110
Clutch Pedal Adjuster	188	Cross Shaft Coupling	92
Clutch Spigot Bush (Oilite)	185	Cross Shaft Gear for 6½L & 8L	93
Clutch Spigot Bearing 6½L & 8L	190	Cross Shaft Gears	92
Clutch Spring	190	Cross Shaft Gears (Pair) Late Speed Six & 8L	98
Coil Ignition Right Angled Drive Unit	101	Cross Shaft Late Speed Six & 8L	98
Compensator Double Threaded Blanking Plug	48	Crown Wheel and Pinion	207
Compensator Shaft Assembly	47	Crown Wheel Bolt & Nut	209
Compensator Shaft Brass Shim	47	Crown Wheel Lock Washer 6½L - Set of 2	211
Compensator Shaft Location Spring	47	Crown Wheel Sleeve With ½" Slots	208
Compensator Slotted Blanking Plug	47	CSK Stainless Steel Screws 2BA	73
Complete Engine	104	Cup Greaser Type RC1	145
Complete Set of Hydraulic Brakes	35	Cylinder Block	68

Cylinder Block Drain Down Assembly 8L	100	Dynamo Housing	122
Cylinder Block End Plate	71	Eccentric Sleeve Locking Bolt	98
Cylinder Block Exhaust Side Plate 4½L	71	Eccentric Sleeves (Pair) 6½L & 8L	97
Cylinder Block Inlet Side Plate 4½L	71	Electric Fan Kit 10"	132
Cylinder Block Lower Dress Plate	71	Electrical Junction Box	256
Cylinder Block Side Plate Exhaust 3L	71	Elephant Leather Fat 125ml	290
Cylinder Block Side Plate Inlet 3L	71	Emergency Fuel Leak Repair Sealer	168
Cylinder Block Side Plate Set 6½L	147	Emergency Fuel Pump Kit	166
Dash Board Blank, Aluminium Engine Turned	248	Emergency Oil Pipe	282
Dash Lamp Cap	254	End Cover 6 Cylinder	30
Dashboard Buzzer 400Hz	254	Engine Breather Lower Side Plates & Top of Camcover	100
Dashboard Lamp	254	Engine Dipstick & Base	113
Dashboard Warning Light Holder	261	Engine Mounting Rubber Block	111
Decal Sheet	280	Engine Oil Pipes	98
Deck Board 6 Cylinder	235	Engine to Gearbox Fabric Drive Coupling	179
Dewandre Brake Servo	55	Engine Valve	88
Differential Cage	208	ER4 Coil Conversion Unit	95
Differential Cover	215	Exhaust Down Pipe 2½"	173
Differential Cover Bolt	215	Exhaust Fish Tail	174
Differential Cover With Filler and Drain Neck	214	Exhaust Manifold 4½L	77
Differential Drive Flange for Lip Seal	211	Exhaust Manifold Brass Nut 3/8" BSF	77
Differential Pinion Bearing	210	Exhaust Manifold Flange 4½L	78
Differential Thrust Bearings	210	Exhaust Manifold Stud	75
Distributor Distance Plate 6½L & 8L	94	Exhaust Manifold to Downpipe Gasket	77
Distributor Gears (Pair) 6½L	97	Exhaust Manifold to Engine Block Gasket	174
Distributor Gears 8L	101	Exhaust Spring	175
Divers Helmet Lamp Earth Tag	260	Exhaust System Tension Spring	175
Divers Helmet Lamp Holder	260	Exhaust Wrapping	175
Divers Helmet Rear Lamp	260	Extended Rally Oil Filler Assembly	109
Door Hinge	246	Eye Bolt	39
Door Striker Plate	246	Fabric Coupling Cam to Dynamo	87
Double Bend Exhaust Pipe 2½"	173	Fabric Drive Clutch Disk 6½L & 8L	190
Dowty Washer for Differential Mounting Bolts	215	Fabric Drive Coupling 6½L & 8L	190
Drag Link Steering Arm	21	Facet Silver Top Road Fuel Pump	164
Drag Link Tube Assembly 4½L	22	Feed Pillar 6 Cylinder	122
Drain & Filler Plug Spanner	29	Fibre Washer for Air/Fuel Isolator Tap	156
Drain Plug for Camchest & Oil Filter Cover	121	Fibre Washer for Filler Plugs and Oil Filter Conversions	26
Drain Plug Seal for Filter Cover Seal	121	Fibre Washer for Inspection Plug	216
Drain Plug with Magnet	200	Fibre Washers	307
Drain Tube Kit	73	Filler Neck 6½L & 8L	109
Drive Belt Pulley 6½L & 8L	110	Filler Plug	26
Drive Pins for Dynamo Coupling	122	Fillister Head Screw 2BA for Cylinder Block Water Jacket	72
Drive Plate 6 Cylinder	189	Fillister Head Screw 2BA for Cylinder Water Jacket	139
Driving Lamp Bracket	232	Filter Cover	120
Drop Arm Key	25	Fine Thread Crankshaft Nut 6½L & 8L	299
Dual 12V Socket & USB Outlet	256	Fire Extinguisher	280
Dumbbell Fuel Cap	155	First Aid Kit	279
Dust Cap Removing Tool	12	Fixing Nuts and Bolts for Aluminium Drum	16
Dynamo Blanking Plate	266	Fixing Nuts and Bolts for Cast Iron Drum	16
Dynamo Drive Spider	123	Flange Oil Seal	197
Dynamo Drive Spider - Fits to Dynamo	122	Flasher Unit Lucas Style	255
Dynamo Fabric Drive Coupling - 6 Cylinder	122	Flat Tie Bar Lock Tab	231
Dynamo Front Cover 6½L	122	Flexi Spark Plug Wrench - 14mm	283
Dynamo Front Cover Cap	122	Float Chamber Banjo Bolt 8L	101

Floor Mounted Headlamp Dip Switch	255	Gearbox Flange for Modern Propshaft	196
Flywheel 6 Cylinder	189	Gearbox Front Housing Support Stud	199
Flywheel Tab Washer	123	Gearbox Oil Seal Flange	197
Foot Brake Lever 10mm	54	Gearbox Rear Mounting Adjustment Washer	200
Foot Locker	243	Gearbox Rear Support	200
Fork End 10mm	44	Gearbox Remote End Plate	198
Front & Rear Axle Bolt	14	Gearbox Reverse Interlock Spring	198
Front Axle Assembly - Self Wrapping Brakes	8	Gearbox Selector Spring	199
Front Axle Assembly - Stage 3 Brakes	8	Gearbox Spacer	200
Front Axle Beam	9	Gearbox Spider with Scroll	196
Front Axle Bolt with Shock Absorber Mount	15	Gearbox Spider without Scroll	196
Front Axle Spring Clamp	14	Grease Gun TAT Adaptor	284
Front Axle Spring Clamp with Double Andre Hartford Shock Mount	14	H Type Jet 0.100"	162
Front Axle Wedge	15	H Type Superdry Jet Bearing Seal Kit	163
Front Bonnet Hinge Mount 4½L	147	Half Shaft	212
Front Brake Chassis Bracket for Perrot Shaft 3L	42	Half Shaft Key	213
Front Crank Tab Washer	123	Half Shaft Nut	213
Front Engine Bolt Lock Tab	111	Half Shaft Reinforced Retaining Washer	213
Front Engine Mounting Block	111	Half Shaft Thrust Button	213
Front Engine Mounting Bolt	302	Half Time Levers and Chassis Mount Assembly 4½L & 6½L	52
Front Hub	11	Hand Pump	168
Front Light, Horn & Shock Mount Cross Bar	232	Hand Throttle Push Rod & Control Spring Fork	161
Front Lower Double Andre Hartford Shock Mount	14	Hand Throttle Push Tube & Control Spring Fork	161
Front Lower Single Andre Hartford Shock Mount	14	Handbrake Assembly	45
Front Road Spring	60	Handbrake Brass Adjusting Tee	45
Front Spring Hanger Bracket	60	Handbrake Lever - Brake Shaft 10mm	54
Front Stage 3 Brake Shoe Toe Piece	42	Handbrake Mount Washer	46
Front Wheel Bearing Felt	13	Handbrake Mounting Bush	45
Front Wheel Bearing Felt Retainer	13	Handbrake Operating Lever	54
Fuel Filter Banjo Bolt	163	Handbrake Pawl Pin	46
Fuel Pump Rubber Mount	164	Handbrake Pivot Pin Spring Ring	47
Fuel Tank Badge	154	Handbrake Pull Lever Bottom Pin	45
Fuel Tank Le Mans 4½L	152	Handbrake Rack & Pawl Set	45
Fuel Tank Le Mans Blower	153	Handbrake Rack Spacer	46
Fuel Tank Mount Steel Clamp Plate	51	Handbrake Release Lever Pin - Drilled	46
Fuel Tank Mounting Bolt	155	Handbrake Release Lever Pin - Grooved	45
Fuel Tank Standard 3L	150	Handbrake Return Spring	46
Fuel Tank Standard 4½L	151	Hazard Warning Lamp, Battery Operated	279
Fuel Tank/Pedal Shaft/Compensator Mounting	51	Headlamp Bushes - Inner and Outer 4½L	42
Fuel Tank/Pedal Shaft/Compensator Mounting Shim	155	Headlight Double Dish Washer	232
Fuel/Air Pipe Clamp Half	168	Headlight Drop Bracket	232
Fuse Box Assembly	254	Headlight Main/Dip Beam Relay	255
Gallery Nuts And Tab Washer 6½L & 8L	118	Headlight Mount 4½L	42
Garmin Mount Bracket	262	Headlight Mounting Bracket Double Hoop 8L	238
Gasket Kit	70	Headlight Mounting Bracket Single Hoop 8L	238
GB Plate	250	Hi Vis Waistcoat	280
Gear Knob	197	Hood Fastener	245
Gear Lever Hockey Stick	197	Hood Rest	245
Gear Lever Quadrant Cheese Headed Screw	198	Horn Push Button	254
Gear Oil EP 80/90 1L	201	Hose Clip 14-16mm	167
Gearbox Casing Top Cover Stud	199	HT Lead - Universal Length	97
Gearbox Complete - A Type	195	HT Lead Insulator Spacer	97
Gearbox Complete - D Type	194	HT Lead Straps & Clips - Engine Kit	97
		HT Leads - Set of 4	97

Hub Dust Cap	11	LED Rain Light	258
Hub Dust Cap Spanner	12	Left Hand Lock Nut 5/16" BSF	44
Hub Pullers	222	Lift the Dot Double and Catch	247
HV8 Carburettor and Inlet Manifold Assembly Complete	159	Lift the Dot Single and Catch	247
HV8 Carburettors	159	Lightened Valve Spring Cap	88
Hydraulic Bottle Jack - Draper 2 Tonne	285	Lined Clutch Centre Plate	182
Hydraulic Brake Assembly - Front Only	9	Lined Drivers Glove - Size Large	279
Ignition Coil Lucas DLB101	263	Lip Seal - Sandwich Plate	93
Ignition Control Lever Bottom of Steering Box	169	Located Bevel Gear Pinion Key	90
Inlet Manifold	99	Located Bevel Spacer	89
Inlet Manifold for 4 Bolt Carburettors	78	Located Bottom Bevel Gear	109
Inlet Manifold for Sloper Carburettors	79	Located Top Bevel Bearing	89
Inlet Manifold Gasket	78	Located Top Bevel Gear Turret Bolt	90
Inlet Manifold Mounting Stud	78	Located Top Bevel Gears for late 3L & 4½L	89
Inlet Manifold Nut 5/16" BSF	78	Located Top Bevel Lock Washer	89
Inlet Manifold Stud - Long	78	Located Top Bevel Nut	90
Inlet Manifold Universal	78	Located Top Bevel Sleeve Cheese Head Screw	89
Inner & Outer Rear Brake Cams with Bushes	52	Lock Nut For Back Plate Anchor Bolts	217
Inner Camshaft Nut	85	Lock Washer For Camshaft Blanking Cap	86
Inner Front Wheel Bearing	13	Locking Ring for Fan Pulley & Crankshaft Gears 6½L & 8L	123
Inner Tie Bar	156	Locking Ring. Knock On	11
Inner Tubes	272	Long Reach Tecalemit 1/8" Grease Nipple & Fibre Washer	221
Input/Output Key	199	Long Stud 2BA for Cylinder Block Water Jacket	72
Instrument Retaining Clip	248	Lotos Protectant Kit	290
Interior Rear View Mirror	244	Lotos Speed 500ml	290
Interior Suction Mirror	245	Lower Cable Cover for Bulkheads	266
Interlock Mounting Fork Pin	198	Lower Engine Block Side Plates Pair 6½L	72
Internal Water Manifold	73	Lower Engine Mounting Cup with Riveted Nut	111
Internal Water Manifold Fibre Washer Set	74	Lower N/S Cable Cover for Bulkheads	266
Isolator Switch Heavy Duty	255	Lower O/S Cable Cover for Bulkheads	267
Isolator Switch with Removable Key	255	Lower Plug	12
Jack Handle	285	Magneto Advance & Retard Lever 3/8" Hole	96
Jaeger 120 MPH Speedo 6" with Odometer and Trip	247	Magneto Advance & Retard Lever 5/16" Hole	96
Jaeger 4000 RPM Rev Counter 6"	247	Magneto Distributor Drive Dog 6½L	97
Jerry Can 10L	236	Magneto Drive Dog 4½L	92
Jerry Can Holder 10L	236	Magneto Laminare	92
Jet Bearing Kit	162	Magneto Sleeve Bush	91
Keep Ring	200	Magneto Sleeve Gasket	92
Kingpin	12	Main Adjuster	56
Kingpin Cap	12	Main Bearing Oil Service Pipe 6½L & 8L	123
Kingpin Felt Seal	12	Main Foot Brake Adjuster	48
Kingpin Nut	13	Main/Dip/Side Driving Light	257
Kingpin Thrust Washer Set	13	Mechanical Flasher Unit	255
Klaxon Engraved Horn Button	254	Mechanical Switch with Spring and Hook	255
Large Grease Gun	284	Medium Perrot Shaft Clip for Stage 3 Gaiters	41
Large Nut for Handbrake Mount	46	Meshing Plate	108
Large Perrot Shaft Clip for Self-Wrapping Gaiters	41	Metal Polish 500ml	290
Lay Shaft Nut A Type	302	Millers Oils Petrol Additive 500ml	168
Le Mans Fuel Tank Chassis Bracket	155	Mixture Control Lever Bottom of Steering Box	169
Le Mans Rear Light Bar Complete	230	Modern Clutch Brake Actuator Arm	188
Le Mans Rev Counter Cable Bracketry	287	Modern Clutch System	178
Leather Care Kit	290	Modern Propshafts	201
Leather Softener 250ml	290	Modern Thermostat Assembly	76
Leather Tool Bag Kit	278	Monit Dash Mounting Bracket	261

Monit Ext Cable	262	Our Dyno Service	105
Monit GPS Antenna	262	Outer Front Wheel Bearing	13
Monit GPS Antenna Bracket	263	Outer Tie Bar Tube	156
Monit GPS Receiver - Magnetic	262	Outlet Adaptor for Water Pump 3L	144
Monit Rally Computer	261	Outside Handbrake Lever 5/16" Hole	48
Monit Sensor Gearbox Bracket	262	Over Rear Wing Exhaust Section	174
Monit Sensor Overdrive Bracket	262	Overdrive Micro Switch	256
Monit Spare Wiring Loom - G Series	262	Overdrive Oil 1L	203
Monit Standard Sensor	262	Overdrive System Complete	202
Mushroom Cup	15	P100 Snowman Headlight Glass	233
Needle & Seat Kit	163	Pair of Vanden Plas Seats	242
New Car Feel Kit	60	Pedal Shaft	50
Number Plate	237	Pedal Shaft Spacer	50
Number Plate Bracket	231	Pen Holder	280
Nut For Front Hub Bolts 5/16" BSF	301	Penrite Steering Box Oil 500ml	30
Nylon Speedo Cable Drive Gear	203	Period Style Batteries	267
Oil Bottle Bracket	236	Petrol Cap	155
Oil Bottle Bracket with Clip	281	Petrol King Fuel Regulator	166
Oil Bottle with Castrol Logo	236	Pinion Collar	210
Oil Filler Baffle Plate	109	Pinion Key	211
Oil Filler Cap	109	Pinion Lock Washer 6½L	211
Oil Filter	116	Pinion Nut	211
Oil Filter Cartridge Early 3L	115	Pinion Sleeve Inspection Plug	216
Oil Filter Conversion	116	Pinion Sleeve Reinforced Rally Specification	208
Oil Filter Conversion Pan Sump for Early 3L	115	Pinion Sleeve Spacer	210
Oil Filter Mounting Bracket Early 3L	115	Pinion Washer	210
Oil Filter Top Set Screw	117	Pistons	69
Oil Indicator 6½L & 8L	114	Planet Gear	209
Oil Indicator Float Tube	113	Planet Pin	209
Oil Level Indicator and Cap	113	Plate Clutch	178
Oil Level Indicator Float Cover & Guide Needle	113	Plate Clutch Actuator Fork Pivot Pin	187
Oil Level Indicator Top	113	Plate Clutch Actuator Pivot Pin Washer	187
Oil Level Sight Glass with Line	113	Plate Clutch Adjuster	187
Oil Pipe Clip	97	Plate Clutch Brake Pedal Shaft	49
Oil Pressure Gauge 3"	247	Plate Clutch Fork Actuator 4½L	189
Oil Pressure Relief Valve Assembly	114	Plate Clutch Lever Spring	190
Oil Pressure Relief Valve Ball	115	Plate Clutch Pedal Guide Arm	186
Oil Pressure Relief Valve Spring	115	Plate Clutch Pedal Guide Arm Spacer	186
Oil Pressure Valve Spring 6 Cylinder	121	Plate Clutch Pressure Plate	185
Oil Pump Assembly for late 3L & 4½L	116	Plate Clutch Pressure Plate Centre Bearing Housing	182
Oil Pump Base Plate	117	Plate Clutch Pressure Plate Springs	187
Oil Pump Body	122	Plate Clutch Stop Arm	187
Oil Pump Casing 6½L & 8L	121	Plate Clutch Stop Disk	187
Oil Pump Complete 6½L & 8L	121	Plate Clutch Stop Friction Pad	188
Oil Pump Driven Gear Late 3L & 4½L	117	Plate Clutch Stop Friction Pad Rivet	188
Oil Pump Driving Gear	108	Plate Clutch Stop Mounting Bracket	188
Oil Pump Gear Set Early 3L	117	Plug Fibre Washer	80
Oil Pump Gears	117	Power Steering Unit	30
Oil Pump Gears 6 Cylinder	121	Pressure Plate 6 Cylinder	188
Oil Pump Mounting Stud 4½L Short Pump	117	Propshaft Universal Joint	201
Oil Seal for Timken Cap	214	Protecton 250ml	290
Oil Service Pipe Bolt 2BA	110	Pump to Thermostat Water Pipe	146
Oil Service Pipe Fittings, ½" BSP Nut & Olive 6½L & 8L	100	R Clip for Spare Wheel Carrier	235
Original 4½L Carburettors Overhaul Service	158	Race Throttle Return Spring Mounting Plate	160

Radiator 3L	126	Rear Water Jacket 6½L & 8L	72
Radiator 4½L	128	Rear Wheel Bearing	214
Radiator 6½L	129	Reconditioned Crankshaft Thrust Race for 3L & 4½L	108
Radiator Badges	134	Red Lens	260
Radiator Blower	131	Replacement Sump Steel Cover Plate	114
Radiator Cap 3L T-Bar Finished in Nickel	136	Retaining Clip for Brake Servo Rubber Bellows	53
Radiator Cap 4½L Le Mans Finished in Nickel	136	Rev Counter Drive 6½L & 8L	87
Radiator Cap Fibre Washer 3L	137	Rev Counter Drive Assembly	84
Radiator Cap Sealing Washer 3L	137	Rev Counter Drive Gear Set	85
Radiator Mounting	133	Reverse Gate Latch	198
Radiator Speed Six	130	Reverse Gate Latch Bottom Pivot	198
Radiator Super Sports	127	Reverse Selector Oil Seal Cover	198
Radiator Town Cap 3L Finished in Nickel	136	Reversing Shaft Lever – Front Wheel Brakes 10mm	54
Radiator Trunion Rubber	137	Right Hand Lock Nut 5/16" BSF	44
Rally Air Filter For HV8 Carburettors	160	Ring Gears 3L & 4½L	179
Rally Air Horn	258	Road Spring Dowel	13
Rally Bump Stop	221	Road Spring String	281
Rally Plaque Mounting Plate	281	Rocker Box - Centre No.2 & 3 4½L	81
Rally Specification Reinforced Side Plate	209	Rocker Box - Front No.1 4½L	80
Rally Track Rod Ball Joint Leather Gaiter	29	Rocker Box - Rear No.4 4½L	81
Rally Track Rod Ball Joint RH	28	Rocker Box End Stop	81
Rally Under Car Tarpaulin 1.2M X 1.8M	279	Rocker Box Strap	81
Rear Axle Back Plate Anchor Bolt	217	Rocker Box Strap End	81
Rear Axle Back Plate Anchor Bolt with Oversize Shank	217	Rocker Boxes	82
Rear Axle Back Plate Fixing Rivet	216	Rocker Roller	82
Rear Axle Banjo Complete	206	Rocker Shaft	81
Rear Axle Banjo Reinforcing Tube	217	Rocker Shaft for Steel Rockers 3L	83
Rear Axle Bolt With Shock Absorber Mount	62	Rolled Edge Wheel Rim	270
Rear Axle Brake Back Plate	216	Roller Rockers 4½L	81
Rear Axle Brake Cam T Piece	217	Round Section Spring	16
Rear Axle Spring Spacers - Packing Piece	221	Rubber Door Buffer 27 x 15mm	246
Rear Bonnet Hinge Mount	248	Rubber Gaiter for Modern Track Rod Ends	29
Rear Brake Cam Bush	53	Rubber Pedal Pad	51
Rear Brake Cam Key	53	Scuttle Panel Oil Filler Cap	245
Rear Brake Cam Spectacle Plate Guide Bush	216	Seals	307
Rear Brake Cam Stabilising Tube	217	Seat Drop Catches and Index Plates - Pair	243
Rear Brake Shoe Pivot Shaft & Nut	216	Security Washer	13
Rear Brake Shoe Toe Piece	42	Selector Oil Seal Cover	198
Rear Bump Stop Bracket 8L	235	Selector Shaft Taper Pin	199
Rear Bump Stop Standard	221	Self Wrapping Brake Lower Pull Off Spring	39
Rear Cam Cover Seal	86	Self Wrapping Front Brakes Complete	34
Rear Differential Gasket	215	Self Wrapping Leading Brake Shoes	37
Rear Engine Bolt Lock Tab	111	Self Wrapping Perrot Shaft	40
Rear Engine Mounting Bolt	111	Self Wrapping Perrot Shaft Gaiter	41
Rear Fog Lamp	258	Self Wrapping Perrot Shaft Speed 6 & 8L	41
Rear Footbrake Lever with 5/16" Hole	54	Self Wrapping Punched Half Collar	39
Rear Gearbox Mounting Bolt	200	Self Wrapping Trailing Brake Shoes	38
Rear Handbrake Lever with 5/16" Hole	54	Shackle Pin Castellated Nut ½" in BSF	62
Rear Hub	212	Shackle Shim 0.050"	62
Rear Le Mans Twin Shock Mounting Plate Assembly	64	Shock Absorber Bush	64
Rear Petrol Tank Support 4½L	156	Shock Absorber Nut	64
Rear Reflector	250	Side Cam Cover 6½L & 8L	83
Rear Road Spring Standard	61	Side Cover Nut 6½L & 8L	85
Rear Spring Hanger Bracket	60	Side of Bulkhead Wiring Guides 6½L & 8L	238

Side Plate Bearing	209	Stator Tube Complete	21
Side/Indicator Lamp Lucas 1130 Type	261	Stator Tube Lower Fine Thread Nut	28
Single Port Block 8L Supplied Without Valve Guides	100	Stator Tube Steady Bolt	28
Sloper Carb Needle	162	Steel Rally Differential Cage	208
Sloper Carburettors Overhaul Service	158	Steering Bearing Housing Bolt	25
Small Grease Gun	284	Steering Box Bearing	24
Small Perrot Shaft Clip	42	Steering Box Bolt 4½L	24
Small Spill Kit	279	Steering Box Circlip	25
Smiths Style Starter Button	254	Steering Box Complete 4½L	23
Solder Nipple and Nut	167	Steering Box Control Nose Piece	28
Spare Wheel Carrier	234	Steering Box Drop Arm Nut	25
Spare Wheel Carrier Centre Bolt & Retainer	235	Steering Box Drop Arm Washer	25
Spark Plug Clip	96	Steering Box Lower Adjusting Housing Sleeve	24
Spark Plug NGK AB6	96	Steering Box Main Shaft Bearing Cover with Lip Seal	25
Spark Plug Screw Cap	96	Steering Box Packing Ring	24
Spectacle Plate	216	Steering Box Plug 6½L & 8L	238
Speedo Drive Housing	197	Steering Box to Chassis Mounting	25
Spheerol EPL 2 400g	30	Steering Box to Chassis Mounting Bolt	26
Spigot Bearing Washer	190	Steering Column	27
Split Pins	307	Steering Column Black Celluloid Sleeve	27
Split Sump Bottom Plate 3L	118	Steering Column Clamp	27
Spring Shackle	61	Steering Column Cover Clamp	27
Spring Shackle Bush	61	Steering Column Lower Clamp	28
Spring Shackle Pin	61	Steering Column Outer Tube	27
Spring Washer ½" for Water Pump Cover Plate	146	Steering Column Outer Tube Clamp Bolt	27
Square Section Spring	16	Steering Column Support Bracket for late 3L & 4½L models	27
Stadioscope Clamp Wing Mirror Arms - Pair	243	Steering Column Threaded Bottom Flange	28
Stadioscope Mirror	243	Steering Column Top Bearing	26
Stadioscope Mirror Glass	243	Steering Column Top Bearing Brass Cover	27
Stage 1 & 2 Perrot Shaft Gaiter	42	Steering Column Top Bearing Housing	26
Stage 3 Brake Shoe Anchor Pin	39	Steering Drop Arm	25
Stage 3 Front Brakes Complete	34	Steering Gears and Shaft	24
Stage 3 Leading Brake Shoes	38	Steering Top Bush	26
Stage 3 Perrot Shaft	39	Steering Wheel	20
Stage 3 Perrot Shaft 6½L & 8L	40	Steering Wheel Cord	30
Stage 3 Perrot Shaft Gaiter	41	Steering Wheel Horn Button	254
Stage 3 Trailing Brake Shoes	38	Steering Wheel Key	26
Stainless Steel Aircraft Nut 3/8" BSF	305	Step Bracket	229
Stainless Steel Gearbox Lever	197	Straight Cover HT Lead 15mm	266
Stainless Steel Jubilee Clip	147	Straight Cover HT Lead 19mm	265
Stainless Steel Nut 2BA	73	Straight Silicone Coolant Hose	147
Standard Ball Pin Cup	15	Stub Axles	10
Standard Rear Brake Shoes	38	Stud 2BA for Cylinder Block Water Jacket	72
Standard Round Silencer	173	Sump - 5 Gallon	121
Starter Bendix Bolts and Lock Tabs	120	Sump - Late 3L & 4½L	112
Starter Motor	119	Sump Float	113
Starter Motor Drive Dog	120	Sump Gasket 4½L (2 parts)	113
Starter Motor Pin 3L & 4½L	119	Sump Guard & Rally Track Rod	29
Starter Motor Pin Washer	119	Sump Plugs	114
Starter Motor Pinion CAV Style	119	Sump Spanner	118
Starter Motor Pinion Small Bosch Style	120	Sump to Crankcase Oil Union	110
Starter Pin Washer	299	Sump Tray Aluminium 6½L & 8L	119
Starter Solenoid	120	Sun Gear	209
Stator Tube Advance/Retard Rod Lower Split Bush	28	Swissvax Discovery Kit	289

Swissvax Entry Collection	288	Tow Rope	279
Swissvax Master Collection	289	Track Rod Arm	21
T Bolt 3/8"	209	Track Rod Assembly	22
T Bolt ½"	208	Triple Inlet Manifold	99
T Bolt ¾"	304	Tubular Branch Exhaust Manifold	77
T Piece Fixing Rivet	217	Turn Buckle	56
Tandem Windscreen Wiper Kit	245	Turret 6½L & 8L	94
Tappet Key Early 3L	89	Turret Bottom Thrust Race	91
Tappet Key Late	87	Turret Bush	90
Tappet Screw Adjuster	91	Turret Casting Fully Machined	91
Tappet Screw for Steel Rockers 3L	88	Turret Clamp	93
Tappet Spanner	88	Turret Ring 3L & 4½L	94
Team Car Bonnet Strap Chassis Bracket	236	Turret Seal	93
Team Car Main Brake Adjuster Assembly	48	Turret Top Thrust Race	90
Team Car Side Light Bracket	245	Twin Electric Fuel Pump Kit	164
Tecalemit 1/8" Grease Nipple & Fibre Washer	16	Twin Take Off Speed Six	147
Temperature Gauge 3"	133	Tyre Lever	275
Temperature Gauge Radiator Probe Washer	133	Tyrepal - Replacement Caps	263
Tenax Snap Fastener and Stud	247	Tyrepal - Tyre Pressure Monitor	263
Thermostat Housing 6½L	139	Tyres	271
Three Throw Indexing Bushes Pair	99	Universal Joint Lock Washer 6½L	211
Three Throw Lower Crank Plunger	99	Universal Rain Light Bracket	258
Three Throw Lower Crank Plunger Spring	100	Unlocated Top Bevel Bearing	90
Three Throw Lower Plunger Housing	99	Upgraded Magneto Laminate Bolt & Aircraft Nut	92
Throttle Arm For Upright SU Carburettor	160	Upper Engine Mounting Cup	111
Throttle Bracket	169	Upper Side Plate 6½L	72
Throttle Control Bracket Assembly	110	Valve Chest Oil Feed Union with Plug 6½L & 8L	83
Throttle Control Lever Bottom of Steering Box	169	Valve Chest Oil Retainer 6½L & 8L	87
Throttle Linkage Bottle Screw	161	Valve Chest Plug	80
Throttle Pedal Arm 8L	169	Valve Collets (Pair)	88
Throttle Pedal Assembly	167	Valve Guide	87
Throttle Pedal Linkage Vertical Rod	161	Valve Spring Compressor	88
Throttle Pedal Mounting Brackets 8L	169	Valve Springs	88
Throttle Pedal Return Spring	167	Valve Stem Seal	87
Throttle Pedal Spindle 8L	169	VDP Seat Bases	243
Throttle Spindle Clamp for Return Spring	162	Vertical Camshaft Coupling	90
Throttle Spindle Lever	163	Volute Spring	42
Thrust Rod Assembly Long	52	Water Bottle 1L for Track Kit	137
Thrust Rod Assembly Short	51	Water Jacket 6½L	139
Thrust Washer	209	Water Jacket 8L	72
Tie Bar Nut	231	Water Pump ¼" BSF Cover Bolt	146
Timken Cap	214	Water Pump 8L	140
Timken Locking Bolt & Nut	214	Water Pump Adjuster Nut	146
Top Bevel Located Sleeve Complete With Horse Shoe Ring	89	Water Pump Body Casting 6 Cylinder	140
Top Block Stud	74	Water Pump Brass Plug	146
Top Cable Cover for Bulkheads	266	Water Pump Complete	94
Top Cover Nut 6½L & 8L	83	Water Pump Driving Gear Bush	91
Top Kingpin Bush	12	Water Pump Gear Sandwich Plate	92
Top N/S Cable Cover for Bulkheads with an Inboard Wiring Slot	267	Water Pump Gear Sandwich Plate Gasket	93
Top O/S Cable Cover for Bulkheads with an Inboard Wiring Slot	266	Water Pump Greaser Extension	145
Top of Bulkhead Wiring Guides 6½L & 8L	238	Water Pump Housing Stud	298
Top Outlet 6½L & 8L	139	Water Pump Top Outlet Gasket	145
Top Water Rail	75	Water Pump Y Pipe Stud	145
Top Water Rail Drain Plug 3/8" BSP	142	Water Rail Pillar	74

Water Rail Pillar Cap Nut	74	Wing Iron Mounting Bracket	235
Water Rail Pillar Fibre Washer	75	Wing Irons	228
Water Rail Straight End Adaptor	75	Wing Mirror Arm Mounting Ball	244
Wefco Spring Gaiter	61	Wiper Blade 200mm	245
Wefco Spring Gaiter Strap	61	Woodruff Key for Smiths Type Starter Bendix	120
Wheel Rim Band	273	Workshop Drip Tray	288
Wheel Weight Stack	273	Woven Bonnet Tape	231
Whole New Differential Units Complete - 3L & 4½L	207	Wynn Super Charge Oil Treatment	282
Windscreen Wiper Peg	245	Y Pipe 4 ½L	141
Windscreens	244	Y Pipe Blower	142

Photo Credit: Gerard Brown

A Once in a Lifetime Trip That Reset The Boundaries

Tougher than the Peking to Paris? **Yes.** The most extreme rally you've ever done? **They all said yes!** Did it matter who won? **Absolutely not.** They're all thrilled to have made it unscathed. Would they do it again? **No.** After a night in the bar we asked the same question, and got a rousing **YES!**



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